



Installation, Operation, and Maintenance Manual

2026



RN Series

6-70 ton

Packaged Rooftop Units, Heat Pumps, & Outdoor Air Handling Units

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Conforms to UL STDs 60335-1
and 60335-2-40

Safety

Attention must be paid to the following statements:

Startup and service must be performed by a Factory Trained Service Technician competent in working with flammable refrigerants.

ONLY gas heat units are required to be installed outdoors. See General Information section for more information.

Use only with type of the gas approved for the furnace. Refer to the furnace rating plate.

Provide adequate combustion ventilation air to the furnace. If a vent duct extension is used, a class III approved vent is required. See the Locating Units and Gas Heating sections of the Installation section of the manual.

Always install and operate furnace within the intended temperature rise range and duct system external static pressure (ESP) as specified on the unit nameplate.

The supply and return air ducts must be derived from the same space. It is recommended ducts be provided with access panels to allow inspection for duct tightness. When a down flow duct is used with electric heat, the exhaust duct must be an L shaped duct. If plenum return is to be utilized, the return plenum must be provided with a refrigerant detection system or ventilation in accordance with ASHRAE 15 requirements.

Clean furnace, duct and components upon completion of the construction setup. Verify furnace operating conditions including input rate, temperature rise and ESP.

Every unit has a unique equipment nameplate with electrical, operational, and unit clearance specifications. Always refer to the unit nameplate for specific ratings unique to the model you have purchased.

READ THE ENTIRE INSTALLATION, OPERATION AND MAINTENANCE MANUAL. OTHER IMPORTANT SAFETY PRECAUTIONS ARE PROVIDED THROUGHOUT THIS MANUAL.

Keep this manual and all literature safeguarded near or on the unit.

This product is designed for the use of R-454B refrigerant only. Use of any other refrigerant in this product is not covered under ETL listing and will void the warranty.

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WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury, death or property damage.

Be sure to read and understand the installation, operation, and service instructions in this manual.

Improper installation, adjustment, alteration, service, or maintenance can cause serious injury, death, or property damage.

A copy of this IOM must be kept with the unit.



WARNING

Do not store gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Leaving the building immediately.
- Immediately call your gas supplier from a phone remote from the building. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Startup and service must be performed by a Factory Trained Service Technician



WARNING

ELECTRIC SHOCK, FIRE, OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in dangerous operation, serious injury, death or property damage.

Improper servicing could result in dangerous operation, serious injury, death, or property damage.

- Before servicing, disconnect all electrical power to the furnace. More than one disconnect may be provided.
- When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.
- Verify proper operation after servicing. Secure all doors with key-lock or nut and bolt.



WARNING

Electric shock hazard. Before servicing, shut off all electrical power to the unit, including remote disconnects, to avoid shock hazard or injury from rotating parts. Follow proper Lockout-Tagout procedures



WARNING

FIRE, EXPLOSION, OR CARBON MONOXIDE POISONING HAZARD

Failure to replace proper controls could result in fire, explosion, or carbon monoxide poisoning. Failure to follow safety warnings exactly could result in serious injury, death or property damage. Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this appliance.



WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow instructions could result in severe personal injury or death due to carbon-monoxide poisoning, if combustion products infiltrate into the building.

Check that all openings in the outside wall around the vent (and air intake) pipe(s) are sealed to prevent infiltration of combustion products into the building.

Check that furnace vent (and air intake) terminal(s) are not obstructed in any way during all seasons.



WARNING

During installation, testing, servicing, and troubleshooting of the equipment it may be necessary to work with live electrical components. Only a qualified licensed electrician or individual properly trained in handling live electrical components shall perform these tasks.

Standard NFPA-70E, an OSHA regulation requiring an Arc Flash Boundary to be field established and marked for identification of where appropriate Personal Protective Equipment (PPE) be worn, must be followed.



WARNING

ROTATING COMPONENTS

Unit contains fans with moving parts that can cause serious injury. Do not open door containing fans until the power to the unit has been disconnected and fan wheel has stopped rotating.



WARNING

GROUNDING REQUIRED

All field installed wiring must be completed by qualified personnel. Field installed wiring must comply with NEC/CEC, local and state electrical code requirements. Failure to follow code requirements could result in serious injury or death. Provide proper unit ground in accordance with these code requirements.



WARNING

VARIABLE FREQUENCY DRIVES

Do not leave VFDs unattended in hand mode or manual bypass. Damage to personnel or equipment can occur if left unattended. When in hand mode or manual bypass mode VFDs will not respond to controls or alarms.



WARNING

UNIT HANDLING

To prevent injury or death lifting equipment capacity shall exceed unit weight by an adequate safety factor. Always test-lift unit not more than

61 cm (24 inches) high to verify proper center of gravity lift point to avoid unit damage, injury or death.



WARNING

Do not use oxygen, acetylene, or air in place of refrigerant and dry nitrogen for leak testing. A violent explosion may result, causing injury or death.



WARNING

WATER PRESSURE

Prior to connection of condensing water supply, verify water pressure is less than maximum pressure shown on unit nameplate. To prevent injury or death due to instantaneous release of high pressure water, relief valves must be field supplied on system water piping.



WARNING

Always use a pressure regulator, valves and gauges to control incoming pressures when pressure testing a system. Excessive pressure may cause line ruptures, equipment damage or an explosion which may result in injury or death.



WARNING

This appliance is not intended for use by persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children must be supervised around this appliance.



WARNING

Cleaning the cooling tower or condenser water loop with harsh chemicals such as hydrochloric acid (muriatic acid), chlorine or other chlorides, can damage the refrigerant-to-water heat exchanger. Care must be taken to avoid allowing chemicals to enter the refrigerant-to- water heat exchanger. See Appendix A - Heat Exchanger Corrosion Resistance for more information.



WARNING

This appliance is not intended for use by persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children must be supervised around this appliance.



WARNING

OPEN LOOP APPLICATIONS

Failure of the condenser as a result of chemical corrosion is excluded from coverage under AAON Inc. warranties and the heat exchanger manufacturer's warranties.



WARNING

WATER FREEZING

Failure of the condenser due to freezing will allow water to enter the refrigerant circuit and will cause extensive damage to the refrigerant circuit components. Any damage to the equipment as a result of water freezing in the condenser is excluded from coverage under AAON warranties and the heat exchanger manufacturer warranties.



WARNING

COMPRESSOR CYCLING

3 MINUTE MINIMUM OFF TIME

To prevent motor overheating compressors must cycle off for a minimum of 3 minutes.

5 MINUTE MINIMUM ON TIME

To maintain the proper oil level compressors must cycle on for a minimum of 5 minutes.

The cycle rate must not exceed 7 starts per hour.



WARNING

Units with VFD driven motors/compressors have adjustable overload settings. These are set by the AAON factory for the protection of these motors/compressors and must not be adjusted over this factory setpoint or bypassed.



WARNING

Minimum circulation airflow is required to prevent stagnation of refrigerant in the event of a refrigerant leak. Zone dampers and VAV boxes must be operated to allow for minimum circulation airflow in the event of a refrigerant leak.



WARNING

Only auxiliary devices approved by manufacturer or declared suitable with the refrigerant may be installed in ductwork.



WARNING

Refrigerant Detection System activated circulation airflow. In the event of refrigerant leak within airstream, indoor blower is activated to provide circulation airflow. Mitigation board provided with alarm output. Wire all zone dampers and VAV boxes to alarm output to open in the event of a refrigerant leak alarm.



WARNING

Flammable refrigerant. Be aware that refrigerant does not contain an odor.



WARNING

Connected ductwork must be free of potential ignition sources, such as hot surfaces above 700 °C (1292 °F) or electrical devices prone to arcing or sparking. Potential ignition sources within the ductwork may only be allowed if the minimum air velocity across these components is above 1 m/s (200 ft/min) during any point which the component can function.



WARNING

This appliance contains a flammable refrigerant. Minimum floor area on nameplate is based on factory charge at a ceiling/release height of 2.2 m (7.2 ft). Refer to Table 14 for different allowable room areas based on other charges and ceiling/release heights. Apply altitude adjustment factor to table values as required by local codes.



WARNING

If this appliance is installed to serve a conditioned area less than the minimum area as indicated in Table 14, the served space must be free of continuously operating open flames or other sources of ignition. Additional ventilation is required in accordance with ASHRAE 15.



WARNING

The appliance shall be stored in a room without continuously operating ignition sources (i.e. open flames, an operating gas appliances or operating electric heater).



WARNING

Do not use means to accelerate the defrosting process or to clean, other than those recommended in this manual.



WARNING

Do not use torch or other potential ignition source to detect refrigerant leaks. Use only electronic detector suitable for the refrigerant, or bubble method with chlorine free detergent.



WARNING

If refrigerant leak is detected, remove/extinguish all sources of open flame. If repairing refrigerant leak requires brazing, remove all refrigerant before beginning brazing.



WARNING

If any damage or fault to electrical equipment exists, do not provide power to unit. If the issue can not be resolved immediately, report issue to equipment owner to ensure power is not supplied before issue is resolved.



WARNING

Ensure that there are no live electrical components or wiring exposed when adjusting charge, recovering charge, or purging the system. Ensure that earthing continuity is unbroken.



WARNING

Flammable refrigerant. Do not pierce or burn tubing or refrigerant containing components.



WARNING

Do not operate UV-C lamps outside of the unit.



WARNING

Units containing UV-C Germicidal lamps should not be operated with damage to the cabinet of the unit. UV-C radiation may, even in small doses, cause harm to the eyes and skin.



WARNING

IF an electrical component requires changing, verify specifications and intended application match the component to be replaced, including sealed or intrinsically safe specifications. Damaged sealed or intrinsically safe components must be replaced. Electrical components must be free from producing arcs or sparks. The maintenance guidelines in this manual must always be followed. If in doubt, contact Factory Technical Support.



WARNING

Doors and panels with access to UV-C lamps, with possible spectral irradiance exceeding $1.7 \mu\text{W}/\text{cm}^2$ are provided with an interlock switch. Do not over-ride.



WARNING

The outside air economizer utilizes an actuator for modulating damper control. If manually adjusting the potentiometer, the torque applied must not exceed 0.75 oz-inch. Over-torquing the potentiometer will cause damage and may void the parts warranty.

CAUTION

WHAT TO DO IF YOU SMELL GAS

- Do not try to turn on unit.
- Shut off main gas supply.
- Do not touch any electric switch.
- Do not use any phone in the building.
- Never test for gas leaks with an open flame.
- Use a gas detection soap solution and check all gas connections and shutoff valves.

CAUTION

Unit power supply wire must be only copper or aluminum.

CAUTION

Electric motor over-current protection and overload protection may be a function of the Variable Frequency Drive to which the motors are wired. Never defeat the VFD motor overload feature. The overload ampere setting must not exceed 115% of the electric motor's FLA rating as shown on the motor nameplate.

CAUTION

Failure to properly drain and vent coils when not in use during freezing temperature may result in coil and equipment damage.

CAUTION

Rotation must be checked on all MOTORS AND COMPRESSORS of 3 phase units at startup by a qualified service technician. Scroll compressors are directional and can be damaged if rotated in the wrong direction. Compressor rotation must be checked using suction and discharge gauges. Fan motor rotation must be checked for proper operation. Alterations must only be made at the unit power connection

CAUTION

To prevent damage to the unit, do not use acidic chemical coil cleaners. Do not use alkaline chemical coil cleaners with a pH value greater than 8.5, after mixing, without first using an aluminum corrosion inhibitor in the cleaning solution.

CAUTION

In order to avoid a hazard due to inadvertent resetting of the THERMAL CUT-OUT, this appliance must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by the utility.

CAUTION

Do not clean DX refrigerant coils with hot water or steam. The use of hot water or steam on refrigerant coils will cause high pressure inside the coil tubing and damage to the coil.

CAUTION

Door compartments containing hazardous voltage or rotating parts are equipped with door latches to allow locks. Door latch are shipped with nut and bolts requiring tool access. If you do not replace the shipping hardware with a pad lock always re-install the nut & bolt after closing the door.

CAUTION

Cleaning the cooling tower or condenser water loop with harsh chemicals such as hydrochloric acid (muriatic acid), chlorine or other chlorides, can damage the refrigerant-to-water heat exchanger. Care must be taken to avoid allowing chemicals to enter the refrigerant-to- water heat exchanger. See Appendix A - Heat Exchanger Corrosion Resistance for more information.

CAUTION

Disconnect power to the unit before servicing UV-C lamps

RN Series A-D Features and Options

ENERGY EFFICIENCY

- Direct Drive Backward Curved Plenum Supply Fans
- Two-Step, Variable Capacity and Variable Speed Scroll Compressors
- Airside Economizers
- Factory Installed AAONAIRe® Energy Recovery Wheels
- Double Wall Rigid Polyurethane Foam Panel Construction, R-13 Insulation
- Modulating Natural Gas Heaters
- Modulating/SCR Electric Heaters
- Premium Efficiency Motors
- Variable Speed Supply/Return/Exhaust Fans
- Water-Cooled Condensers
- Air-Source, Water-Source and Geothermal Heat Pumps

INDOOR AIR QUALITY

- 100% Outside Air
- Constant Volume Outside Air Control
- Economizer CO₂ Override
- High Efficiency Filtration
- Double Wall Rigid Polyurethane Foam Panel Construction, R-13 Insulation
- Interior Corrosion Protection

HUMIDITY CONTROL

- High Capacity Cooling Coils
- Variable Capacity Compressors
- Factory Installed AAONAIRe Total Energy Recovery Wheels
- Mixed/Return Air Bypass
- Modulating Hot Gas Reheat

SAFETY

- Burglar Bars
- Freeze Stats
- Hot Water/Steam Preheat Coils
- Electric Preheat
- Phase and Brown Out Protection
- Supply/Return Smoke Detectors
- Supply/Return Firestats

INSTALLATION AND MAINTENANCE

- Clogged Filter Switch
- Color Coded Wiring Diagram
- Compressors in Isolated Compartment
- Compressor Isolation Valves
- Convenience Outlet
- Direct Drive Supply Fans
- Hinged Access Doors with Lockable Handles
- Magnehelic Gauge
- Service Lights
- Marine Lights
- Sight Glass

SYSTEM INTEGRATION

- Chilled Water Cooling Coils
- Controls by Others
- Electric/Natural Gas/LP Heating
- Hot Water/Steam Heating Coil
- Non-Compressorized DX Coils
- Water-Cooled Condensers

ENVIRONMENTAL FRIENDLY

- Airside Economizers
- Factory Installed AAONAIRe Energy Recovery Wheels
- Mixed/Return Air Bypass
- R-454B Refrigerant

EXTENDED LIFE

- 5 Year Compressor Warranty
- 15 Year Aluminized Steel Heat Exchanger Warranty
- 25 Year Stainless Steel Heat Exchanger Warranty
- Condenser Coil Guards
- Interior Corrosion Protection
- Coil Polymer E-Coating - 5 Year Coating Warranty
- Stainless Steel Coil Casing
- Stainless Steel Drain Pans

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: GEN - A4



Series and Generation
RN

Major Revision
A

Unit Size

006	= 6 ton Capacity
007	= 7 ton Capacity
008	= 8 ton Capacity
009	= 9 ton Capacity
010	= 10 ton Capacity
011	= 11 ton Capacity
013	= 13 ton Capacity
016	= 16 ton Capacity
018	= 18 ton Capacity
020	= 20 ton Capacity
025	= 25 ton Capacity
026	= 26 ton Capacity
030	= 30 ton Capacity
031	= 31 ton Capacity
040	= 40 ton Capacity
050	= 50 ton Capacity
060	= 60 ton Capacity
070	= 70 ton Capacity

Series

A	= 6-8, 10 ton units
B	= 9, 11-15 ton units
C	= 11-25, 30 ton units
D	= 26, 31, 40, 50, 60, & 70 ton units

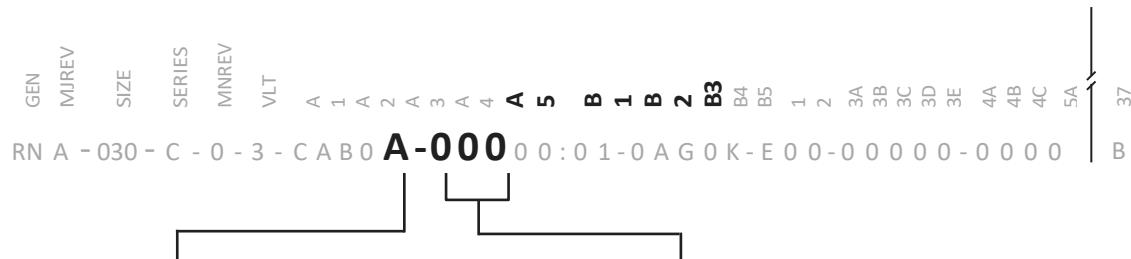
Minor Revision
A

Voltage

1	= 230V/1Φ/60 Hz
2	= 230V/3Φ/60 Hz
3	= 460V/3Φ/60 Hz
4	= 575V/3Φ/60 Hz
6	= 380V/3Φ/50 Hz
8	= 208V/3Φ/50 Hz
9	= 208V/1Φ/60 Hz

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: A5 - B3



A5 (Cooling Staging)

- 0 = No Cooling
- A = Variable On/Off
- A = [16 ton] Variable Speed
- A = [31 ton] Variable Speed + Tandem On/Off
- A = [31 ton] Variable Capacity + Tandem On/Off
- A = [40 ton] Variable Capacity Tandem + Tandem On/Off
- A = [40, 50, 60, 70 ton] Variable Speed Tandem + Tandem On/Off
- A = [75-140 ton] Full Face Variable Capacity + Tandem On/Off
- B = 2 Variable Speed + 2 Two Step Comp
- B = [11-25 ton, 30 ton] Dual Variable Capacity
- B = [26 ton, 31-70 ton] 2 Variable Capacity
- B = Comp + 2 On/Off Comp
- C = [9, 11-20, & 26 ton] Variable Capacity + Two-Step
- C = [11, 13, 20, 25, & 26 ton] Variable Speed + Two-Step
- F = Single Serpentine 8 FPI
- G = Half Serpentine 8 FPI
- H = Single Serpentine 10 FPI
- J = Half Serpentine 10 FPI
- K = Single Serpentine 12 FPI
- L = Half Serpentine 12 FPI
- N = DX Air Handling Unit with 2 DX Air Handling Unit with 4
- Q = Refrigeration Circuits
- 2 = 2 Stage
- R = Low Ambient – Heating
- S = Ultra Low Ambient – Heating
- 4 = 4 Stage
- 5 = 5 Stage
- 6 = 6 Stage

Model Options B: Heating

B1 (Heat Type)

- 0 = No Heat
- A = Electric Heat
- B = Electric Heat (RN Horizontal)
- C = Natural Gas
- D = Natural Gas (RN Horizontal)
- F = LP Gas
- G = LP Gas (RN Horizontal)
- J = Hot Water Coil
- K = Hot Water Coil (RN Horizontal)
- L = Steam Distributing Coil
- M = Steam Distributing Coil (RN Horizontal)

B2 (Heat Construction)

- 0 = Standard
- A = Aluminum Heat Exchanger, Gas Piping to the valve
- B = Stainless Steel Heat Exchanger, Gas Piping to the valve
- C = High Altitude Aluminum Heat Exchanger, Gas Piping to the valve
- D = High Altitude Stainless Steel Heat Exchanger, Gas Piping to the valve
- G = Polymer E-Coated Heating Coil
- H = Standard CFM Electric Heat
- J = Low CFM Electric Heat

B3 (Heat Designation)

- 0 = No Heat
- A = 1 Row
- E = 2 Row
- 1 = Heat 1
- 2 = Heat 2
- 3 = Heat 3
- 4 = Heat 4
- 5 = Heat 5
- 6 = Heat 6
- 7 = Heat 7

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: B4 - 3B



B4 (Heating Staging)

- 0 = No Heat
- A = 1 Stage
- B = 2 Stage
- C = 3 Stage
- D = 4 Stage
- E = 5 Stage
- F = 6 Stage
- G = 7 Stage
- H = 8 Stage
- J = 12 Stage
- K = Modulating Gas Heat Temp Control
- L = High Turndown Modulating Gas
- M = Heat - Temperature Control
- M = Modulating SCR with Temp Control
- N = [AAON Controls] Modulating SCR
- N = Electric - Temp Control
- N = [Control by Others] Modulating SCR
- with External 0-10 VDC
- P = Single Serpentine 8 FPI
- Q = Half Serpentine 8 FPI
- R = Single Serpentine 10 FPI
- S = Half Serpentine 10 FPI
- T = Single Serpentine 12 FPI
- U = Half Serpentine 12 FPI
- V = 10 Stage

B5 (Heat Pump Aux Heating)

- 0 = No Heat Pump
- A = Aux Heat 1 for Heat Pump 1 Stage
- B = Aux Heat 2 for Heat Pump 1 Stage
- C = Aux Heat 3 for Heat Pump 1 Stage
- D = Aux Heat 4 for Heat Pump 1 Stage
- E = Aux Heat 5 for Heat Pump 1 Stage
- F = Aux Heat 6 for Heat Pump 1 Stage
- G = Aux Heat 7 for Heat Pump 1 Stage
- K = Aux Heat 1 for Heat Pump 2 Stage
- L = Aux Heat 2 for Heat Pump 2 Stage
- M = Aux Heat 3 for Heat Pump 2 Stage
- N = Aux Heat 4 for Heat Pump 2 Stage
- P = Aux Heat 5 for Heat Pump 2 Stage
- Q = Aux Heat 6 for Heat Pump 2 Stage
- R = Aux Heat 7 for Heat Pump 2 Stage
- U = Aux Heat 1 for Heat Pump 4 Stage
- V = Aux Heat 2 for Heat Pump 4 Stage
- W = Aux Heat 3 for Heat Pump 4 Stage

B5 (Heat Pump Aux Heating, Continued)

- Y = Aux Heat 4 for Heat Pump 4 Stage
- Z = Aux Heat 5 for Heat Pump 4 Stage
- 1 = Aux Heat 6 for Heat Pump 4 Stage
- 2 = Aux Heat 7 for Heat Pump 4 Stage

1 (Unit Orientation)

- 0 = Standard Access - Hinged Access Doors with Lockable Handles
- A = Draw Through Compact Supply Fan, End Compressor Compartment, Both Side Access
- B = Draw Through Compact Supply Fan, Walk-in Vestibule with Left Vestibule Access, Both Side Access
- D = Draw Through Compact Supply Fan, Non-Compressorized, End Control Panel, Both Side Access

2 (Supply & Return Locations)

- 0 = Bottom Supply - Bottom Return
- A = Bottom Supply - No Return
- V = Horizontal Configuration - End Supply, No Return
- Z = Horizontal Configuration - End Supply, Right Return
- 1 = Horizontal Configuration - End Supply, End Return

Feature 3: Supply Fan Options

3A (Supply Fan Quantity)

- 0 = 1 Fan
- A = 2 Fans

3B (Supply Fan Configuration)

- 0 = No VFDs + Full Width Fan
- A = 1 Fan per VFD + Full Width Fan
- B = 2 Fans per VFD + Full Width Fan
- E = No VFDs + Narrow Width Fan
- F = 1 Fan per VFD + Narrow Width Fan
- G = 2 Fans per VFD + Narrow Width Fan
- K = Option 0 + Inlet Backdraft Dampers
- L = Option A + Inlet Backdraft Dampers
- M = Option B + Inlet Backdraft Dampers
- Q = Option E + Inlet Backdraft Dampers
- R = Option F + Inlet Backdraft Dampers
- S = Option G + Inlet Backdraft Dampers

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: 3C - 4B



3C (Supply Fan Size)

- 0 = 13.5 in. Direct Drive Backward Curved Plenum Aluminum
- A = 15 in. Direct Drive Backward Curved Plenum Aluminum
- B = 17 in. Direct Drive Backward Curved Plenum Aluminum
- C = 18.5 in. Direct Drive Backward Curved Plenum Aluminum
- E = 22 in. Direct Drive Backward Curved Plenum Aluminum
- F = 24 in. Direct Drive Backward Curved Plenum Aluminum
- G = 27 in. Direct Drive Backward Curved Plenum Aluminum
- H = 30 in. Direct Drive Backward Curved Plenum Aluminum
- J = 30 in. Direct Drive Backward Curved Plenum Steel
- K = 33 in. Direct Drive Backward Curved Plenum Steel
- L = 36.5 in. Direct Drive Backward Curved Plenum Aluminum
- M = 42.5 in. Direct Drive Backward Curved Plenum Aluminum
- N = 355 mm Direct Drive Airfoil Aluminum
- P = 400 mm Direct Drive Airfoil Aluminum
- Q = 450 mm Direct Drive Airfoil Aluminum
- R = 500 mm Direct Drive Airfoil Aluminum
- S = 560 mm Direct Drive Airfoil Aluminum
- T = 630 mm Direct Drive Airfoil Aluminum

3D (Supply Fan Motor Type)

- High Efficiency Open Motor
- 0 = (1200 nominal rpm)
- A = (1800 nominal rpm)
- B = (3600 nominal rpm)
- C = (1200 nominal rpm)
- D = (1800 nominal rpm)
- E = (3600 nominal rpm)
- F = ECM Motor (1200 nominal rpm)
- G = ECM Motor (1800 nominal rpm)
- H = ECM Motor (3600 nominal rpm)
- J = ECM Motor Packaged with Fan

3D (Supply Fan Motor Type, Continued)

- K = High Efficiency Totally Enclosed Motor (1200 nominal rpm)
- L = High Efficiency Totally Enclosed Motor (1800 nominal rpm)
- M = High Efficiency Totally Enclosed Motor (3600 nominal rpm)
- N = Perm Magnet AC Totally Enclosed Motor (1200 nominal rpm)
- P = Perm Magnet AC Totally Enclosed Motor (1800 nominal rpm)
- Q = Perm Magnet AC Totally Enclosed Motor (3600 nominal rpm)

3E (Supply Fan Motor Size)

- D = 1 hp
- F = 2 hp
- G = 3 hp
- H = 5 hp
- J = 7.5 hp
- K = 10 hp
- L = 15 hp
- M = 20 hp
- N = 25 hp
- P = 30 hp
- Q = 40 hp
- R = 50 hp

Feature 4: Return/Outside Air Options

4A (Outside Air Section)

- O = 100% Outside Air
- A = 100% Outside Air with Motorized Dampers
- B = Manual Outside Air + Return Air Opening
- C = Motorized Outside Air Dampers + Return Air Opening
- D = 100% Return Air
- E = Economizer
- F = Economizer + Power Exhaust (Axial Fans)
- G = Economizer + Power Exhaust (Plenum Fans)
- H = Economizer + Power Return
- J = Economizer + Power Return (Plenum Fans)
- K = Economizer + Energy Recovery
- Q = Economizer + Energy Recovery + Bypass Damper

4B (Energy Recovery Type)

- O = No Energy Recovery
- A = Polymer Energy Recovery Wheel
- B = Polymer Energy Recovery Wheel + 1% Purge
- C = Aluminum Energy Recovery Wheel
- D = Aluminum Energy Recovery Wheel + 1% Purge

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: 4C - 5D



4C (Energy Recovery Size)

- 0 = No Energy Recovery
- A = Low CFM Enthalpy
- B = High CFM Enthalpy
- C = Low CFM Enthalpy - Single Wheel
- D = Low CFM Enthalpy - Dual Wheel
- E = Low CFM Sensible
- F = High CFM Sensible
- H = Low CFM Sensible - Dual Wheel
- J = Low CFM Enthalpy + Exhaust Filters
- K = High CFM Enthalpy + Exhaust Filters
- L = Low CFM Enthalpy - Single Wheel + Exhaust Filters
- M = Low CFM Enthalpy - Dual Wheel + Exhaust Filters
- N = Low CFM Sensible + Exhaust Filters
- P = High CFM Sensible + Exhaust Filters
- R = Low CFM Sensible - Dual Wheel + Exhaust Filters

Feature 5: Return Fan Options

5A (Return Fan Quantity)

- 0 = No Return Fan
- A = 1 Fan
- B = 2 Fans

5B (Return Fan Configuration)

- 0 = No Return Fan
- A = No VFDs + Full Width Fan
- B = 1 Fan per VFD + Full Width Fan
- C = 2 Fans per VFD + Full Width Fan
- F = No VFDs + Narrow Width
- G = 1 Fan per VFD + Narrow Width
- H = 2 Fans per VFD + Narrow Width
- L = Option A + Inlet Backdraft Dampers
- M = Option B + Inlet Backdraft Dampers
- N = Option C + Inlet Backdraft Dampers
- R = Option F + Inlet Backdraft Dampers
- S = Option G + Inlet Backdraft Dampers
- T = Option H + Inlet Backdraft Dampers

5C (Return Fan Size)

- 0 = No Return Fan
- A = 16 in. Axial Fan
- B = 22 in. Axial Fan
- C = 36 in. Axial Fan
- D = 42 in. 9 Blade Axial Fan
- E = 42 in. 12 Blade Axial Fan
- F = 48 in. Axial Fan
- G = 12x9 Forward Curved
- H = 15 in. Direct Drive Backward Curved Plenum Aluminum
- J = 18.5 in. Direct Drive Backward Curved Plenum Aluminum
- L = 22 in. Direct Drive Backward Curved Plenum Aluminum
- M = 24 in. Direct Drive Backward Curved Plenum Aluminum
- N = 27 in. Direct Drive Backward Curved Plenum Aluminum
- P = 30 in. Direct Drive Backward Curved Plenum Aluminum
- Q = 30 in. Direct Drive Backward Curved Plenum Steel
- R = 33 in. Direct Drive Backward Curved Plenum Steel
- S = 36.5 in. Direct Drive Backward Curved Plenum Aluminum
- T = 42.5 in. Direct Drive Backward Curved Plenum Aluminum
- U = 355 mm Direct Drive Airflow Aluminum
- V = 400 mm Direct Drive Airflow Aluminum
- W = 450 mm Direct Drive Airflow Aluminum
- Y = 500 mm Direct Drive Airflow Aluminum
- Z = 560 mm Direct Drive Airflow Aluminum
- 1 = 630 mm Direct Drive Airflow Aluminum

5D (Return Fan Motor Type)

- 0 = No Return Fan
- A = High Efficiency Open Motor (1200 nominal rpm)
- B = High Efficiency Open Motor (1800 nominal rpm)
- C = High Efficiency Open Motor (3600 nominal rpm)
- D = Perm Magnet AC Open Motor (1200 nominal rpm)
- E = Perm Magnet AC Open Motor (1800 nominal rpm)
- F = Perm Magnet AC Open Motor (3600 nominal rpm)
- G = ECM Motor (1200 nominal rpm)
- H = ECM Motor (1800 nominal rpm)
- J = ECM Motor (3600 nominal rpm)
- K = ECM Motor Packaged with Fan
- L = High Efficiency Totally Enclosed Motor (1200 nominal rpm)
- M = High Efficiency Totally Enclosed Motor (1800 nominal rpm)
- N = High Efficiency Totally Enclosed Motor (3600 nominal rpm)
- P = Perm Magnet AC Totally Enclosed Motor (1200 nominal rpm)
- Q = Perm Magnet AC Totally Enclosed Motor (1800 nominal rpm)
- R = Perm Magnet AC Totally Enclosed Motor (3600 nominal rpm)

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: 5E - 6E



5E (Return Motor Size)

O = No Return Fan
E = 1 hp
G = 2 hp
H = 3 hp
J = 5 hp
K = 7.5 hp
L = 10 hp
M = 15 hp
N = 20 hp

Feature 6: Exhaust Fan Options

6A (Exhaust Fan Quantity)

0 = No Return Fan
A = 1 Fan
B = 2 Fans

6B (Exhaust Fan Configuration)

D (Exhaust Fan Configuration)

- O = No Exhaust Fan
- A = No VFDs + Full Width Fan
- B = 1 Fan per VFD + Full Width Fan
- C = 2 Fans per VFD + Full Width Fan
- F = No VFDs + Narrow Width Fan
- G = 1 Fan per VFD + Narrow Width Fan
- H = 2 Fans per VFD + Narrow Width Fan
- L = Option A + Inlet Backdraft Dampers
- M = Option B + Inlet Backdraft Dampers
- N = Option C + Inlet Backdraft Dampers
- R = Option F + Inlet Backdraft Dampers
- S = Option G + Inlet Backdraft Dampers
- T = Option H + Inlet Backdraft Dampers

6C (Exhaust Fan Configuration)

- O = No Exhaust Fan
- C = 36 in. Axial Fan
- L = 22 in. Direct Drive Backward Curved Plenum Aluminum
- M = 24 in. Backward Curved Aluminum
- M = 27 in. Direct Drive Backward Curved
- N = Plenum Aluminum
- P = 30 in. Backward Curved Plenum
- Q = 30 in. Backward Curved Steel
- R = 33 in. Backward Curved Steel
- S = 36.5 in. Backward Curved Aluminum
- T = 42.5 in. Backward Curved Aluminum

6D (Exhaust Fan Motor Type)

0 = No Return Fan
A = High Efficiency Open Motor (1200 nominal rpm)
B = High Efficiency Open Motor (1800 nominal rpm)
C = High Efficiency Open Motor (3600 nominal rpm)
D = Perm Magnet AC Open Motor (1200 nominal rpm)
E = Perm Magnet AC Open Motor (1800 nominal rpm)
F = Perm Magnet AC Open Motor (3600 nominal rpm)
G = ECM Motor (1200 nominal rpm)
H = ECM Motor (1800 nominal rpm)
J = ECM Motor (3600 nominal rpm)
L = ECM Motor Packaged with Fan
M = High Efficiency Totally Enclosed Motor (1200 nominal rpm)
N = High Efficiency Totally Enclosed Motor (1800 nominal rpm)
P = High Efficiency Totally Enclosed Motor (3600 nominal rpm)
Q = Perm Magnet AC Totally Enclosed Motor (1200 nominal rpm)
R = Perm Magnet AC Totally Enclosed Motor (1800 nominal rpm)
S = Perm Magnet AC Totally Enclosed Motor (3600 nominal rpm)

6E (Exhaust Motor Size)

O	=	No Ex
E	=	1 hp
G	=	2 hp
H	=	3 hp
J	=	5 hp
K	=	7.5 hp
L	=	10 hp
M	=	15 hp
N	=	20 hp
P	=	25 hp
Q	=	30 hp
R	=	40 hp
S	=	50 hp

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: 7 - 10B



7A (O/A Control)

- 0 = Standard (No Actuator)
- A = 3 Position Actuator - Sensible Limit
- B = 3 Position Actuator - Enthalpy Limit
- C = Full Modulating Actuator - Sensible Limit
- D = Full Modulating Actuator - Enthalpy Limit
- E = DDC Actuator
- P = Option C + CO₂ Override
- Q = Option D + CO₂ Override
- R = Option E + CO₂ Override
- U = 2 Position Actuator
- V = Fault Detection and Diagnostics Controller (FDD) - Sensible Limit
- W = FDD Enthalpy Limit
- Y = Option V + CO₂ Override
- Z = Option W + CO₂ Override

8 (Return & Exhaust Options)

- 0 = No Return Opening
- A = Standard Return Opening without EA Dampers
- C = Standard Barometric Relief EA Dampers
- E = Standard Return Opening + Motorized EA Dampers
- G = Standard Return Opening without EA Dampers + RA Bypass
- J = Standard Barometric Relief EA Dampers + RA Bypass
- L = Standard Return Opening + Motorized EA Dampers + RA Bypass

Feature 9: Filter Options

9A (Unit Filter Type)

- 0 = 2 in. Pleated, MERV 8
- A = 4 in. Pleated, MERV 8
- B = 2 in. Pleated, MERV 8
- C = + 4 in. Pleated, MERV 11
- D = 2 in. Pleated, MERV 13
- E = + 4 in. Pleated, MERV 14

9B (Unit Filter Box Size/Location)

- 0 = Standard Filters in Standard Position
- B = High Efficiency Filters in Standard Position
- M = Standard Filters + Lint Screen Pre-filter in Standard Position

9C (Final Filter Type)

- 0 = No Final Filters
- A = 12 in. Cartridge MERV 13
- D = 12 in. Cartridge MERV 14
- U = 4 in. Pleated, MERV 13
- Y = 4 in. Pleated, MERV 14

9D (Filter Options)

- 0 = None
- A = Clogged Filter Switch - Unit Filters
- B = Clogged Filter Switch - Unit + Energy Recovery Filters
- C = Clogged Filter Switch - Unit + Final Filters
- D = Clogged Filter Switch - Unit + Energy Recovery + Final Filters
- E = Magnehelic Gauge - Unit Filters
- F = Magnehelic Gauge - Unit + Energy Recovery Filters
- G = Magnehelic Gauge - Unit + Final Filters
- H = Magnehelic Gauge - Unit + Energy Recovery + Final Filters
- J = Clogged Filter Switch + Magnehelic Gauge - Unit Filters
- K = Clogged Filter Switch + Magnehelic Gauge - Unit + Energy Recovery Filters
- L = Clogged Filter Switch + Magnehelic Gauge - Unit + Final Filters
- M = Clogged Filter Switch + Magnehelic Gauge - Unit + Energy Recovery + Final Filters

Feature 10: Refrigeration Control

10A (Refrigeration Control)

- 0 = None
- A = 5 Minute Compressor Off Timer and 20 Second Compressor
- C = Stage Delay
- D = Adjustable Fan Cycling
- E = Adjustable Compressor Lock Outs
- F = Freeze Stats (each circuit)
- G = Option A + C
- H = Option A + D
- J = Option A + E
- M = Option C + D
- N = Option C + E
- P = Option D + E
- T = Option C + D + E
- V = Option A + C + D + E
- W = Option A + D + E

10B (Refrigeration Control B)

- 0 = None

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: 11A - 13A



Feature 11: Refrigeration Options

11A (Refrigeration Options)

- 0 = None
- A = Hot Gas Bypass Lead Stage
- B = Hot Gas Bypass Lead and Lag Stage
- D = Hot Gas Bypass Non-Variable Compressor Circuits (HGBNV)
- *E = Parallel Modulating Hot Gas Reheat Microchannel Coil [MHGR-MC] - Lag Circuit
- F = Parallel Modulating Hot Gas Reheat Microchannel Coil [MHGR-MC] - Dual Circuit
- *J = HGB Lead + Parallel MHGR-MC - Lag Circuit
- *K = HGB Lead + HGB Lag + Parallel MHGR-MC - Lag Circuit
- *M = HGBNV + Parallel Modulating Hot Gas Reheat -Lag Circuit
- N = HGBNV + Parallel MHGR-MC - Dual Circuit
- *Q = Parallel MHGR-MC - Lag Circuit - Polymer E-Coated
- *T = HGB Lead + Parallel MHGRH-MC - Lag Circuit - Polymer E-Coated
- *U = HGB Lead + HGB Lag + Parallel MHGRH-MC - Lag Circuit - Polymer E-Coated
- *W = HGBNV + Parallel MHGRH-MC - Lag Circuit - Polymer E-Coated
- Y = Parallel MHGRH-MC - Dual Circuit - Polymer E-Coated
- Z = HGBNV + Parallel MHGRH-MC - Dual Circuit - Polymer E-Coated

*MHGR Notes:

- Air-Source Heat Pump and Water-Source Heat Pump units with MHGR will be Series instead of Parallel [A2=J or L]
- 4-Circuit units with MHGR will be Lead Circuit instead of Lag Circuit [A1=E]

11B (Refrigeration Options B)

- 0 = None

12 (Refrigeration Accessories)

- 0 = None
- A = Sight Glass
- B = Compressor Isolation Valves
- C = Option A + B
- D = One Circuit 0°F Low Ambient
- E = Option A + D
- F = Option B + D
- G = Option A + B + D
- H = Two Circuit 0°F Low Ambient
- J = Option A + H
- K = Option B + H
- L = Option A + B + H
- P = Option B + D [Series E]
- Q = Option A + B + D [Series E]

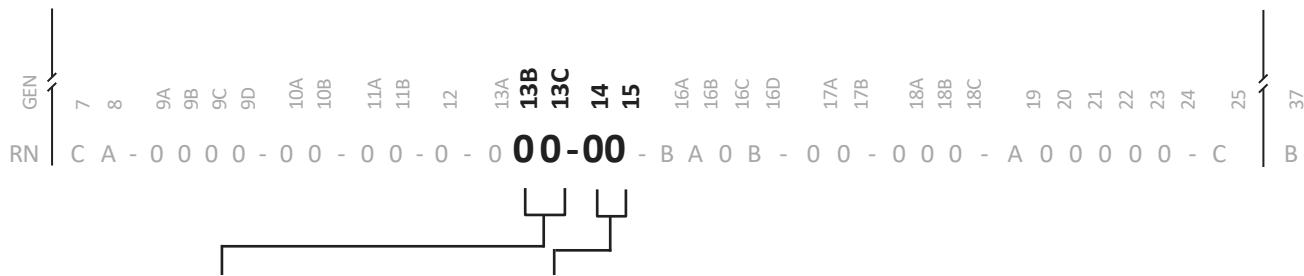
Feature 13: Power Options

13A (Unit Disconnect Type)

- O = Single Point Power - Standard Power Block
- A = Single Point Power - Non-fused Disconnect Power Switch
- B = Single Point Power - Circuit Breaker
- C = Dual Point Power - Standard Power Block - Method #1
- D = Dual Point Power - Non-fused Disconnect Power Switch - Method #1
- E = Dual Point Power - Circuit Breaker - Method #1
- F = Dual Point Power - Standard Power Block - Method #2
- G = Dual Point Power - Non-fused Disconnect Power Switch - Method #2
- H = Dual Point Power - Circuit Breaker - Method #2
- J = Dual Point Power - Standard Power Block - Method #3
- K = Dual Point Power - Non-fused Disconnect Power Switch - Method #3
- L = Dual Point Power - Circuit Breaker - Method #3
- M = Dual Point Power - Standard Power Block - Method #4
- N = Dual Point Power - Non-fused Disconnect Power Switch - Method #4
- P = Dual Point Power - Circuit Breaker - Method #4

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: 13B - 15



13B and 13C (Disconnect 1 and 2 Size)

14 (Safety Options) Accessories)

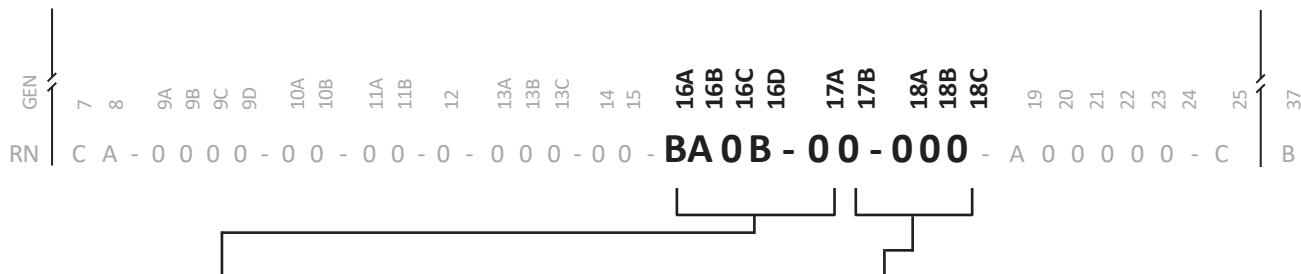
O	= Power Block
A	= 15 amps
B	= 20 amps
C	= 25 amps
D	= 30 amps
E	= 35 amps
F	= 40 amps
G	= 45 amps
H	= 50 amps
J	= 60 amps
K	= 70 amps
L	= 80 amps
M	= 90 amps
N	= 100 amps
P	= 110 amps
Q	= 125 amps
R	= 150 amps
S	= 175 amps
T	= 200 amps
U	= 225 amps
V	= 250 amps
W	= 300 amps
Y	= 350 amps
Z	= 400 amps
1	= 450 amps
2	= 500 amps
3	= 600 amps
4	= 700 amps
5	= 800 amps
6	= 1000 amps
7	= 1200 amps

- O = None
- A = RA & SA Firestat
- B = RA Smoke Detector
- C = SA Smoke Detector
- E = Remote Safety Shutdown Terminals
- F = Option A + B
- G = Option A + C
- J = Option A + E
- K = Option B + C
- M = Option B + E
- P = Option C + E
- R = Option A + B + C
- T = Option A + B + E
- V = Option A + C + E
- Z = Option B + C + E
- 4 = Option A + B + C + E

15 (Electrical)

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: 16A - 18C



Feature 16: Unit Controls

16A (Control Sequence)

- O = Standard Terminal Block for Thermostat
- A = Terminal Block for Thermostat + Isolation Relays
- B = Single Zone VAV Unit Controller - VAV Cool + CAV Heat
- C = Single Zone VAV Unit Controller - VAV Cool + VAV Heat
- D = VAV Unit Controller - VAV Cool + CAV Heat
- E = Constant Air Volume Unit Controller - CAV Cool + CAV Heat
- F = Makeup Air Unit Controller
- G = Single Zone VAV Heat Pump Unit Controller - VAV Cool + VAV Heat
Constant Air Volume Heat Pump Unit Controller - CAV Cool -
CAV Heat
- H = CAV Heat
- J = Makeup Air Heat Pump Unit Controller - CAV Cool + CAV Heat
- K = PAC - Precise Air Controller (No VCC)
- L = D-PAC - Digital Precise Air Controller
- M = Field Installed DDC Controls by Others
- N = Field Installed DDC Controls + Isolation Relays
- P = Factory Installed DDC Controls by Others + Isolation Relays

16B (Control Supplier)

O = None
A = AAON Controls
C = AAON Controls Supervisory

16C (Control Supplier Options)

0 = None

16D (BMS Connection & Diagnostics)

0 = None
1 = BACnet MSTP

Feature 17: Preheat Options

17A (Preheat Configuration)

0 = Standard - None
A = Modulating Electric Preheat - Outside Air

Feature 18: Option Boxes

18A (Box Location)

- 0 = None
- A = 20 in. Cabinet Extension After Return
- B = 20 in. Cabinet Extension After Pre-Filter
- C = 20 in. Cabinet Extension After Cooling
- 5 = Empty Energy Recovery Wheel Option Box
- 6 = Empty Energy Recovery Wheel Option Box
+ 20 in. Cabinet Extension After Return
- 7 = Empty Energy Recovery Wheel Option Box
+ 20 in. Cabinet Extension After Pre-Filter
- 8 = Empty Energy Recovery Wheel Option Box
+ 20 in. Cabinet Extension After Cooling

18B (Box Size)

O = None
 A = 20 in. Cabinet Extension
 W = Empty Energy Recovery Wheel Option Box
 Y = Empty Energy Recovery Wheel Option Box
 + 20 in. Cabinet Extension
 Z = Empty Energy Recovery Wheel Option Box
 + 32 in. Cabinet Extension

18C (Box Accessories)

- O = None
- A = 20 in. Drain Pan in First Box
- Empty First Box + 20 in. Drain Pan in Second Box
- N = Second Box
- Empty First Box + 44 in. Drain Pan in Second Box
- P = Second Box
- S = Air Mixer in First Box
- Air Mixer in First Box + 20 in. Drain Pan in Second Box
- T = Second Box
- U = Air Mixer in First Box + 44 in. Drain Pan in Second Box

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: 19 - 25



19 (Outside Air Accessories)

- 0 = No Outside Air Hood - 100%
- A = Return Air
- B = Outside Air Hood
- C = Outside Air Hood with Metal Mesh Filters
- D = Measuring Station Size A
- E = Measuring Station Size B
- F = Measuring Station Size C
- G = Measuring Station Size D
- H = Option A + Outside Air Flow
- I = Option A + Outside Air Flow
- J = Option A + Outside Air Flow
- K = Option A + Outside Air Flow
- L = Option A + Outside Air Flow
- M = Option A + Outside Air Flow
- N = Option A + Outside Air Flow
- O = Option A + Outside Air Flow
- P = Option A + Outside Air Flow
- Q = Option A + Outside Air Flow
- R = Option A + Outside Air Flow
- S = Option A + Outside Air Flow
- T = Option A + Outside Air Flow
- U = Option A + Outside Air Flow
- V = Option A + Outside Air Flow
- W = Option A + Outside Air Flow
- X = Option A + Outside Air Flow
- Y = Option A + Outside Air Flow
- Z = Option A + Outside Air Flow

20 (Cabinet Options)

- 0 = None
- A = Base Insulation
- B = SA & RA Burglar Bars
- C = Option A + B

21 (Accessories)

- 0 = None
- C = Supply Fan Air Flow Measuring
- D = Return Fan Air Flow Measuring
- N = Option C + D

22 (Maintenance Accessories)

- O = None
- A = Factory Wired 115V Convenience Outlet
- B = Field Wired 115V Convenience Outlet
- C = Control Panel LED Service Lights and Marine Lights
- D = Remote Start/Stop Contacts
- E = Supply Fan Auxiliary Contacts
- F = Option A + C
- G = Option A + D
- H = Option A + E
- J = Option B + C
- K = Option B + D
- L = Option B + E
- M = Option C + D
- N = Option C + E
- P = Option D + E
- Q = Option A + C + D
- R = Option A + C + E
- S = Option A + D + E
- T = Option B + C + D
- U = Option B + C + E
- V = Option B + D + E
- W = Option C + D + E
- Y = Option A + B + C + D
- Z = Option A + B + C + E

23 (Code Options)

- O = Standard - ETL U.S.A. Listing
- A = Chicago Code
- B = ETL U.S.A. + Canada Listing

24 (Shipping Splits)

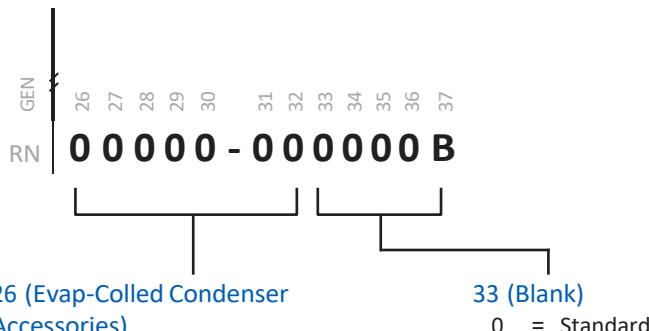
- O = Standard

25 (Air Cooled Condenser Accessories)

- O = Standard
- A = Condenser Coil Guards
- C = ECM Condenser Fan Head Pressure Control
- D = Low Sound Condenser Fan Head Pressure Control
- E = VFD Condenser Fan Head Pressure Control
- G = Option A + C
- H = Condenser Coil Screen + Option D
- J = Option A + E

RN Series A-D Feature String Nomenclature

MODEL OPTIONS: 26 - 37



26 (Evap-Cooled Condenser Accessories)

0 = None

27 (Water Cooled Condenser Accessories)

0 = None (No Water Condenser)
A = Balancing Valves
B = Water Flow Switch
D = Motorized Shut-off Valve
E = Head Pressure Control
F = Option A + B
H = Option A + D
J = Option A + E
L = Option B + D
M = Option B + E
R = Option A + B + D
S = Option A + B + E

28 (Accessories)

0 = None
A = Energy Recovery Wheel Defrost - Start/Stop
B = Energy Recovery Wheel Rotation Detection
E = VFD for Heat Wheel Motor (Field Control)
F = Option A + B
M = Option B + E

29 (VFD Options)

0 = None
A = Shaft Grounding Kit on All SA, RA, EA Motors

30 (Misc Options)

0 = Standard
A = High Condensate Level Switch
B = SCCR (10kA)
F = Option A + B

31 (Blank)

0 = Standard

32 (Blank)

0 = Standard

33 (Blank)

0 = Standard

34 (Blank)

0 = Standard

35 (Warranty)

0 = Standard Warrant
A = 2 Year Parts Warranty
B = 5 Year Parts Warranty
C = 10 Year Parts Warranty

36 (Cabinet Material)

0 = Galvanized Cabinet - Double Wall + R-13 Foam Insulation

37 (Specials & Paint)

B = Premium AAON Gray Paint Exterior Paint
C = Premium AAON Gray Paint Exterior Paint + Interior Corrosion Protection
E = Premium Gray Paint Exterior Paint + Shrink Wrap
F = Premium Gray Paint Exterior Paint + Interior Corrosion Protection + Shrink Wrap
X = SPA + Premium AAON Gray Paint Exterior Paint
Y = SPA + Premium AAON Gray Paint Exterior Paint + Interior Corrosion Protection
1 = SPA + Premium AAON Gray Paint Exterior Paint + Shrink Wrap
2 = SPA + Premium AAON Gray Paint Exterior Paint + Interior Corrosion Protection + Shrink Wrap
4 = SPA + Special Exterior Paint Color
5 = SPA + Special Exterior Paint Color + Interior Corrosion Protection
7 = SPA + Special Exterior Paint Color + Shrink Wrap
8 = SPA + Special Exterior Paint Color + Interior Corrosion Protection + Shrink Wrap

General Information

RN Series packaged rooftop units, heat pumps and outdoor air handling units have been designed for outdoor installation only. Units are assembled, wired, charged and run tested at the factory. RN Series units are intended for installation up to 3500 meters (11,500 ft)

Startup and service must be performed by a Factory Trained Service Technician.



WARNING

Improper installation, adjustment, alteration, service, or maintenance can cause property damage, personal injury or loss of life. Startup and service must be performed by a Factory Trained Service Technician. A copy of this IOM must be kept with the unit.



CAUTION

These units must not be used for heating or cooling at any time during any phase of construction. Very low return air temperatures, harmful vapors, and misplacement of the filters will damage the unit and its efficiency.

CERTIFICATION OF GAS HEAT MODELS

- a. AAON gas heat exchangers have successfully completed 10,000 burner operation cycles and corrosion resistance as specified per test standard ANSI 21.47. All gas heat exchangers used in AAON appliances are certified for use downstream of evaporator or cooling coils.
- b. Certified as a Category III forced air furnace with or without cooling.
- c. Certified for outdoor installation only.
- d. Certified for installation on a combustible roof with a minimum of 30.5cm (12 in.) high curb.

CERTIFICATION OF STEAM OR HOT WATER HEAT MODELS

- a. Certified as a forced air heating system with or without cooling.
- b. Certified for outdoor installation only.
- c. Certified for installation on a combustible roof with a minimum of 30.5cm (12 in.) high curb.

CERTIFICATION OF ELECTRIC HEAT MODELS

- a. Certified as an electric warm air furnace with or without cooling.
- b. Certified for outdoor installation only.
- c. Certified for installation on a combustible roof with a minimum of 30.5cm (12 in.) high curb.

CERTIFICATION OF COOLING MODELS

- a. Certified as a commercial central air conditioner with or without electrically operated compressors.
- b. Certified for outdoor installation only.
- c. Certified for installation on a combustible roof with a minimum of 30.5cm (12 in.) high curb.
- d. Certified with refrigerant R-454B coils or with chilled water cooling coils.

CODES AND ORDINANCES

RN Series units have been tested and certified, by ETL, in accordance with UL Safety Standard 60335-2-40 4th Edition/CSA C22.2 No. 236, ANSI Safety Standard Z21.47b-2008/CSA 2.3b-2008, and ANSI Safety Standard Z83.8-2006/CSA 2.6-2006.

Size the system in accordance with the American Society of Heating, Refrigeration and Air Conditioning Engineers Handbook.

Installation of RN Series units must conform to the ICC standards of the International Mechanical Code, the International Building Code, and local building, plumbing and waste water codes. In the absence of local codes installation must conform to the current (United States) National Fuel Gas Code ANSI-Z223.1/NFPA 54 or the current (Canada) National Fuel & Propane Installation Code CSA B149.1 or B149.2, and Mechanical Refrigeration Code CSA B52. All appliances must be electrically grounded in accordance with local codes, or in the absence of local codes, the current National Electric Code, ANSI/NFPA 70 or the current Canadian Electrical Code CSA C22.1.



CAUTION

The Clean Air Act of 1990 bans the intentional venting of refrigerant as of July 1, 1992. Approved methods of recovery, recycling, or reclaiming must be followed.



WARNING

Coils and sheet metal surfaces present sharp edges and care must be taken when working with equipment.



WARNING

Failure to observe the following instructions will result in premature failure of your system and possible voiding of the warranty.

RECEIVING UNIT

When received, check the unit for damage that might have occurred in transit. If damage is found it must be noted on the carrier's freight bill. A request for inspection by carrier's agent must be made in writing at once. Nameplate must be checked to ensure the correct model sizes and voltages have been received to match the job requirements.

If repairs must be made to damaged goods, notify the factory before any repair action is taken in order to protect the warranty. Certain equipment alteration, repair, and manipulation of equipment without the manufacturer's consent may void the product warranty. Contact the AAON Warranty Department for assistance with handling damaged goods, repairs, and freight claims: (918) 382-6450.

Note: Upon receipt check shipment for items that ship loose such as filters and remote sensors. Consult order and shipment documentation to identify potential loose-shipped items. Loose-shipped items may have been placed inside unit cabinet for security. Installers and owners must secure all doors with locks or nuts and bolts to prevent unauthorized access.



Figure 1 — Lockable Handle

STORAGE

If installation will not occur immediately following delivery, store equipment in a dry protected area away from construction traffic and in the proper orientation as marked on the packaging with all internal packaging in place. Secure all loose-shipped items. Unit must be stored in accordance with ASHRAE 15 requirements for machine rooms.

WIRING DIAGRAMS

Unit specific wiring diagrams are laminated and affixed inside the controls compartment door.

Installation

AAON equipment has been designed for quick and easy installation.

LOCATING UNITS

The curb must be mounted first and must be located so that duct connections will be clear of structural members of the building.

Verify rooftop or foundation can support the total unit weight, including accessory weights. If unit is to be installed indoors, or in areas without sufficient ventilation, provide venting from all pressure relief outlets to outdoors in accordance with ASHRAE 15 requirements.



WARNING

When locating gas fired units, it is recommended the unit be installed so that the flue discharge vents are located at least 305 centimeters (120 inches) away from any opening through which combustion products could enter the building.



WARNING

Distances from adjacent public walkways, adjacent buildings, operable windows and building openings, shall conform to local codes and/or the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or the National Gas & Propane Code, CSA B149.1

Do not position flue opening to discharge into a fresh air intake of any other piece of equipment. Unit must also be installed so that the flow of combustion intake air is not obstructed from reaching the furnace.

Vent opening must not be blocked by snow. A minimum 12 in. curb must be used or the vent outlet shall be greater than 12 in. off the ground/roof.

Flue gas is dangerously hot and contains contaminants. The user is responsible for determining if vent gases may degrade building materials.

The National Gas and Propane Installation Code, B149.1 specifies a 1.8 m (6 ft.) horizontal vent terminal clearance to gas and electric meters and relief devices.

Local codes may supersede or further place restrictions on vent termination locations.

TABLE 1 — A CABINET UNIT CLEARANCES

Location	Unit Size
	6-8 and 10 tons
Front (Controls Side)	122cm (48 in.)
Back (Outside Air)	91.4cm (36 in.)
*Left Side	*15.2cm (6 in.)
Right Side	122cm (48 in.)
Top	Unobstructed

* Units with a water-cooled condenser or chilled water coil require 122cm (48 in.) of clearance on the left side for service access. DX and no cooling air handling units with an energy recovery wheel require 61 cm (24 in.) of clearance on the left side for service access.

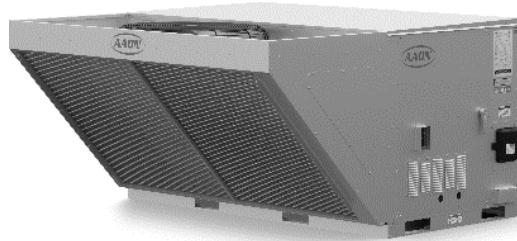


Figure 2 — RN Series A Cabinet, 6-8 and 10 tons

TABLE 2 — B CABINET UNIT CLEARANCES

Location	Unit Size
	9 and 11-15 tons
Front (Controls Side)	122cm (48 in.)
Back (Outside Air)	122cm (48 in.)
*Left Side	*15.2cm (6 in.)
Right Side	122cm (48 in.)
Top	Unobstructed

* Units with a water-cooled condenser or chilled water coil require 122cm (48 in.) of clearance on the left side for service access. DX and no cooling air handling units with an energy recovery wheel require 61 cm (24 in.) of clearance on the left side for service access.

TABLE 3 — C CABINET UNIT CLEARANCES

Location	Unit Size
	11, 13, 16-25, and 30 tons
Front (Controls Side)	15.2cm (6 in.)
*Back (Outside Air)	50.8cm (20 in.) **
Left Side	15.2cm (6 in.)
Right Side	15.2cm (6 in.)
Top	Unobstructed

*Clearance is measured from the end of the outside air rain hood.

**Units with an energy recovery wheel require 122cm (48 in.) of clearance. Units with power exhaust or power return require 76.2cm (30 in.) of clearance.



Figure 3 — RN Series C Cabinet, 11, 13, 16-25, and 30 tons

TABLE 4 — D CABINET UNIT CLEARANCES

Location	Unit Size
	26 and 31-70 tons
Front (Controls Side)	122cm (48 in.)
Back (Outside Air)	122cm (48 in.)
*Left Side	*122cm (48 in.)
*Right Side	*178cm (70 in.)
Top	Unobstructed

*Right and left side unit clearances are interchangeable on units that do not have hydronic heating. Units with hydronic heating require 70 in. right side access for service.



Figure 4 — RN Series D Cabinet, 26, 31-50, 60, and 70 tons

SETTING THE CURB

Make openings in roof decking large enough to allow for duct penetration and workspace only. Do not make openings larger than necessary. Set the curb to coincide with the openings. Make sure the curb is level. Unit must be level in both horizontal axes to support the unit and reduce noise and vibration.

! CAUTION

Where the supply or warm air duct passes through a combustible roof, a clearance of 2.54cm (1 inch) must be maintained between the outside edges of the duct and combustible material in accordance with National Fire Protection Association Standard No. 90A. Provide flashings or enclosure between structure and roof and all joints must be sealed with mastic roofing to ensure a watertight seal.

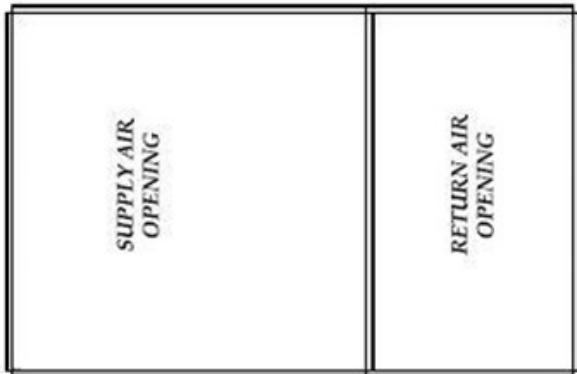
! CAUTION

Neoprene isolator for unit vibration isolation is provided in the cabinet and must be installed according to installation manual.

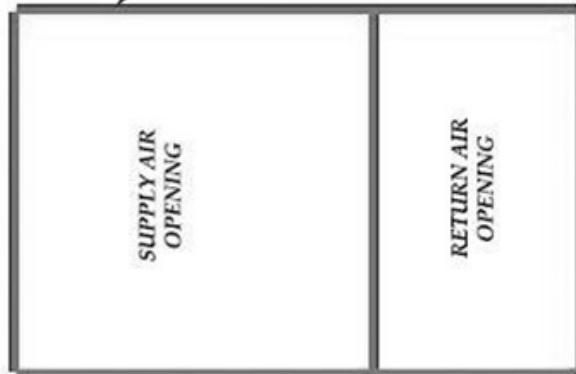
! CAUTION

All roofing work must be performed by competent roofing contractors to avoid any possible leakage.

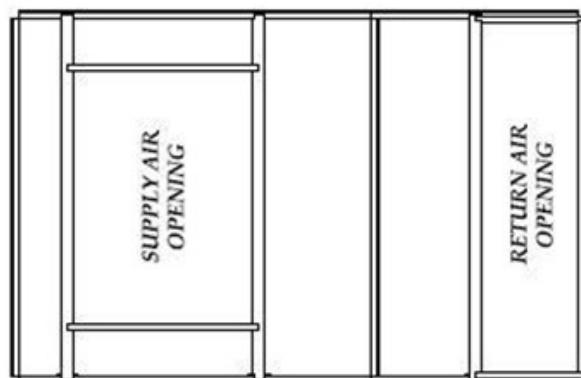
TOP VIEW (KNOCKDOWN)



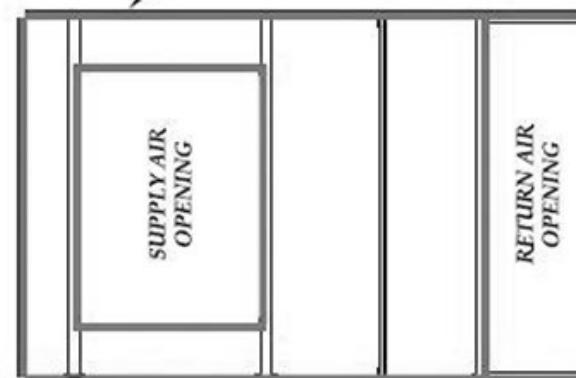
INSTALL CURB GASKET PROVIDED IN THE UNIT AS SHOWN



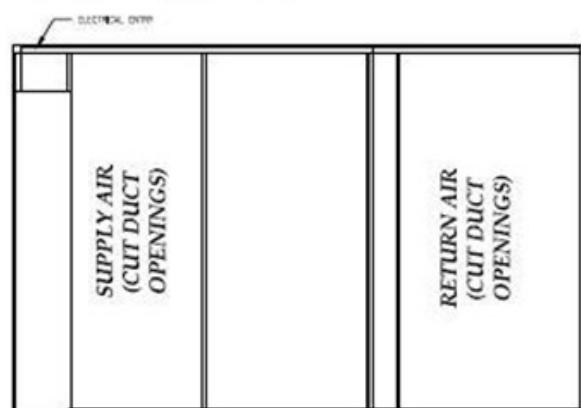
TOP VIEW (KNOCKDOWN WITH DUCT RAIL SUPPORTS)



INSTALL CURB GASKET PROVIDED IN THE UNIT AS SHOWN



TOP VIEW (SOLID BOTTOM)



INSTALL CURB GASKET PROVIDED IN THE UNIT AS SHOWN

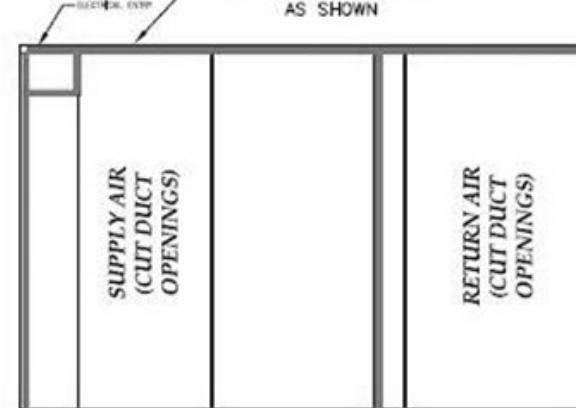
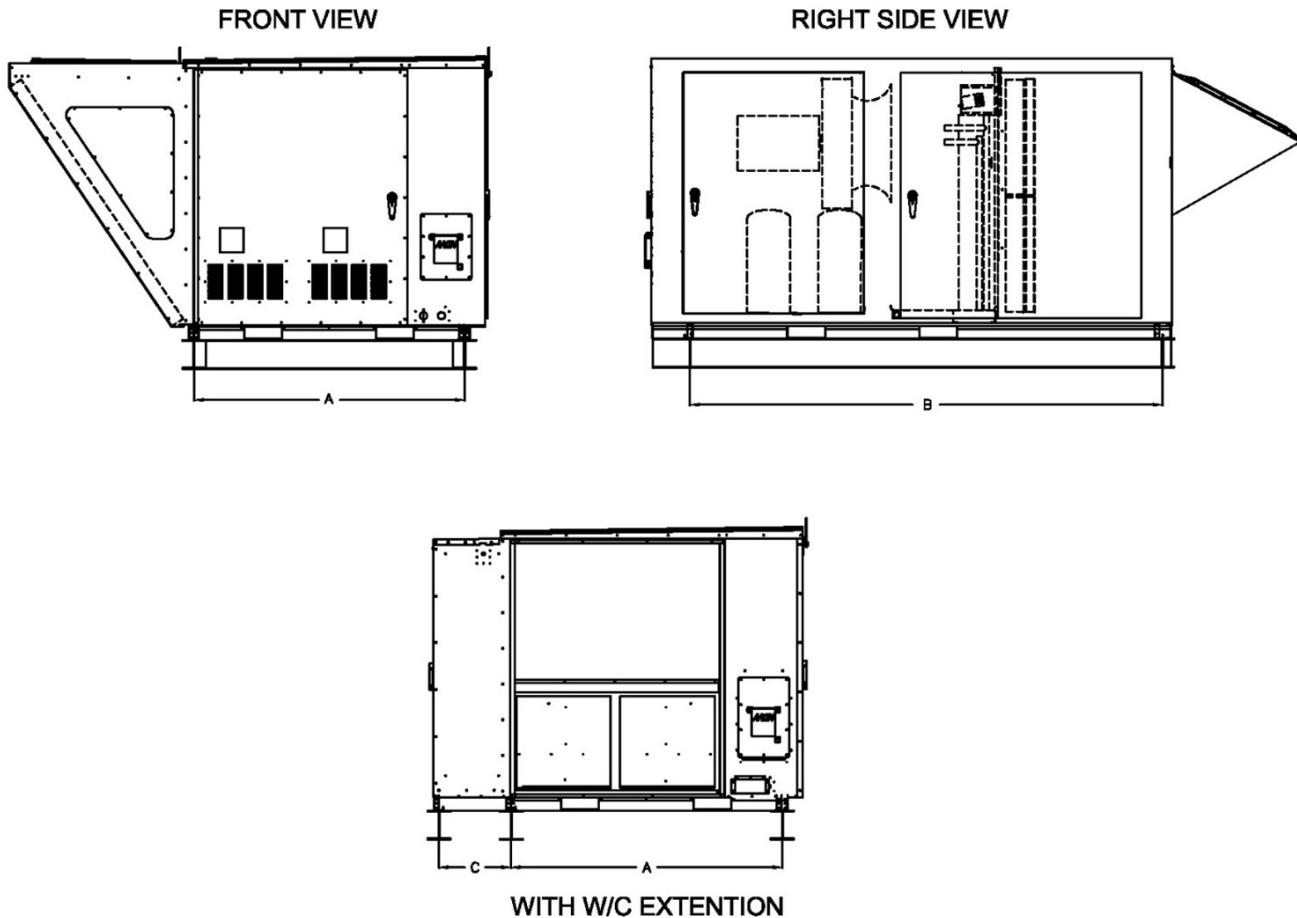


Figure 5 — RN Series 26, 31-50, 60, and 70 ton Unit Isolator Locations

RN SERIES STRUCTURAL STEEL ALIGNMENT DETAIL



TONS	STANDARD		HEATWHEEL		WATER COND			WC/HW			PE/PR	
	A	B	A	B	A	B	C	A	B	C	A	B
RQ	42 ¹ ₄	80 ³ ₈	42 ¹ ₈	114 ¹ ₄	42 ¹ ₈	80 ³ ₈	N/A	42	114 ¹ ₈	N/A	N/A	N/A
RNA	42 ¹ ₄	80 ³ ₈	42 ¹ ₈	114 ¹ ₄	42 ¹ ₈	80 ³ ₈	13 ¹ ₈	42	114 ¹ ₈	13 ¹ ₂	N/A	N/A
RNB	56 ⁷ ₈	79 ¹ ₂	56 ¹ ₄	119 ¹ ₄	56 ¹ ₄	79 ¹ ₈	13 ¹ ₂	56 ¹ ₄	119 ¹ ₄	13 ⁵ ₈	N/A	N/A
RNC	57 ³ ₈	100 ¹ ₈	57 ³ ₈	148 ⁵ ₈	57 ³ ₈	100 ¹ ₈	15 ¹ ₄	57 ³ ₈	148 ⁵ ₈	15 ³ ₈	57 ³ ₈	148 ⁷ ₈
RND	98 ¹ ₈	151 ⁵ ₈	98 ¹ ₄	199 ³ ₄	98 ¹ ₈	151 ¹ ₂	N/A	98 ¹ ₄	199 ³ ₄	N/A	98 ¹ ₈	199 ³ ₄

*DIMENSION TOLERANCE
+/- $\frac{1}{4}$

NOTE: ALL DIMENSIONS ARE IN INCHES
SPECIAL 06/10/14 MLW

Figure 6 — Steel Mounting

! CAUTION

Incorrect lifting can cause damage to the unit.

FORKLIFTING THE UNIT (6-25, 30 TONS)

6 – 25 and 30 ton units can be lifted using a forklift. 6-10, 11-25 and 30 ton units must have forks 1.8 m (72 in.) in length or the forks must have 1.8 m (72 in.) fork extensions. 6-10, 11, 13, and 16-30 ton units with Energy Recovery wheels cannot be lifted using a forklift. Standard units can be lifted from all sides except the condenser side. Units with power exhaust can be lifted from the controls side or the access (right) side.

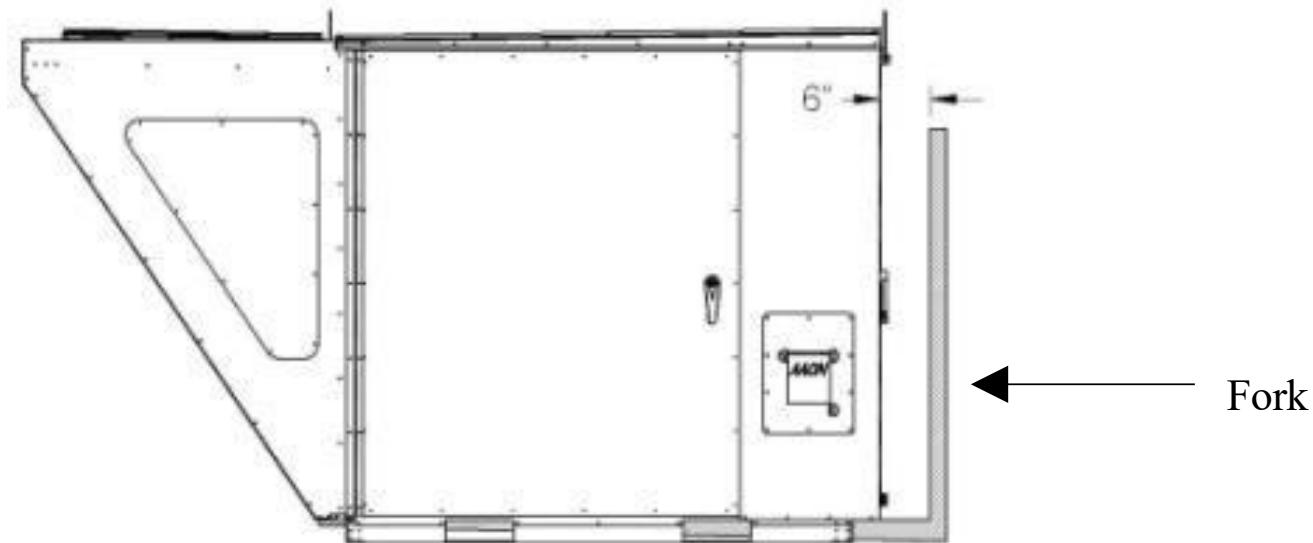


Figure 7 — Forklifting an RN Series A, B, and C Cabinet, 6-10, 11, 13, and 16-30 tons

LIFTING THE UNIT

If cables or chains are used to hoist the unit they must be the same length. Minimum cable length is 2.5 m (99 in.) for 6-10, 11, 13 and 16-30 ton units and 4.6 m (180 in.) for 26 and 31-50, 60 and 70 ton units. Care must be taken to prevent damage to the cabinet, coils, and condenser fans.

It is recommended to lift the unit with the outside air hood in the downward shipping position. However, the unit may be lifted with the outside air hood in the open position.

Before lifting unit, be sure that all shipping material has been removed from unit. Secure hooks and cables at all lifting points / lugs provided on the unit.

Forks must be perpendicular to the unit and they must be in far enough that the back of the forks are no more than 6 in. away from the edge of the unit.

! CAUTION

FORKLIFTING 6-10, 11-25, AND 30 TON UNITS

Forks or Fork Extensions must be 1.8 m (72 in.) in length.

LIFTING THE UNIT

Hoist unit to a point directly above the curb and duct openings. Be sure that the gasket material has been applied to curb.

Carefully lower and align the unit with utility and duct openings. Lower the unit until the unit skirt fits around the curb. Some units are designed to overhang the curb. Take care that any recessed base rails fit around the curb. Make sure the unit is properly seated on the curb and is level.

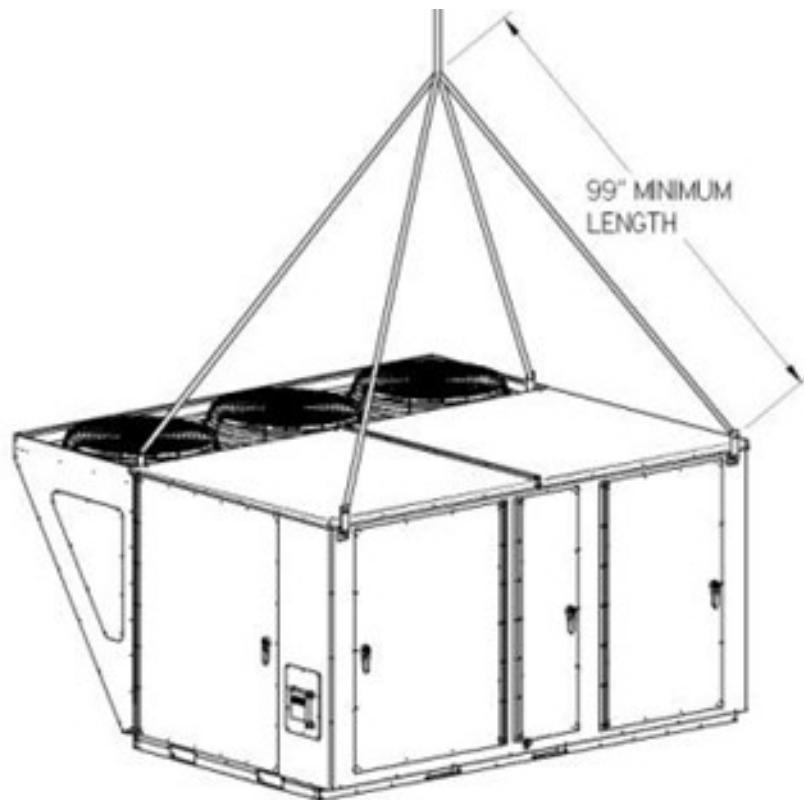


Figure 8 — Lifting Details of a 6-25 and 30 ton Standard or Power Exhaust Unit



Figure 9 — Lifting Details of a 6-25 and 30 ton Energy Recovery Wheel or Power Return Unit

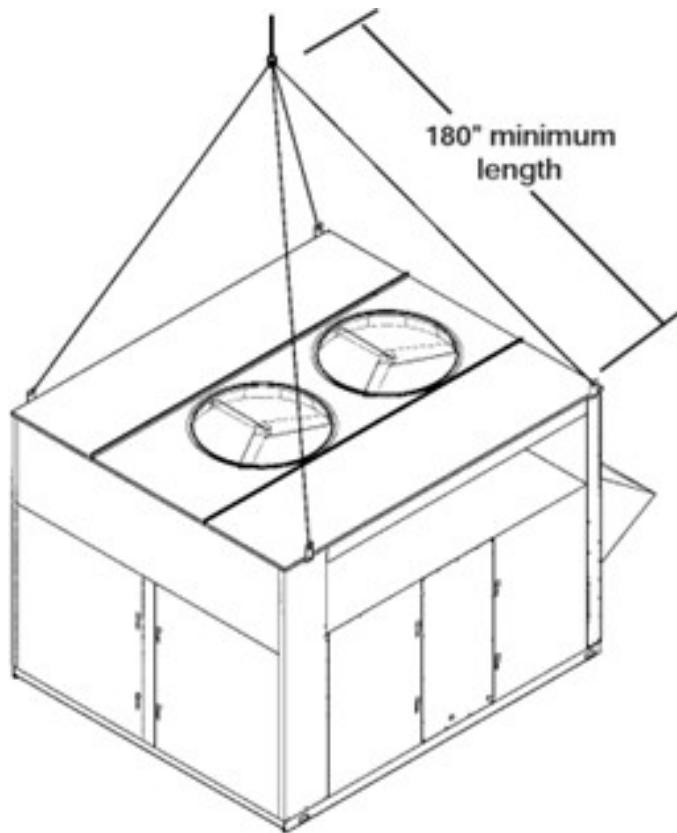


Figure 10 — Lifting Details of a 26, 31-50, 60, and 70 ton Unit

DUCT CONNECTION

There must be a minimum of a 30.5 cm (12 in.) straight duct off of the supply duct with no size reduction and then a limitation of no more than a 45° transition for the next 61cm (24 in.), this is to insure proper performance of the heaters. Air quantity and temperature stagnation could still be effected depending on how branch take-offs are taken off the main supply plenum.

Note: If outside air will be in contact with the air tunnel base of an A, B or C cabinet unit (6-25 and 30 tons), the unit must include the base insulation option or the base must be field insulated. D cabinet (26 and 31-70 tons) units include base insulation standard.

! CAUTION

Do not drill or punch holes in the base of the unit, from inside the unit or from below the unit to attach ductwork. Leaking may occur if unit base is punctured.

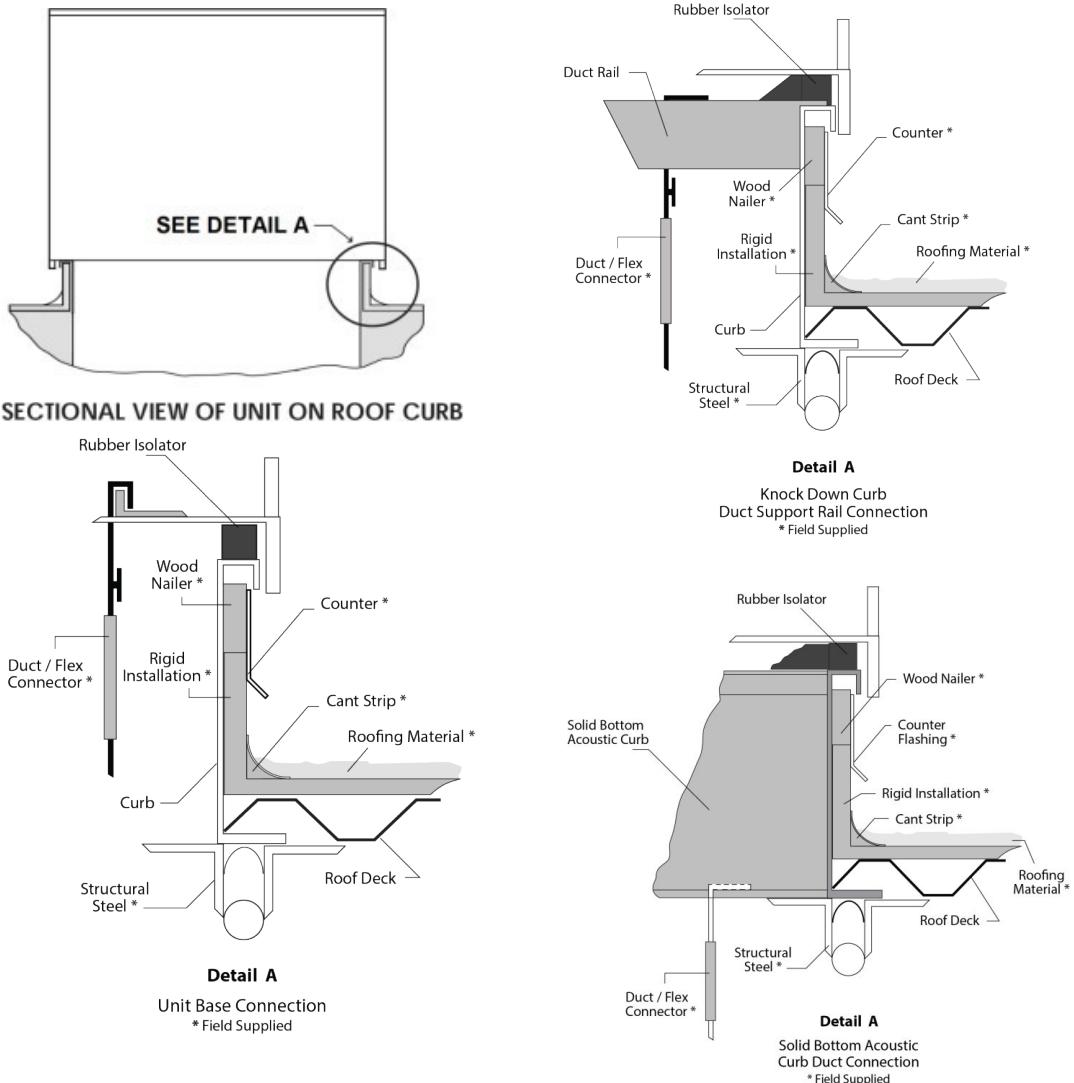


Figure 11 — Duct Connection

SEISMIC CURB INSTALLATION

Using a standard curb with a seismic unit will void the certification of the unit. All mounting details listed must be followed to achieve seismic certification. The AAON unit must be certified to ICC-ES AC156 when using a seismic curb for seismic certifications to apply. Any deviations or modifications to the unit or curb will void all seismic certification.

Structural engineer of record must approve field provided building anchorage to unit or curb in compliance with OSP-0180-10. Use provided self tapping screws to attach base of unit to seismic curb bracket.

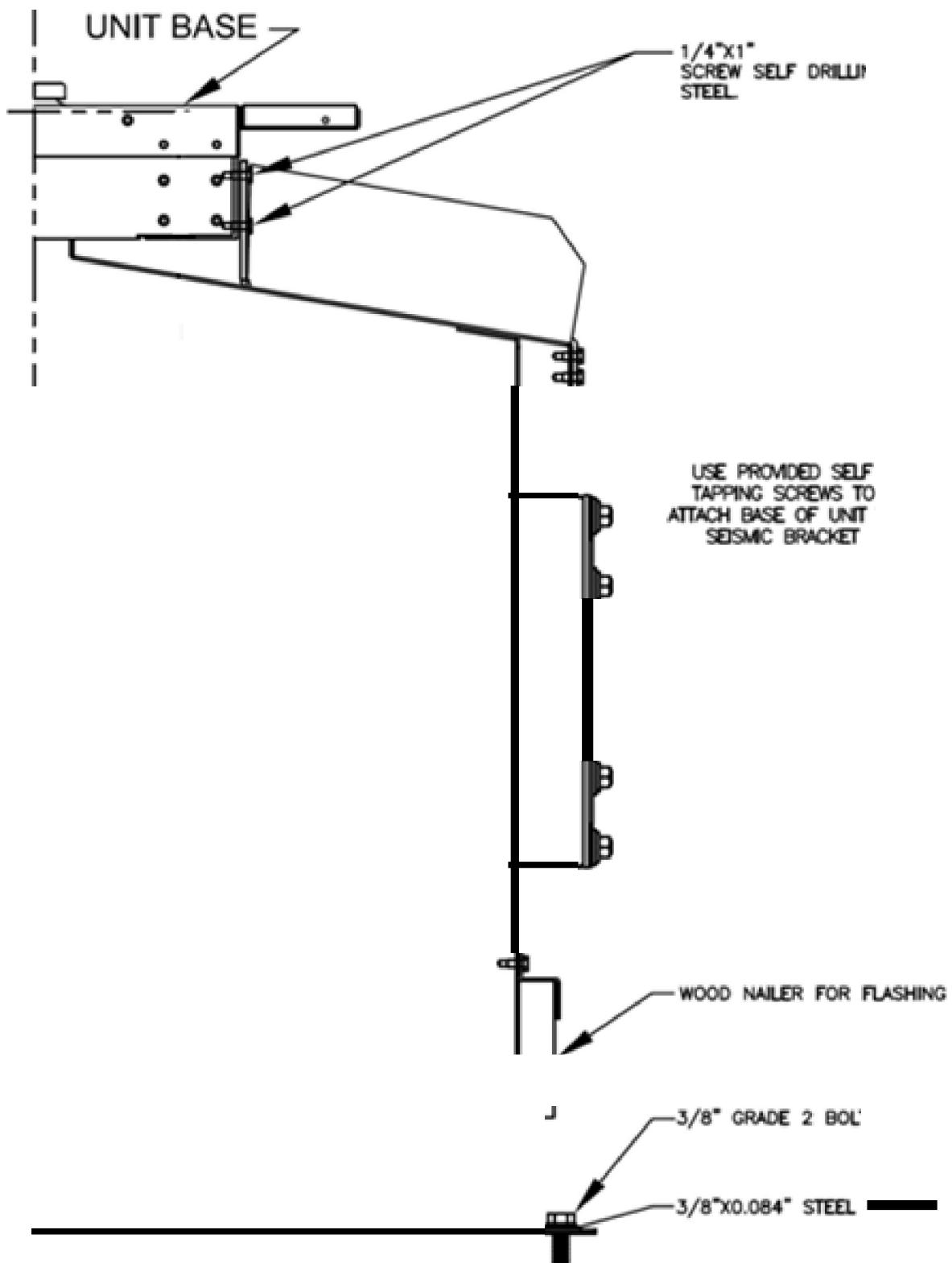


Figure 12 — Solid Bottom Seismic Curb with Filters

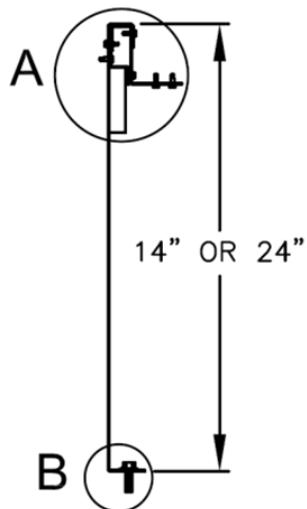


Figure 13 — Seismic Solid Bottom Curb without Filters Cross Section

DETAIL B

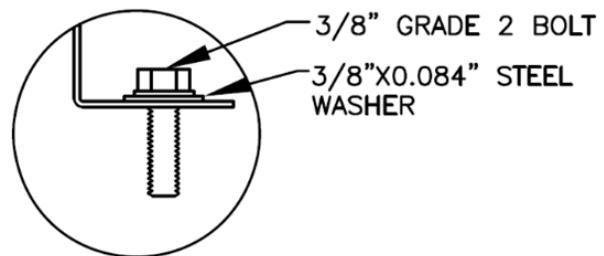


Figure 15 — Seismic Solid Bottom Curb without Filters Detail B

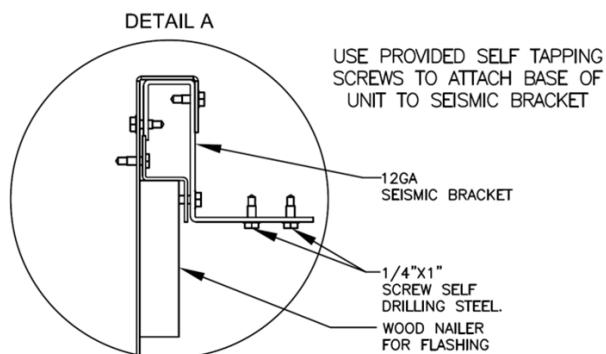


Figure 14 — Seismic Solid Bottom Curb without Filters Detail A

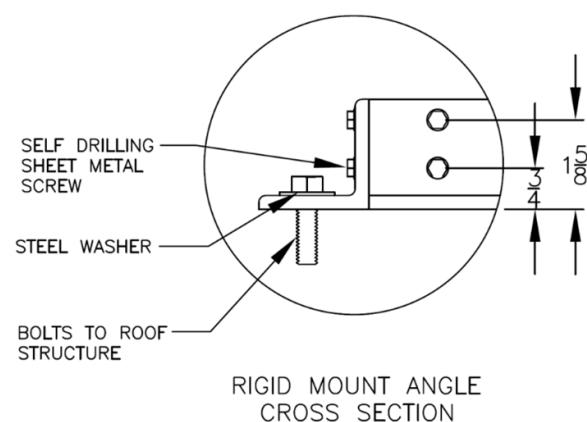


Figure 16 — Seismic Rigid Mount Curb

OUTSIDE AIR RAIN HOOD

Rain hood must be opened before startup of the unit. Fresh air intake adjustments must be made according to building ventilation of local code requirements.

6-25 and 30 ton Units

Remove the two screws at the bottom of the rain hood that secure it in the shipping position. Remove the screws that attach the side pieces of the hood to the top of the hood.

Rotate the side pieces so that the holes along one edge line up with the holes on the top piece and the flange is on the inside of the rain hood.

Attach the side pieces to the top of the hood using the provided screws and attached the side pieces to the end of the unit through the flange.

Apply silicon caulking along the top and both sides of the rain hood. Take care to seal the top corners where the rain hood attaches to the unit.

26 and 31-70 ton Units

Remove the shipping screws from each side of the closed hood.

Lift hood outward and attach the sides of the hood to the side of the unit.

Apply silicon caulking along the top and both sides of the rain hood. Take care to seal the top corners where the rain hood attaches to the unit.

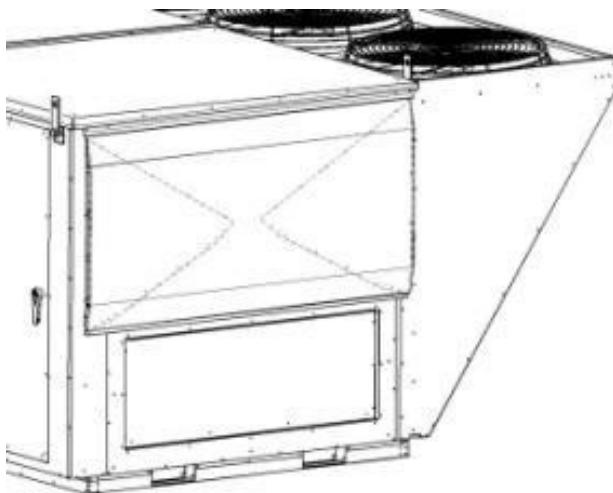


Figure 17 — 6-25 and 30 ton Closed Rain Hood

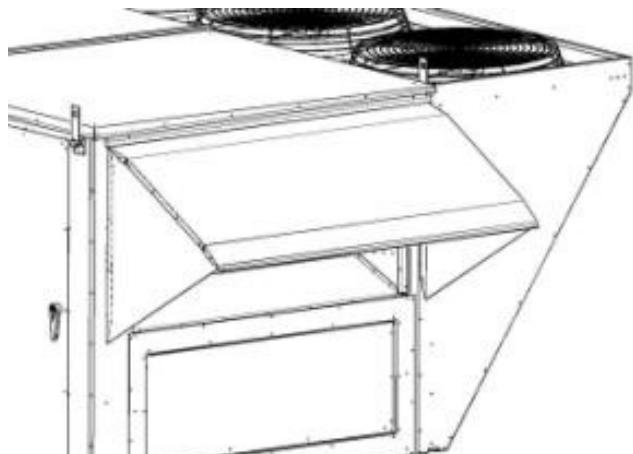


Figure 18 — 6-25 and 30 ton Open Rain Hood

Apply
Butyl Caulking on
Top and Both Sides
of Air Hood

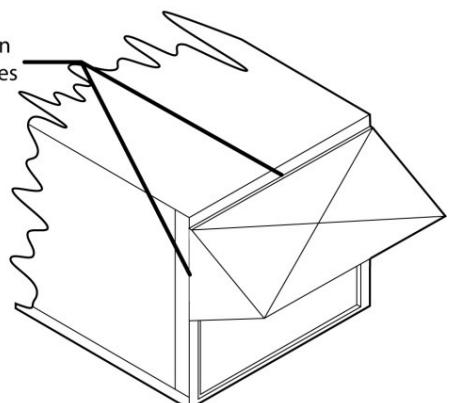


Figure 19 — 26 and 31-70 ton Open Rain Hood

MOTORIZED EXHAUST & RAIN HOOD

The RN unit may arrive with the motorized exhaust assembly and the rain hood shipped loose. The motorized exhaust and the rain hood must be field installed if shipped loose (in some cases, the exhaust may already be installed). After screwing the exhaust onto the unit with sheet metal screws, screw the rain hood over the motorized exhaust. After assembly, apply a sealant of butyl caulking.



Figure 20 — 6-25 and 30 ton Closed Rain Hood

METAL MESH FILTERS

Metal mesh outside air filters require installation of the filter rack on the intake of the rain hood.

Clips which hold the metal mesh filters in the filter rack face outward.

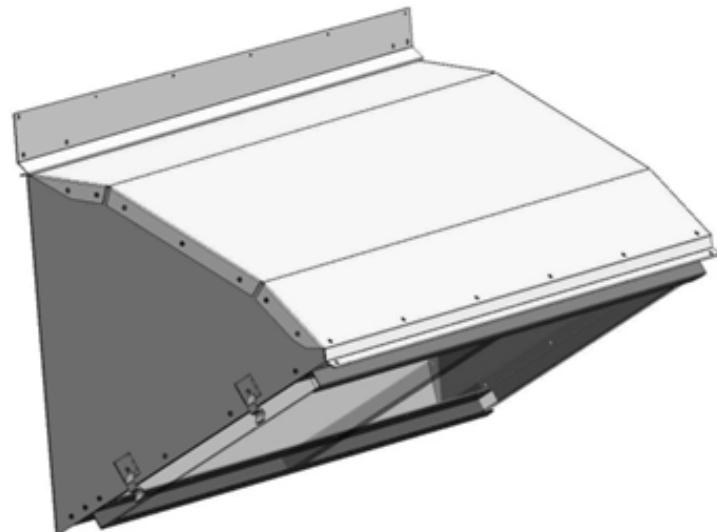


Figure 21 — 6-25 and 30 ton Open Rain Hood

ELECTRICAL

For units not equipped with incoming power disconnect, means for all pole disconnection must be provided in the fixed wiring in accordance with local or national electrical codes. Verify the unit nameplate agrees with power supply. Connect power and control wiring to the unit as shown in [Figure 24 — Back View of Utility Entry and Power Switch from Control Compartment \(70-140 ton Units\) on page 28](#), and in the unit specific wiring diagram, which shows factory and field wiring and is attached to the inside of the door of the controls compartment. For units not equipped with incoming power disconnect, means for all pole disconnection must be provided in the fixed wiring in accordance with local or national codes.

TABLE 5 — NAMEPLATE VOLTAGE MARKINGS & TOLERANCES

Hz	Nameplate Voltage	Nominal System Voltage	Opening Voltage Range ¹		Acceptable Performance Range ²	
			Min	Max	Min	Max
60	115	120	104	127	108	126
	208/230	208/240	187	254	187	252
	208	208	187	228	187	228
	230	240	208	254	216	252
	265	277	240	293	249	291
	460	480	416	508	432	504
50	575	600	520	635	540	630
	230	230	198	254	208	254
	400	400	344	440	360	440

Note:

1. Operating voltage is the min and max voltage for which the unit can function. Never operate outside of this min and max voltage.
2. The Acceptable Performance Range is the min and max voltage for which the unit performance is designed and rated to give acceptable performance.

TABLE 6 — RN SERIES A-D CABINET 6-70 TON DUAL POINT POWER METHODS

Feature 13A	Disconnect #	Component Power Allocation by Dual Point Power Method (Feature 13A)											
		Compressors	Condenser Fans	Condenser Pumps	Supply Fans	Exhaust Fans	Return Fans	Combustion Motor	Electric Heat	Electric Preheat	Control Circuit	Sump Heater	Vestibule Heater
C-E	1	X	X	X		X	X						X
	2				X			X	X	X	X	X	X
F-H	1	X	X	X									
	2				X	X	X	X	X	X	X	X	X
J-L	1	X	X	X		X	X	X	X	X		X	X
	2				X						X		
M-P	1	X	X	X	X			X	X	X		X	X
	2					X	X				X		

**WARNING**

Electric shock hazard. Before attempting to perform any installation, service, or maintenance, shut off all electrical power to the unit at the disconnect switches. Unit may have multiple power supplies. Failure to disconnect power could result in dangerous operation, serious injury, death, or property damage.

Route power and control wiring, separately, through the utility entry in the base of the unit. Do not run power and signal wires in the same conduit.

The utility entry on 9-25 and-30 ton units is located in the unit base in the front right hand corner of the unit (compressor compartment). See unit drawing for specific location.

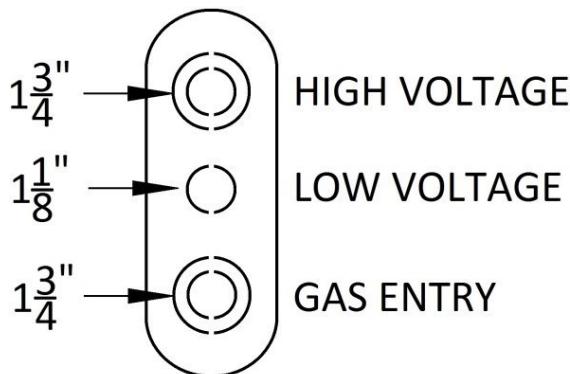
The utility entry on 26 and 31-70 ton units is located in the unit base in the front left hand corner in the unit (controls compartment).

**CAUTION**

Ensure that wires are protected from damage and wear caused by normal operation of unit and environmental factors.

⚠ CAUTION

Proper sealing of the electrical and gas entries into the unit must be performed. Failure to seal the entries may result in damage to the unit and property.



*Note: $1\frac{3}{4}$ in. = 44.5 mm, $1\frac{1}{8}$ in. = 28.5 mm

Figure 22 — Unit Utility Entry

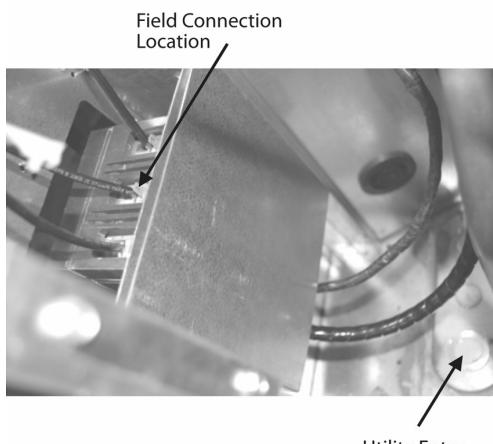


Figure 23 — Back View of Power Switch

Size supply conductors based on the unit MCA rating. Supply conductors must be rated a minimum of 75°C (167°F).

Protect the branch circuit in accordance with code requirements. The unit must be electrically grounded in accordance with local codes, or in the absence of local codes, the current National Electric Code, ANSI/NFPA 70 or the current Canadian Electrical Code CSA C22.1.

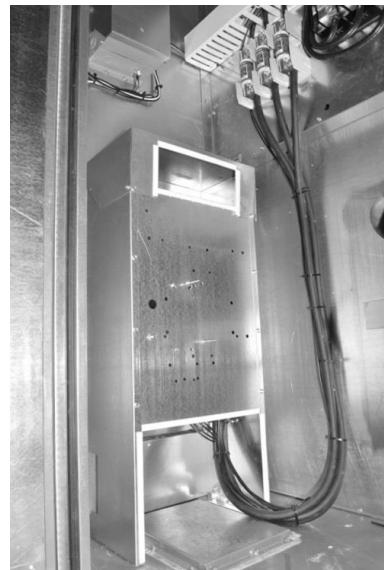


Figure 24 — Back View of Utility Entry and Power Switch from Control Compartment (70-140 ton Units)

Note: All units are factory wired for 208V, 230V, 380V, 460V, or 575V. The transformer configuration must be checked by a qualified technician prior to service, especially if unit is to be connected to a 208V or 230V supply. For 208V service interchange the yellow and red conductor on the low voltage control transformer.

Red-Black for 208V
Yellow-Black for 230V

Wire power leads to the unit's terminal block or main disconnect. All wiring beyond this point has been completed by the manufacturer and cannot be modified without effecting the unit's agency/safety certification.

Supply voltage must be within the min/max range shown on the unit nameplate. Available short circuit current must not exceed the short circuit current rating (SCCR) shown on the unit nameplate.

⚠ CAUTION

Three phase voltage imbalance will cause motor overheating and premature failure.

Three phase voltage imbalance will cause motor overheating and premature failure. The maximum allowable imbalance is 2%.

Voltage imbalance is defined as 100 times the maximum deviation from the average voltage divided by the average voltage.

Example

$$\frac{221V + 230V + 227V}{3} = 226V$$

then we have

$$100 * \frac{226V - 221V}{226V} = 2.2\%$$

which exceeds the allowable imbalance

Check voltage imbalance at the unit disconnect switch and at the compressor terminal. Contact your local power company for line voltage corrections.

It must be verified that proper motor rotation and blower motor amperage listed on the motor nameplate is not exceeded. Motor overload protection may be a function of the variable frequency drive and must not be bypassed.

! CAUTION

Rotation must be checked on all MOTORS AND COMPRESSORS of three phase units. Supply fan, exhaust fan, return fan, and condenser fan motors must all be checked by a qualified service technician at startup and any wiring alteration must only be made at the unit power connection.

! CAUTION

Scroll compressors are directional and will be damaged by operation in the wrong direction. Low pressure switches on compressors have been disconnected after factory testing. Rotation must be checked by a qualified service technician at startup using suction and discharge pressure gauges and any wiring alteration must only be made at the unit power connection.

Wire control signals to the unit's low voltage terminal block located in the controls compartment.

Fuses and Circuit Breakers

The interrupting rating of fuses and circuit breakers is to be determined based on the KAIC rating of the unit. Refer to the wiring diagram for fuse sizing.

TABLE 7 — 35 KAIC FUSE SIZING

35 KAIC Construction		
Component	Description	Interrupting Rating (kA)
Fuse	Class CC, 600V, 0.5A - 30A	200
Fuse	Class J, 600V, 35A - 600A	200
Disconnect	3P, 600V, 15A - 600A	35

TABLE 8 — 65 KAIC FUSE SIZING

65 KAIC Construction		
Component	Description	Interrupting Rating (kA)
Fuse	Class CC, 600V, 0.5A - 30A	200
Fuse	Class J, 600V, 35A - 600A	200
Disconnect	3P, 600V, 15A - 600A	65

Variable Speed Compressors

Variable speed compressors with VFD speed control are available on most size units. Variable speed compressors must not be operated outside the factory determined turndown ratio or frequency range. The factory determined compressor VFD ranges are given in the following tables.

TABLE 9 — VARIABLE SPEED COMPRESSOR TURNDOWN RATIO

Model (RN-)	Compressor Turndown Ratio
007	17%
008	15%
009	10%
010	20%
011	24%
013	21%
016	20%
020	22%
025	22%
026	24%
030	24%
031	21%
040	20%
050	21%
060	24%
070	23%

! CAUTION

No variable speed compressor shall operate below 35 Hz. Operating variable speed compressors outside the frequency range specified in this manual voids all warranties and may result in compressor failure.

Thermostat Control Wiring

If a thermostat is used for unit control, locate the thermostat on an inside wall 1.2-1.5 meters (4-5 feet) above the floor where it will not be subjected to drafts, sun exposure, or heat from electrical fixtures or appliances. Control wiring must deliver adequate voltage to components to assure proper operation. Control voltage returning from controller circuit must be a minimum of 21 VAC. To assure proper wiring use the following chart to determine the allowable wiring distances.

TABLE 10 — CONTROL WIRING

Wire Size (Standard) Copper Conductor Only	Total Wire Distance Allowable	
20 AWG	60.96 m	200 ft
18 AWG	106.7 m	350 ft
16 AWG	152.4 m	500 ft
14 AWG	228.6 m	750 ft
12 AWG	381.0 m	1250 ft

Total Wire Distance Allowable = (Quantity of Control Wires) x (Control Wire Distance)

Take the total wire distance allowable and divide by the quantity of wires to be connected. This indicates the distance allowable for that size wire. The wiring to the unit must not exceed the total wire distance allowable. If the voltage at the connectors is less than 21 VAC, isolation relays must be installed. If under external control 21 VAC must be field verified.

All external devices must be powered via a separate external power supply.

Example:

A total of 8 wires must be pulled 75ft to a control the unit. What size wire must be used?

According to the **Table 8 — 65 KAIC Fuse Sizing on page 29**, 16 AWG allows for 63ft (500 ft/8 wires) and 14 AWG allows for 94ft (750 ft/8 wires). Thus, 14 AWG must be used.

CONDENSATE DRAIN PIPING

6-25 and 30 ton units are equipped with one condensate drain pan connection on the right side of the unit. 26 and 31-70 ton units are equipped with two condensate drain connections, one on the left side of the unit and one on the right side of the unit. P-traps must be field provided and installed.

All drain connections must be used and individually trapped to ensure a minimum amount of condensate accumulation in the drain pans. Use appropriate water-tight sealing method based on the P-Trap material to join the drain pipe connections (ex. PVC uses PVC glue).

Note: The drain pan connections are 25mm (1 in.) MPT fitting for 6-50, 60, and 70 tons (A-D Cabinet sizes)

Drainage of condensate directly onto the roof may be acceptable in certain areas, refer to local codes. If condensate is to drain directly onto the roof, place a small drip pad below the drain to protect the roof from possible damage.

If condensate is piped into the building drainage system, the drain pipe must penetrate the roof external to the unit itself. The drain line must be pitched away from the unit at least 3.2mm (1/8 inch) per meter (foot). On longer runs an air break must be used to ensure proper drainage

! CAUTION

Unit must not be operated without a p-trap. Failure to install a p-trap may result in overflow of condensate water into the unit.

! CAUTION

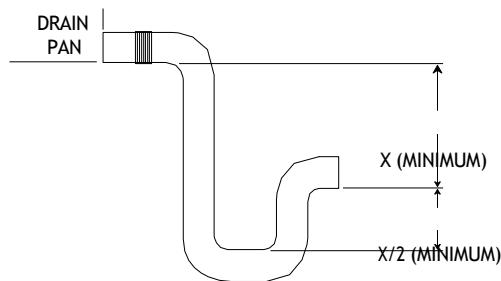
Ensure that wires are protected from damage and wear caused by normal operation of unit and environmental factors.

Draw-through cooling coils will have a negative static pressure in the drain pan area. This will cause an un-trapped drain to back up due to air being pulled up through the condensate drain piping.

Condensate drain trapping and piping must conform to all applicable governing codes.

DRAW-THROUGH COILS

DRAW THRU UNITS



$X = \text{ABSOLUTE VALUE OF PRESSURE IN DRAIN PAN} + 1$

Figure 25 — Draw-Through Drain Trap

The X dimension on the draw-through trap must be at least equal to the absolute value of the negative static pressure in the drain pan plus one inch. To calculate the static pressure at the drain pan add the pressure drops of all components upstream of the drain pan, including the cooling coil, and add the return duct static pressure. Include the dirt allowance pressure drop for the filters to account for the worst-case scenario.

The height from top of the bottom bend of the trap to the bottom of the leaving pipe must be at least equal to one half of the X dimension. This ensures that enough water is stored in the trap to prevent losing the drain seal during unit startup.

Note: The absolute value of the fan inlet pressure will always be greater than or equal to the absolute value of the static pressure in the drain pan on draw-through units, so the fan inlet pressure is a safe value to use for the drain pan static pressure.

! CAUTION

All condensate drains must be trapped individually before they are connected to a common line.

! CAUTION

All condensate drain connections must be used. Drain pans are sloped towards connections.

TABLE 11 — DRAW-THROUGH DRAIN TRAP

Dimensions (Metric)		
Drain Pan Pressure	Trap Dimensions	
Negative Static (mmHg)	X (mm)	X/2 (mm)
-0.93	38.1	19.1
-1.87	50.8	25.4
-2.80	63.5	31.8
-3.74	76.2	38.1
-4.67	88.9	44.5
-5.60	101.6	50.8
-6.54	114.3	57.2
-7.47	127	63.5
-8.41	139.7	69.9
-9.34	152.4	76.2
-10.28	165.1	82.6
-11.21	177.8	88.9
-12.14	190.5	95.3
-13.08	203.2	101.6
-14.01	215.9	108.0
-14.95	228.6	114.3

Note: 1 mm = 0.1 cm

TABLE 12 — DRAW-THROUGH DRAIN TRAP

Dimensions (Metric)		
Drain Pan Pressure	Trap Dimensions	
Negative Static (inches of water)	X (inch)	X/2 (inch)
-0.50	1.50	0.75
-1.00	2.00	1.00
-1.50	2.50	1.25
-2.00	3.00	1.50
-2.50	3.50	1.75
-3.00	4.00	2.00
-3.50	4.50	2.25
-4.00	5.00	2.50
-4.50	5.50	2.75
-5.00	6.00	3.00
-5.50	6.50	3.25
-6.00	7.00	3.50
-6.50	7.50	3.75
-7.00	8.00	4.00
-7.50	8.50	4.25
-8.00	9.00	4.50

Startup

(See back of the manual for startup form)



WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Startup and service must be performed by a Factory Trained Service Technician.



WARNING

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

During startup, it is necessary to perform routine checks on the performance of the unit. This includes checking the air flow, air filters, condenser water flow, dampers, heaters, and refrigerant charge.

FILTERS

Do not operate the unit without filters in place. Check the unit for correct filter placement during startup. Operation of the equipment without filters will result in a clogged evaporator coil.

AIR FLOW MONITORING

Some units include an air flow monitoring device. Air flow can be measured either at the outside air opening, supply fans and/or return fans. Outside air uses a measuring grid and the fans use a piezo ring on their inlets to collect this information. A singular processor located in the vestibule handles all of these different readings.

SUPPLY FANS

RN Series units are equipped with direct drive backward curved plenum fan assemblies that are selected to deliver the air volume specified according to unit size and job requirements. This is either done with air volume bands in the blower wheels or with variable frequency drives. Field airflow adjustment may be required at startup.

Air volume bands for the wheels are sized according to the unit's air delivery specifications and can also be ordered from the factory for field installation. Wheels come standard with a 10% air volume band, as a safety factor, in case additional air volume is required from the unit.

Air Flow Adjustment

If reduced air volume is required an air volume band or larger air volume band can be installed within the blower wheel to reduce the amount of air delivered by the wheel.

If the unit is factory equipped with the air volume band and additional air volume is required, the band can be removed from the wheel.

Use fan program in AAON ECat to determine the new band size for the required cfm and static pressure.

The following photos of a wheel are provided for practical guidelines only in order to identify the air band location in the wheel.

Actual field installation of the air band into the wheel will require access into and through the blower wheel venture, which may require removal of the blower motor and wheel.

Air volume bands are made of aluminum, sized and equipped with easy bend tabs that are to be inserted into pre-punched slots provided on the wheel. Once the band has been inserted into the slots, it MUST BE secured by bending the tabs over from the back side of the wheel and also MUST BE secured from the inside by connecting the ends together with a pop-rivet in the holes provided on the ends of the band.

If the band is field installed, a hand held pop-rivet tool is recommended for connecting the band ends together. Caution must be taken to assure that the band is tightly installed and no damage, denting or alteration to the wheel or blades occurs during the installation.

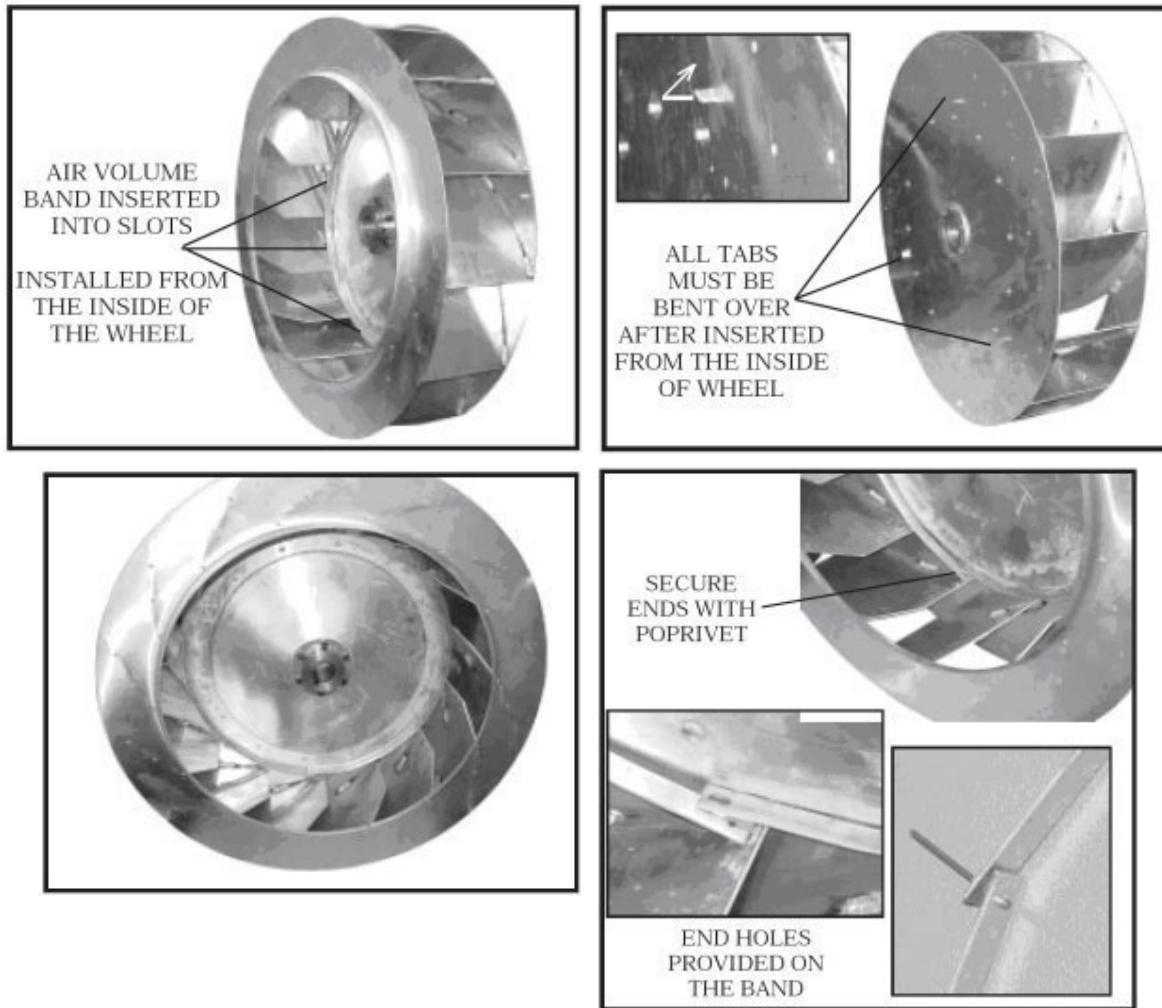


Figure 26 — Supply Fan Banding

For single set screw applications, tighten the set screw to the required torque setting ([Table 13 — Plenum Fan Set Screw Specs on page 33](#)) using a calibrated torque wrench. For double set screw applications, tighten one set screw to half of the required torque setting ([Table 13 — Plenum Fan Set Screw Specs on page 33](#)) using a calibrated torque wrench. Tighten the second set screw to the full required torque setting then tighten the first set screw to the full required torque setting.

TABLE 13 — PLENUM FAN SET SCREW SPECS

SET SCREW DIAMETER	TORQUE (Nm [in-lbs])
6.4 mm (1/4 in.)	9 [80]
7.9 mm (5/16 in.)	14.2 [126]
9.5 mm (3/8 in.)	27.12 [240]

The gap tolerances that are allowed between the blower and the inlet cone for the plenum fan blowers are shown in [Figure 28 — Fan with the HUB on the Top and RET on the Bottom on page 34](#). The inlet cone can be moved as necessary to center the cone in relation to the blower. The blower can be moved on the motor shaft to set the correct overlap. These tolerances are critical to the performance of the blower.

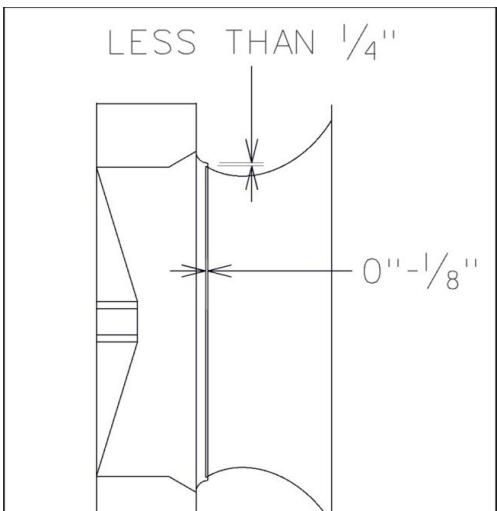


Figure 27 — Plenum Fan Gap Tolerances

POWER RETURN AXIAL FLOW FANS (16-25 AND 30 TONS)

Blade Pitch Angle Setting Instructions

Step 1: Determine the new required pitch for the fan blades

Use the fan program in AAON ECat.

Step 2: Maintain the balance of fan

Mark the HUB/RET castings across a single joint, so the fan can be reassembled in the same orientation.

Mark the location of any balancing weight. Balancing weight will be on the outer bolt circle, in the form of washers, and/or longer bolts, or an additional balancing nut.

Number the blades and blade sockets, so that they can be replaced into their original positions.

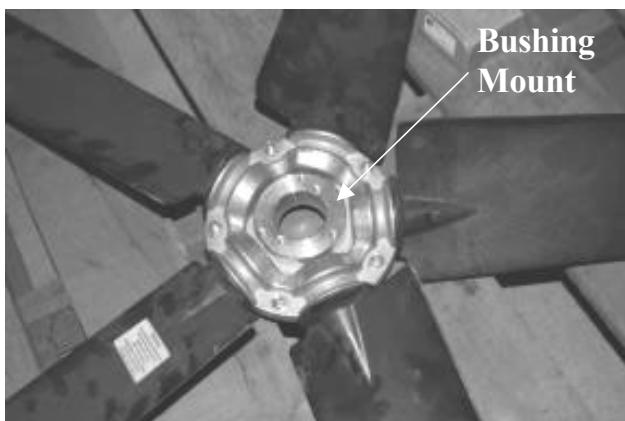


Figure 28 — Fan with the HUB on the Top and RET on the Bottom

Step 3: Determine the direction of rotation

Right, R, is clockwise when facing the discharge side of the fan and Left, L, is counterclockwise when facing the discharge side of the fan.

Step 4: Determine the bushing mount location

The bushing mount is the center section of the hub through which the fan is mounted to the shaft, and typically contains either setscrews or a center-tapered hole where the bushing inserts.

Location A is with the bushing mount on air inlet side of the fan.

Location B is with the bushing mount on air discharge side of the fan.

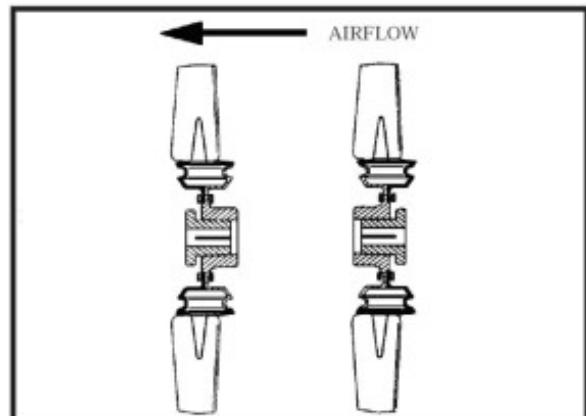


Figure 29 — Bushing Mount Location

Step 5: Determine the pin location groove

Disassemble fan on a flat surface and note in which groove the pin is located.

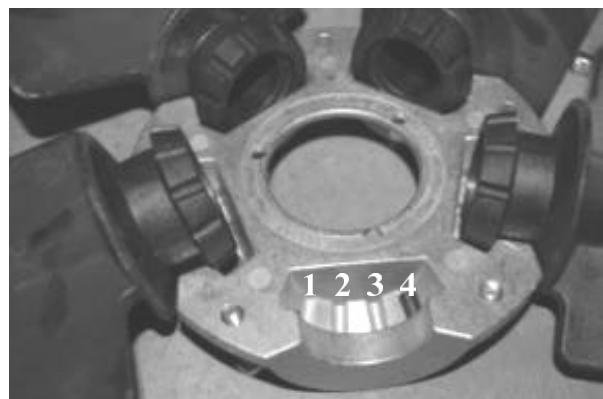
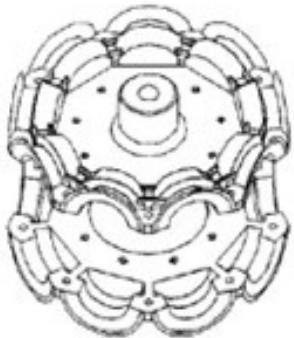


Figure 30 — RET with Pin in Groove 4

Step 6: Determine whether the pin is in the HUB or RET



Top half is the HUB.

Bottom half is the RET
or retainer ring.

Figure 31 — Fan HUB and RET Castings

Step 7: Determine the current blade pitch and the pin location for the new blades

Step 8: Replace fan blades in the new pin location and reassemble the fan

Replace the blades with the pin in the 1, 2, 3, or 4 groove position of either the HUB or RET. Assemble the fan making sure to place the blades in their previous blade sockets, to match up the previous orientation of HUB and RET and to replace any balancing weights in their previous locations. Tighten bolts in a cross pattern to 6.8 – 8.1 Nm (5-6 ft-lbs.) of torque.

TABLE 14 — PIN LOCATION

Type	Bushing Mount	Blade Pitch Angle									
		20°	25°	28°	30°	33°	35°	38°	40°	45°	50°
5Z	A	-	RET	-	RET	RET	RET	HUB	HUB	HUB	HUB
	B	-	HUB	-	HUB	HUB	HUB	RET	RET	RET	RET

TABLE 15 — PIN GROOVE LOCATION

Type	Bushing Mount	Blade Pitch Angle									
		20°	25°	28°	30°	33°	35°	38°	40°	45°	50°
5Z	R	-	4	-	3	2	1	4	3	2	1
	L	-	1	-	2	3	4	1	2	3	4

POWER RETURN AND EXHAUST AXIAL FLOW FANS (26 AND 31-70 TONS)

Blade Pitch Angle Setting Instructions

Step 1: Determine the new required pitch for the fan blades

Use the fan program in AAON ECat. Contact the AAON parts department to acquire the new pitch pins for the fan blades.

Step 2: Maintain the balance of fan

Mark the hub plate castings across a single joint, so the fan can be reassembled in the same orientation.

Mark the location of any balancing weight. Balancing weight will be on the outer bolt circle, in the form of washers, and/or longer bolts, or an additional balancing nut.

Number the blades and blade sockets, so that they can be replaced into their original positions.

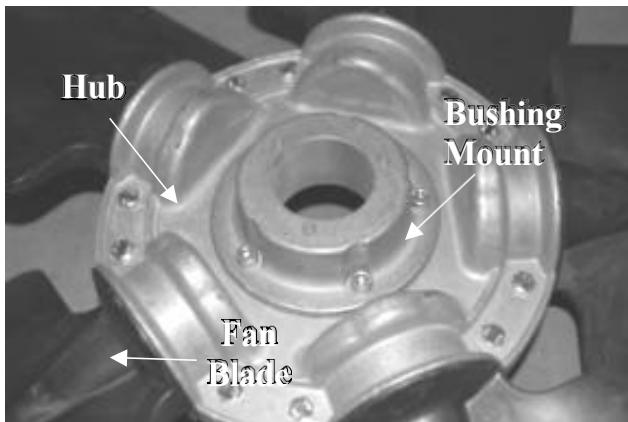


Figure 32 — Assembled Fan

Step 3: Remove the mounting nuts and bolts and separate hub plate castings



Figure 33 — Back of the Fan

Step 4: Remove the fan blades and replace the pitch pins



Figure 34 — Pin Groove Location

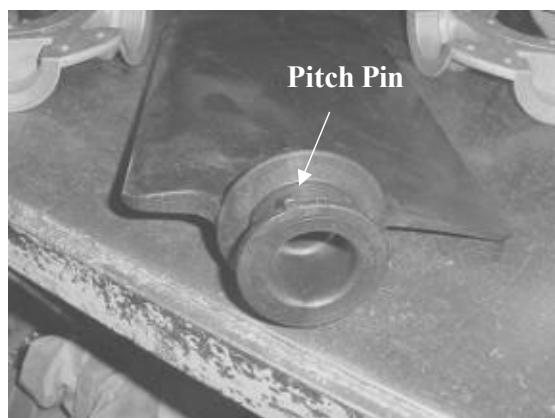


Figure 35 — Pitch Pin Location



Figure 36 — Example Pitch Pin

Step 5: Replace the fan blades with the pitch pin of the blade in the same groove and reassemble the fan.

Replace the blades and assemble the fan making sure to place the blades in their previous blade sockets, to match up the previous orientation of hub plate casings and to replace any balancing weights in their previous locations. Tighten bolts in a cross pattern to 9.1 Nm (6.7 ft-lbs.) of torque.

Step 6: Install the fan in the unit.

After placing the fan on the shaft, place the key in the shaft, make sure the screw on the bushing is aligned over the key and then tighten the screw to 12.2 Nm (9 ft-lbs) torque.

CAUTION

Before completing startup and leaving the unit a complete operating cycle must be observed to verify that all components are functioning properly.

ADJUSTING REFRIGERANT CHARGE

Adjusting the charge of a system in the field must be based on determination of liquid sub-cooling and evaporator superheat. On a system with an expansion valve liquid sub-cooling is more representative of the charge than evaporator superheat but both measurements must be taken.

For RN Series units selected as a DX Air Handling Unit, when charge is adjusted in the field, the total system charge must be written on the decal near the nameplate using a permanent marker. Ensure that the space served by the unit has a sufficient floor area in accordance with *Table 22 — Minimum Circulation Airflow and Room Area for a Given Charge on page 39.*

TABLE 20 — ACCEPTABLE MICROCHANNEL AIR-COOLED CONDENSER COIL LIQUID SUB-COOLING VALUES (METRIC)

Ambient (°C)	Cooling Mode Liquid Sub-Cooling Values (°C)				
	Evaporator Coil Saturation Temperature (°C)				
	4.4	7.2	8.9	10.0	12.8
19.4	5.0 - 7.8	4.4 - 7.2	4.4 - 7.2	3.9 - 6.7	2.8 - 5.6
22.2	5.6 - 8.3	5.0 - 7.8	5.0 - 7.8	4.4 - 7.2	3.9 - 6.7
27.8	5.6 - 8.3	5.6 - 8.3	5.6 - 8.3	5.0 - 7.8	3.9 - 6.7
35.0	5.6 - 8.3	5.6 - 8.3	5.6 - 8.3	5.0 - 7.8	4.4 - 7.2
40.6	6.1 - 8.9	6.1 - 8.9	5.6 - 8.3	5.6 - 8.3	4.4 - 7.2
46.1	5.6 - 8.3	6.1 - 8.9	6.1 - 8.9	6.1 - 8.9	5.0 - 7.8

TABLE 16 — ACCEPTABLE FIN & TUBE AIR-COOLED CONDENSER COIL REFRIGERATION CIRCUIT VALUES (METRIC)

Air-Cooled Cond./Air-Source Heat Pump In Cooling Mode	
Sub-Cooling	4.4-8.3°C / 1.1-2.2°C (HP)*
Sub-Cooling with Hot Gas Reheat	4.4-8.3°C / 1.1-3.3°C (HP)*
Superheat	4.4-8.3°C

TABLE 17 — ACCEPTABLE FIN & TUBE AIR-COOLED CONDENSER COIL REFRIGERATION CIRCUIT VALUES (IMPERIAL)

Air-Cooled Cond./Air-Source Heat Pump In Cooling Mode	
Sub-Cooling	8-15°F / 2-4°F (HP)*
Sub-Cooling with Hot Gas Reheat	8-15°F / 2-6°F (HP)*
Superheat	8-15°F

TABLE 18 — ACCEPTABLE WATER-COOLED REFRIGERATION CIRCUIT VALUES (METRIC)

Water-Cooled Cond./Water Source Heat Pump in Cooling Mode	
Sub-Cooling	4.4-8.3°C / 1.1-2.2°C (HP)*
Superheat	4.4-8.3°C

TABLE 19 — ACCEPTABLE WATER-COOLED REFRIGERATION CIRCUIT VALUES (IMPERIAL)

Water-Cooled Cond./Water Source Heat Pump in Cooling Mode	
Sub-Cooling	4-8°F
Superheat	8-15°F

TABLE 21 — ACCEPTABLE MICROCHANNEL AIR-COOLED CONDENSER COIL LIQUID SUB-COOLING VALUES (IMPERIAL)

Ambient (°F)	Cooling Mode Liquid Sub-Cooling Values (°C)				
	Evaporator Coil Saturation Temperature (°F)				
	40	45	48	50	55
67	9 - 14	8 - 13	8 - 13	7 - 12	5 - 10
72	10 - 15	9 - 14	9 - 14	8 - 13	7 - 12
82	10 - 15	10 - 15	10 - 15	9 - 14	7 - 12
95	10 - 15	10 - 15	10 - 15	9 - 14	8 - 13
105	11 - 16	11 - 16	10 - 15	10 - 15	8 - 13
115	10 - 15	11 - 16	11 - 16	11 - 16	9 - 14

Note:

1. Microchannel condenser coils are more sensitive to charge. The system must be running in cooling mode with compressor, supply airflow & condenser fan speed at full load. The sub-cooling value changes depending on the ambient temperature reading and the microchannel evaporator coil saturation temperature. To find the correct sub-cooling value, find the ambient temperature on the first column and follow that across to the SST (4.4-12.8°C [40-55°F]).

2. Superheat for Microchannel condenser coils must be between 4.4 and 8.3°C (8 - 15°F)

Adjusting Sub-Cooling and Superheat Temperatures

The system is overcharged if the sub-cooling temperature is too high and the evaporator is fully loaded (low loads on the evaporator result in increased sub-cooling) and the evaporator superheat is within the temperature range as shown in the table above (high superheat results in increased sub-cooling).

Correct an overcharged system by reducing the amount of refrigerant in the system to lower the sub-cooling.

CAUTION

DO NOT OVERCHARGE

Refrigerant overcharging leads to excess refrigerant in the condenser coils resulting in elevated compressor discharge pressure. Maximum allowable charge is 42.5 kg (1500 oz). See Table 23.

The system is undercharged if the superheat is too high and the sub-cooling is too low.

Correct an undercharged system by adding refrigerant to the system to reduce superheat and raise sub-cooling.

If the sub-cooling is correct and the superheat is too high, the expansion valve may need adjustment to correct the superheat.

Checking Liquid Sub-Cooling

Checking Evaporator Superheat

Measure the temperature of the suction line close to the compressor. Read the gauge pressure at the suction line close to the compressor.

Convert the pressure obtained to a saturated temperature using the appropriate refrigerant temperature-pressure chart.

Subtract the saturated temperature from the measured suction line temperature to determine the evaporator superheat.

Compare the calculated superheat to the table below for the appropriate unit type and options.

FREEZE STAT STARTUP

Freeze Stat is an adjustable temperature sensor (-23.3°C to 21.1°C [-10 to 70°F]) mounted on the tubing of the first cooling circuit and wired to de-energize all cooling circuits if tubing temperature falls below setpoint. Option is used to prevent freezing of evaporator coil.

Recommended Setting: 0°C to 1.7°C (32°F to 35°F)

TABLE 22 — MINIMUM CIRCULATION AIRFLOW AND ROOM AREA FOR A GIVEN CHARGE

Charge of Largest Circuit		Min Circulation Airflow		Minimum Room Area							
				1.8 m (6 ft) release height		2.2 m (7.2 ft) release height		3 m (10 ft) release height		3.7 m (12 ft) release height	
kg	oz	m ³ /h	CFM	m ²	ft ²	m ²	ft ²	m ²	ft ²	m ²	ft ²
4.3	150	431	254	16	172	13	141	10	103	8	84
4.7	166	477	281	18	190	14	156	11	114	9	93
5.2	182	523	308	19	208	16	171	12	125	9	101
5.6	198	569	335	21	227	17	186	13	136	10	110
6.1	214	615	362	23	245	19	201	14	147	11	119
6.5	230	661	389	24	263	20	216	15	158	12	128
7.0	246	707	416	26	282	21	231	16	169	13	137
7.4	262	753	443	28	300	23	246	17	180	14	146
7.9	278	799	470	30	318	24	261	18	191	14	155
8.3	294	845	497	31	337	26	276	19	202	15	164
8.8	310	891	524	33	355	27	291	20	213	16	173
9.2	326	937	551	35	373	28	306	21	224	17	182
9.7	342	983	578	36	392	30	321	22	235	18	191
10.1	358	1029	605	38	410	31	336	23	246	19	199
10.6	374	1075	632	40	428	33	351	24	257	19	208
11.1	390	1121	660	42	447	34	366	25	268	20	217
11.5	406	1167	687	43	465	35	381	26	279	21	226
12.0	422	1213	714	45	483	37	395	27	290	22	235
12.4	438	1258	741	47	502	38	410	28	301	23	244
12.9	454	1304	768	48	520	40	425	29	312	24	253
13.3	470	1350	795	50	538	41	440	30	323	24	262
13.8	486	1396	822	52	557	42	455	31	334	25	271
14.2	502	1442	849	53	575	44	470	32	345	26	280
14.7	518	1488	876	55	593	45	485	33	356	27	289
15.1	534	1534	903	57	612	46	500	34	367	28	298
15.6	550	1580	930	59	630	48	515	35	378	28	306
16.0	566	1626	957	60	648	49	530	36	389	29	315
16.5	582	1672	984	62	667	51	545	37	400	30	324
17.0	598	1718	1011	64	685	52	560	38	411	31	333
17.9	630	1810	1065	67	722	55	590	40	433	33	351
18.8	662	1902	1120	70	758	58	620	42	455	34	369
19.7	694	1994	1174	74	795	60	650	44	477	36	387
20.6	726	2086	1228	77	832	63	680	46	499	38	405
21.5	758	2178	1282	81	868	66	710	48	521	39	422
22.4	790	2270	1336	84	905	69	740	50	543	41	440

TABLE 22 — MINIMUM CIRCULATION AIRFLOW AND ROOM AREA FOR A GIVEN CHARGE (CONTINUED)

Charge of Largest Circuit in kg (oz)		Min Circulation Airflow in m ³ /h (CFM)		Minimum Room Area							
				1.8 m (6 ft) release height		2.2 m (7.2 ft) release height		3 m (10 ft) release height		3.7 m (12 ft) release height	
kg	oz	m ³ /h	CFM	m ²	ft ²	m ²	ft ²	m ²	ft ²	m ²	ft ²
23.3	822	2362	1390	87	942	72	770	52	565	43	458
24.2	854	2454	1444	91	978	74	800	55	587	44	476
25.1	886	2546	1498	94	1015	77	830	57	609	46	494
26.0	918	2638	1552	98	1052	80	860	59	631	48	512
26.9	950	2730	1607	101	1088	83	890	61	653	49	529
27.8	982	2822	1661	105	1125	86	920	63	675	51	547
28.7	1014	2913	1715	108	1161	88	950	65	697	52	565
29.7	1046	3005	1769	111	1198	91	980	67	719	54	583
30.6	1078	3097	1823	115	1235	94	1010	69	741	56	601
31.5	1110	3189	1877	118	1271	97	1040	71	763	57	619
32.4	1142	3281	1931	122	1308	99	1070	73	785	59	636
33.3	1174	3373	1985	125	1345	102	1100	75	807	61	654
34.2	1206	3465	2040	128	1381	105	1130	77	829	62	672
34.9	1230	3534	2080	131	1409	107	1153	79	845	64	685
35.7	1259	3618	2130	134	1443	110	1180	80	866	65	702
36.5	1287	3699	2177	137	1475	112	1206	82	885	67	717
37.3	1315	3779	2224	140	1507	115	1233	84	904	68	733
38.1	1343	3860	2272	143	1539	117	1259	86	923	70	749
38.9	1371	3940	2319	146	1571	119	1285	88	942	71	764
39.7	1399	4021	2366	149	1603	122	1311	89	962	72	780
40.5	1427	4101	2414	152	1635	124	1338	91	981	74	795
41.3	1455	4182	2461	155	1667	127	1364	93	1000	75	811
42.1	1483	4262	2509	158	1699	129	1390	95	1019	77	827
42.5	1500	4310	2537	160	1718	131	1406	96	1031	78	836

Note: Use the following conversions to adjust for different altitude:

Altitude m (ft)	0	200 (650)	400 (1300)	600 (1950)	800 (2600)	1000 (3250)	1200 (3900)	1400 (4600)	1600 (5250)
Adjustment Factor	1.00	1.02	1.03	1.05	1.07	1.09	1.11	1.13	1.15
Altitude m (ft)	1800 (5900)	2000 (6550)	2200 (7200)	2400 (7850)	2600 (8500)	2800 (9150)	3000 (9800)	3200 (10500)	
Adjustment Factor	1.17	1.19	1.21	1.24	1.26	1.29	1.31	1.34	

TABLE 23 — MAX CHARGE AND MINIMUM AIRFLOWS FOR EACH BOX

Box Size	Maximum Charge of any Single Circuit		Minimum Airflow with Supplementary Heat		Minimum Airflow for Non-Ducted Applications	
	kg	oz	m ³ /hr	CFM	m ³ /hr	CFM
A	24.1	850	1126	663	2049	1206
B	24.1	850	1881	1107	2049	1206
C	42.5	1500	2542	1496	2880	1695
D	26.9	1265	3152	1855	6944	4087

TABLE 24 — R454-B REFRIGERANT TEMPERATURE-PRESSURE CHART (METRIC)

°C	KPA	°C	KPA	°C	KPA	°C	KPA	°C	KPA
-6.7	484.5	8.3	843.3	23.3	1348.0	38.3	2034.6	53.3	2946.9
-6.1	495.6	8.9	859.3	23.9	1370.0	38.9	2064.1	53.9	2985.7
-5.6	506.9	9.4	875.3	24.4	1392.2	39.4	2093.9	54.4	3024.9
-5.0	518.2	10.0	891.6	25.0	1414.6	40.0	2123.9	55.0	3064.5
-4.4	529.7	10.6	908.1	25.6	1437.3	40.6	2154.3	55.6	3104.5
-3.9	541.5	11.1	924.8	26.1	1460.3	41.1	2185.0	56.1	3144.9
-3.3	553.3	11.7	941.7	26.7	1483.5	41.7	2216.1	56.7	3185.8
-2.8	565.4	12.2	958.8	27.2	1507.0	42.2	2247.4	57.2	3227.0
-2.2	577.6	12.8	976.2	27.8	1530.8	42.8	2279.1	57.8	3268.6
-1.7	589.9	13.3	993.7	28.3	1554.8	43.3	2311.1	58.3	3310.7
-1.1	602.5	13.9	1011.5	28.9	1579.0	43.9	2343.5	58.9	3353.2
-0.6	615.2	14.4	1029.4	29.4	1603.6	44.4	2376.2	59.4	3396.1
0.0	628.1	15.0	1047.6	30.0	1628.4	45.0	2409.2	60.0	3439.5
0.6	641.2	15.6	1066.0	30.6	1653.5	45.6	2442.6	60.6	3483.3
1.1	654.4	16.1	1084.7	31.1	1678.8	46.1	2476.2	61.1	3527.6
1.7	667.8	16.7	1103.5	31.7	1704.4	46.7	2510.3	61.7	3572.3
2.2	681.4	17.2	1122.6	32.2	1730.4	47.2	2544.7	62.2	3617.4
2.8	695.2	17.8	1141.9	32.8	1756.6	47.8	2579.4	62.8	3663.0
3.3	709.2	18.3	1161.5	33.3	1783.0	48.3	2614.5	63.3	3709.2
3.9	723.3	18.9	1181.3	33.9	1809.9	48.9	2650.0	63.9	3755.7
4.4	737.6	19.4	1201.3	34.4	1836.9	49.4	2685.7	64.4	3802.7
5.0	752.2	20.0	1221.5	35.0	1864.3	50.0	2721.9	65.0	3850.3
5.6	766.9	20.6	1242.0	35.6	1891.9	50.6	2758.5	65.6	3898.4
6.1	781.8	21.1	1262.8	36.1	1919.8	51.1	2795.4		
6.7	796.9	21.7	1283.7	36.7	1948.1	51.7	2832.7		
7.2	812.2	22.2	1304.9	37.2	1976.7	52.2	2870.4		
7.8	827.7	22.8	1326.3	37.8	2005.5	52.8	2908.4		

TABLE 25 — R454-B REFRIGERANT TEMPERATURE-PRESSURE CHART (IMPERIAL)

°F	PSIG	°F	PSIG	°F	PSIG	°F	PSIG	°F	PSIG
20	70.3	47	122.3	74	195.5	101	295.1	128	427.4
21	71.9	48	124.6	75	198.7	102	299.4	129	433.0
22	73.5	49	127.0	76	201.9	103	303.7	130	438.7
23	75.2	50	129.3	77	205.2	104	308.0	131	444.5
24	76.8	51	131.7	78	208.5	105	312.5	132	450.3
25	78.5	52	134.1	79	211.8	106	316.9	133	456.1
26	80.3	53	136.6	80	215.2	107	321.4	134	462.0
27	82.0	54	139.1	81	218.6	108	326.0	135	468.0
28	83.8	55	141.6	82	222.0	109	330.6	136	474.1
29	85.6	56	144.1	83	225.5	110	335.2	137	480.2
30	87.4	57	146.7	84	229.0	111	339.9	138	486.3
31	89.2	58	149.3	85	232.6	112	344.6	139	492.6
32	91.1	59	151.9	86	236.2	113	349.4	140	498.8
33	93.0	60	154.6	87	239.8	114	354.3	141	505.2
34	94.9	61	157.3	88	243.5	115	359.1	142	511.6
35	96.9	62	160.1	89	247.2	116	364.1	143	518.1
36	98.8	63	162.8	90	251.0	117	369.1	144	524.6
37	100.8	64	165.6	91	254.8	118	374.1	145	531.3
38	102.9	65	168.5	92	258.6	119	379.2	146	538.0
39	104.9	66	171.3	93	262.5	120	384.3	147	544.7
40	107.0	67	174.2	94	266.4	121	389.5	148	551.5
41	109.1	68	177.2	95	270.4	122	394.8	149	558.4
42	111.2	69	180.1	96	274.4	123	400.1	150	565.4
43	113.4	70	183.1	97	278.4	124	405.4		
44	115.6	71	186.2	98	282.5	125	410.8		
45	117.8	72	189.3	99	286.7	126	416.3		
46	120.0	73	192.4	100	290.9	127	421.8		

CONDENSER FAN ELECTRONICALLY COMMUTATED MOTOR (ECM) STARTUP

With Customer Provided Unit Controls AAON Condenser Head Pressure Module is used for variable speed control of the motor to maintain a head pressure. The motor is factory wired to the PWM outputs of the AAON Condenser Head Pressure Module.

See AAON literature for further information. (<https://www.aaon.com/Controls>)

Note: High voltage wires out of the motor:
Black & Brown - 1 Phase Line Voltage
Green - Ground

Low control voltages wires out of the motor:
Blue - Common
Yellow - Variable Speed Control

TABLE 26 — ECM CONDENSER FAN CYCLING OPTIONS

Color	Terminal	Customer Connection	Option 1	Option 2	Option 3	Option 4	Option 5
Black	0.50 BWS	L1	208 - 230 VAC				
Brown	0.50 BWS	L2	208 - 230 VAC				
Green	#10 EYELET	Ground	GND	GND	GND	GND	GND
Blue	0.50 BWS	Common	Common	24 VAC	24 VAC	24 VAC	24 VAC
Yellow	0.50 BWS	Signal	PWM		24 VAC		24 VAC
White	0.50 BWS	Signal				24 VAC	24 VAC
Orange	0.50 BWS	Signal		24 VAC		24 VAC	
RPM		300-1100	300	500	850	1100	
Rotation		CCW	CCW	CCW	CCW	CCW	
ECM Toolbox ID		Variable	Speed 4	Speed 3	Speed 2	Speed 1	
20% PWM RPM		300					
100% PWM RPM		1100					

VFD CONTROLLED CONDENSER FAN STARTUP

With Customer Provided Unit Controls the VFD's are factory provided and factory programmed. VFD's receives input from pressure transducers on each refrigerant circuit and vary the fan speed based on the pressure inputs to maintain a discharge (head) pressure. Standard pressure setpoint is 2.38 MPa (340 psi) for standard air-cooled systems and 2.76 MPa (400 psi) for modulating hot gas reheat air-cooled systems.

With the AAON Condenser Head Pressure Module is used to maintain a discharge pressure. The VFD is factory wired to the outputs of the AAON Condenser Head Pressure Module. See AAON literature for additional information.

(<https://www.aaon.com/products/controls>).

ADJUSTABLE FAN CYCLING SWITCH PROCEDURE



Figure 37 — Adjustable Fan Cycling Switch Procedure,
Required Materials

To adjust the fan cycle switch you will need a flathead screwdriver.



Figure 38 — Adjustable Settings

Settings for CUT IN and DIFFERENTIAL PRESSURE are indicated with two slider gauges.

Recommended Settings

The switch will come factory set to cut-in at 2.93 Mpa [425psi] (+/- 5psi) and a differential of 1.69 Mpa [155psi] (or open at 1.86 Mpa [270psi] (+/- 5psi)).

Note: 5 psi = 34.5 kpa

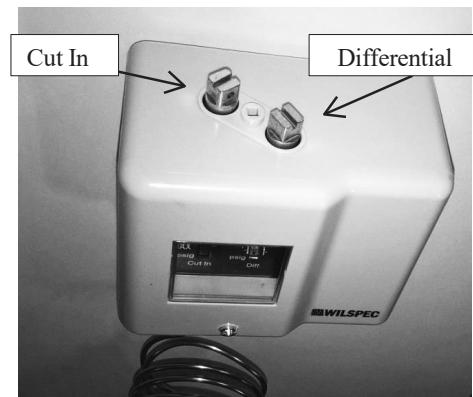


Figure 39 — Adjustment Screws

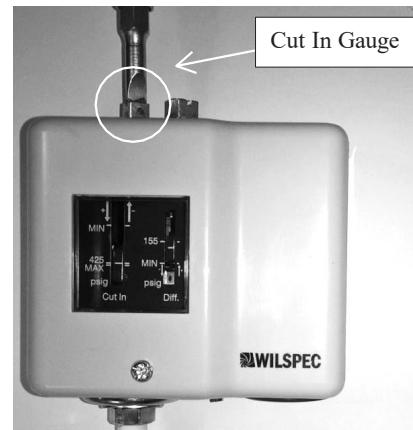


Figure 40 — Cut In Gauge

To lower the pressure, set the point for the CUT IN gauge, turn the adjustable screw clockwise. To raise the pressure, turn the adjustable screw counter clockwise.

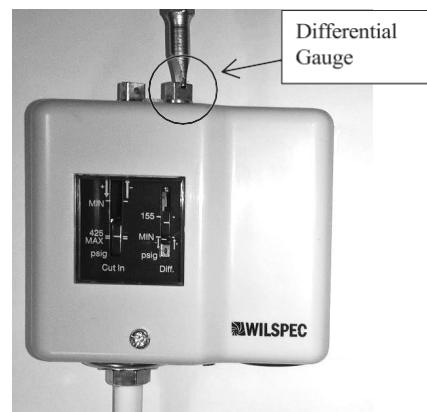


Figure 41 — Differential Gauge

To raise the pressure set point for the DIFFERENTIAL GAUGE, turn the adjustable screw clockwise. To lower the pressure set point, turn the adjustable screw counter clockwise.

Operation

Unit operations must be controlled with thermostat, or unit controller, never at the main power supply, except for servicing, emergency, or complete shutdown of the unit.

REFRIGERANT DETECTION SYSTEM

Each unit is equipped with a Refrigerant Detection System (RDS) to detect leaked refrigerant within the conditioned airstream and in the cabinet. The RDS consists of refrigerant detection sensors in the conditioned airstream and cabinet connected to a corresponding mitigation board. In the event of a refrigerant leak, the RDS sensors will send an alarm to the mitigation board. Each A2L mitigation board is equipped with alarm output in the form of a NO/NC relay.

Applications using AAON VCC-X controls:

In the event of an airstream RDS alarm, the compressor operation is disabled and the indoor blower is enabled to provide circulation airflow in accordance with UL 60335-2-40. In the event of a Cabinet or Gas Heat RDS alarm, compressor operation and gas heat operation is disabled. The indoor blower, and any form of heat other than gas, will resume normal operation. RDS alarm outputs are available via BACNet communication through the VCC-X controller.

For applications not using AAON VCC-X controls, mitigation board outputs will be wired to the low voltage terminal block.

In all cases, the mitigation board and the VCCX-X board will remain in alarm state for five minutes after RDS sensor has cleared the alarm below the concentration setpoint.

For VAV applications and applications utilizing zone dampers, the VAV boxes and zone dampers must be wired to the airstream A2L Mitigation controller output to open all VAV boxes and zone dampers to allow for the required circulation airflow to prevent stagnation of leaked refrigerant. Mitigation measures as required by local code and ASHRAE 15 may be notified of detected refrigerant by this alarm output.

Verify functionality of RDS by removing sensor connection at the mitigation board and ensuring that all sequences above take place, including the opening of VAV boxes and zone dampers and additional mitigation procedures if applicable. Refer to RDS Mitigation Board technical guide for sensor location.

Building smoke control procedures may override the RDS alarm functions.

! CAUTION

Refrigerant sensors may only be replaced with manufacturer approved sensors.

! CAUTION

Certain applications may allow the unit to bring in unconditioned air. Freeze protection needs to be considered in the final application.

! CAUTION

Additional mitigation procedures or fault conditions initiated outside of AAON controls are the responsibility of the Building Engineer and must give appropriate priority in accordance with local codes.

THERMOSTAT OPERATION

Heating

Thermostat system switch - "Heat"
Thermostat fan switch - "Auto" or "On"
Thermostat temperature set to desired point.

Cooling

Thermostat system switch - "Cool"
Thermostat fan switch - "Auto" or "On"
Thermostat temperature set to desired point.

Air Circulation

Thermostat system switch - "Off"

Thermostat fan switch - "Auto" or "On"

No change of the thermostat temperature.

With these settings, the supply blower will run continuously but the supply air will not be heated, cooled, or dehumidified.

System Off

Thermostat system switch - "Off"

Thermostat fan switch - "Auto"

No change of the thermostat temperature.

With these settings the system is shut down, with the exception of control system power.

Night and Weekend Unoccupied Operation

To reduce the operating time of the unit when the space is unoccupied, such as nights and weekends, it is recommended that the temperature setting be raised about -15°C (5°F) while unoccupied during the cooling season and lowered about -12.2°C (10°F) during the heating season.

PACKAGED DX COOLING OPERATION AND CONTROL

When a call for cooling (G and Y1, Y2, etc.) is made the supply blower motors and compressors will energize.



WARNING

COMPRESSOR CYCLING

3 MINUTE MINIMUM OFF TIME

To prevent motor overheating compressors must cycle off for a minimum of 3 minutes.

5 MINUTE MINIMUM ON TIME

To maintain the proper oil level compressors must cycle on for a minimum of 5 minutes.

The cycle rate must not exceed 7 starts per hour.

Note: When using field controls any variable capacity compressors must run at 100% for 1 minute when starting.

GAS HEATER OPERATION

When heat (G and W1, W2, etc.) is called for the combustion motor starts and the ignition control is energized. The control sends 24 VAC to the main gas valve and high voltage to the igniter. If a burner flame has been detected within 10 seconds, the spark is extinguished and the flame continues. If a flame has not been detected after 10 seconds, the gas valve closes, the spark ceases and the induced draft blower continues to purge the heat exchanger. After 45 seconds of purge, the ignition system will attempt to light the burners again. Should no flame be detected after 3 tries, the ignition control will lock out the system. Power to the ignition control must be cycled to reset the heater control.

On a fault the gas train is shut down by a main limit located in the heat exchanger area or by an auxiliary limit mounted in the supply fan compartment.

Refrigerant sensors are located near the gas heat section to detect leaked refrigerant. In the event of a refrigerant leak in the gas heat or compressor section of the unit, the gas heat operation and compressor operation is disabled for five minutes until the leak is cleared. The indoor fan will continue to operate at its state prior to the alarm.

ELECTRIC HEATING OPERATION

When a call for heating (G and W1, W2, etc.) is made the supply blower motors and electric resistance heaters will energize. Heating is accomplished by passing electrical current through a specified amount of resistance heaters which will produce the required heat.

On a fault condition the main limit located in the supply air or the auxiliary limit located downstream the supply blower will remove power from all contactors.

STEAM OR HOT WATER PREHEATING AND HEATING OPERATION

Valve control for steam and hot water heating coils are by others. Heating is accomplished by passing steam or hot water through the steam or hot water coil assembly.

MODULATING ELECTRIC PREHEAT

Electric preheat is used to temper the incoming outside air to the unit based on an enable control signal and outside air conditions. Electric preheat has a maximum operation outside air temperature of 15.6 °C (60°F) and a maximum preheat discharge air temperature of 26.7°C (80°F).

CHILLED WATER OR NON- COMPRESSORIZED DX COOLING OPERATION

Controls for chilled water cooling coils and non-compressorized DX coil are by others.

Maintenance

(See back of the manual for maintenance log)

At least once each year, a trained, qualified service technician must check out the unit. Fans, evaporator coils, and filters must be inspected at least monthly.

SUPPLY FANS



WARNING

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.



CAUTION

Blower wheels and bands must be inspected for excessive dust build up periodically and cleaned if required. Excessive dust build up on blower wheels may cause an unbalanced state; leading to vibration and/or component failure. Damages due to excessive dust build up will not be covered under factory warranty.

Lubrication

All original fan motors and bearings are furnished with factory lubrication. Some applications will require that bearings be re-lubricated periodically. The schedule will depend on the operating duty, temperature variations or other severe atmospheric conditions.

Re-lubricate bearings when at normal operating temperatures, but not running. Rotate the fan shaft by hand and add only enough grease to purge the seals. DO NOT OVERLUBRICATE.

Recommended greases are:

SHELL OIL - DOLIUM R
CHEVRON OIL - SRI No. 2
TEXACO INC. - PREMIUM RB

Removal (6-25 and 30 tons)

Remove fan access panel. Panel is attached with eight 9.5mm (3/8 in.) bolts.

Remove the wire connections from Auxiliary Limit Switch (if applicable) which is mounted in the brace at the fan opening.

Remove the brace located at the fan opening.

Remove the six bolts that connect the motor mount to the blower frame. Two bolts are on the angle on the back of the motor mount box, two are on the bottom inside the motor mount box and two are on the inside front of the motor mount box.



Figure 42 — 6-25 and 30 ton Supply Fan

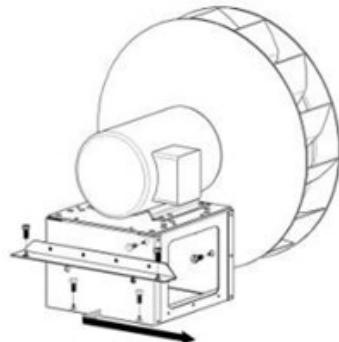


Figure 43 — Bolts with Connect Motor Mount to Blower Fan

Slide the motor mount back away from the air inlet, so that the blower wheel is clear of the inlet. A screw driver or crowbar can be used to help accomplish this. Use the pry slots on the back side of the motor mount.

Pull the motor mount to the edge of the blower frame at the opening.

Remove the motor mount with the motor and blower wheel attached. Large motors will require more than one person.

Care must be taken not to damage the compressors or refrigerant lines when removing the motor and fan assembly.

POWER EXHAUST MOTOR AND BELT REMOVAL

1. Remove the four bolts holding the motor mount. There are rivet nuts on the backside.

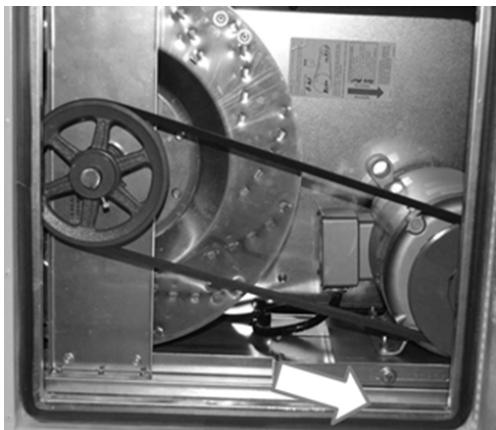


Figure 44 — Backside Rivet Nuts

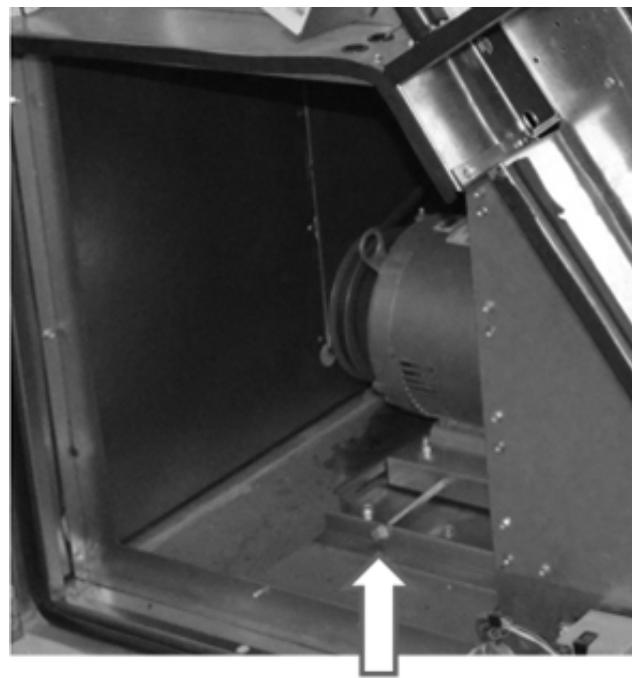


Figure 46 — Slide the Motor Mount Toward the Wheel

3. At this point the motor mount can be slid toward the wheel, and the belt can be removed.
4. Once the belt is removed the motor and mount can be lifted out. Make sure the wires to the motor are loose.

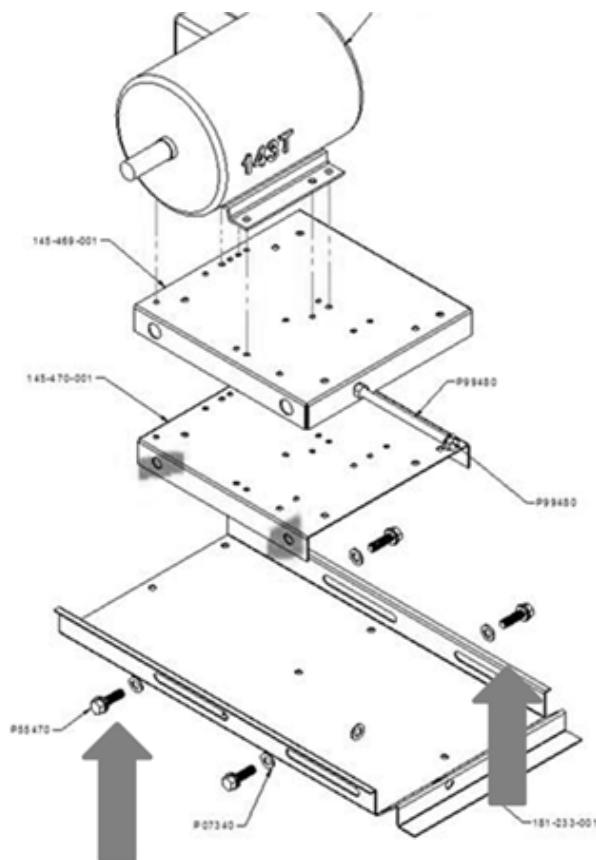


Figure 45 — Remove the Belt Tensioner Bolts Completely

2. Remove the belt tensioner bolt completely, as indicated by the arrow below

DX COOLING

Set unit controls to cooling mode of operation with supply fans on. Check the fan for correct operating direction, amperage and voltage. Check compressor operation, rotation, amperage and voltage to the unit nameplate (check the amperage on the load side of the compressor contactor).

CONDENSATE DRAIN PANS

Drain pans will have moisture present and require periodic cleaning to prevent microbial growth. Cleaning of the drain pans will also prevent any possible plugging of the drain lines and overflow of the pan itself. Cleaning of the drain pans and inside of the unit must be done only by qualified service technician.

BRAZED PLATE HEAT EXCHANGER CLEANING

Because of a normally high degree of turbulence in brazed plate heat exchangers, for many applications the heat exchanger channels are self cleaning. For applications that are not self cleaning (i.e. hard water at high temperatures, etc.) or applications where additional cleaning is desired, it is possible to clean the brazed plate heat exchanger by circulating a cleaning liquid.

Use a tank with weak acid, 5% phosphoric acid (H₃PO₄) or, if the exchanger is frequently cleaned, 5% oxalic acid (H₂C₂O₄). Pump the cleaning liquid through the exchanger. For optimum cleaning, the cleaning solution flow rate must be a minimum of 1.5 times the normal flow rate, preferably in a back-flush mode. After cleaning, the heat exchanger must be rinsed with clean water. A solution of 1-2% sodium hydroxide (NaOH) or sodium bicarbonate (NaHCO) before the last rinse ensures that all acid is neutralized.

E-COATED COIL CLEANING

Documented routine cleaning of e-coated coils is required to maintain coating warranty coverage for fin and tube and microchannel coils. See the AAON E Coated Coil Maintenance Record sheet.

Surface loaded fibers or dirt must be removed prior to water rinse to prevent restriction of airflow. If unable to back wash the side of the coil opposite of the coils entering air side, then surface loaded fibers or dirt must be removed with a vacuum cleaner. If a vacuum cleaner is not available, a soft non-metallic bristle brush may be used. In either case, the tool must be applied in the direction of the fins. Coil surfaces can be easily damaged (fin edges bent over) if the tool is applied across the fins.

Use of a water stream, such as a garden hose, against a surface loaded coil will drive the fibers and dirt into the coil. This will make cleaning efforts more difficult. Surface loaded fibers must be completely removed prior to using low velocity clean water rinse.

A monthly clean water rinse is recommended for coils that are applied in coastal or industrial environments to help to remove chlorides, dirt, and debris. It is very important when rinsing, that water temperature is less 54.4°C (130°F) and pressure is less than 689.5 kpa (100 psig) to avoid damaging the fin edges. An elevated water temperature (not to exceed 54.4°C [130°F]) will reduce surface tension, increasing the ability to remove chlorides and dirt.

CAUTION

High velocity water from a pressure washer or compressed air must only be used at a very low pressure to prevent fin and/or coil damages. The force of the water or air jet may bend the fin edges and increase airside pressure drop. Reduced unit performance or nuisance unit shutdowns may occur.

Quarterly cleaning is essential to extend the life of an e-coated coil and is required to maintain coating warranty coverage. Coil cleaning shall be part of the unit's regularly scheduled maintenance procedures. Failure to clean an e-coated coil will void the warranty and may result in reduced efficiency and durability.

CAUTION

Harsh chemicals, household bleach, or acid cleaners must not be used to clean outdoor or indoor e-coated coils. These cleaners can be very difficult to rinse out of the coil and can accelerate corrosion and attack the e-coating. If there is dirt below the surface of the coil, use the recommended coil cleaners.

For routine quarterly cleaning, first clean the coil with the below approved coil cleaner. After cleaning the coils with the approved cleaning agent, use the approved chloride remover to remove soluble salts and revitalize the unit.

Recommended Coil Cleaner

The following cleaning agent, when used in accordance with the manufacturer's directions on the container for proper mixing and cleaning, has been approved for use on e-coated coils to remove mold, mildew, dust, soot, greasy residue, lint, and other particulate:

Enviro-Coil Cleaner: AAON PN: V82540

GulfClean™ Coil Cleaner; AAON PN: G074480

Recommended Chloride Remover

GulfClean Salt Reducer™; AAON PN: G074490

GulfClean Salt Reducer™ is used to remove soluble salts from the e-coated coil, follow the manufacturer's instructions. This product is not intended for use as a degreaser. Any grease or oil film must first be removed with GulfClean™ Coil Cleaner.

Remove Barrier - First ensure the power to the unit is off and locked out. Clean the area around the unit if needed to ensure leaves, grass or loose debris will not be blown into the coil. Soluble salts adhere themselves to the substrate. For the effective use of this product, the product must be able to come in contact with the salts. These salts may be beneath any soils, grease or dirt; therefore, these barriers must be removed prior to application of this product. As in all surface preparation, the best work yields the best results.

Application - Apply GulfClean™ Coil Cleaner directly onto the substrate. Sufficient product must be applied uniformly across the substrate to thoroughly wet out surface, with no areas missed. This may be accomplished by use of a pump-up sprayer or conventional spray gun. Apply the cleaner to unit interior air exiting side coil surfaces first. Work in sections/panels moving side to side and from top to bottom. Allow the cleaning solution to soak for 5 to 10 minutes. Then move on to the exterior using the same method.

Rinse - Using pressurized potable water such as a garden hose, (< 100 psi), rinse the coils and continue to always work in sections/panels.

Continue until all coil areas on the inside of the unit have been rinsed. Note: Coils must always be cleaned / back flushed, opposite of airflow to prevent impacting the dirt into the coil.

Repeat these steps with GulfClean™ Salt Reducer. When finished replace all panels and tops that were removed.

MICROCHANNEL COIL CLEANING

Cleaning microchannel coils is necessary in all locations. In some locations it may be necessary to clean the coils more or less often than recommended. Condenser coil must be cleaned at a minimum of once a year. In locations where there is commonly debris or a condition that causes dirt/grease build up it may be necessary to clean the coils more often.

Proper procedure must be followed at every cleaning interval. Using improper cleaning technique or incorrect chemicals will result in coil damage, system performance fall off, and potentially leaks requiring coil replacement.

Documented routine cleaning of microchannel coils with factory provided e-coating is required to maintain coating warranty coverage. Use the E-Coated Coil Cleaning section for details on cleaning e-coated coils.

Field applied coil coatings are not recommended with microchannel coils.

ALLOWED CHEMICAL CLEANERS AND PROCEDURES

AAON recommends certain chemicals that can be used to remove buildup of grime and debris on the surface of microchannel coils. These chemicals have been tested for performance and safety and are the only chemicals that AAON will warrant as correct for cleaning microchannel coils.

There are two procedures that are outlined below that will clean the coils effectively without damage to the coils. Use of any other procedure or chemical may void the warranty to the unit where the coil is installed. With all procedures make sure the unit is off before starting.



Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

The water pressure used to clean must not exceed 689.5 kpa (100 psi), from no closer than 15.25 centimeters (6 inches) from the coils, and with the water aimed perpendicular to the coils.

#1 Simple Green

Simple Green is available from AAON Parts and Supply (Part# T10701) and is biodegradable with a neutral 6.5 pH A 4 to 1 solution is recommended. Use the following procedure.

1. 1. Rinse the coil completely with water. Use a hard spray but be careful not to bend or damage the fins. A spray that is too hard will bend the fins. Spray from the fan side of the coil.
2. 2. With a pump sprayer filled with a mix of 4 parts water to one part Simple Green spray the air inlet face of the coil. Be sure to cover all areas of the face of the coil.
3. 3. Allow the coil to soak for 10-15 minutes.
4. 4. Rinse the coil with water as in step one.
5. 5. Repeat as necessary.

#2 Water Flush

This procedure can be used when the only material to cause the coil to need cleaning is debris from plant material that has impinged the coil face.

1. 1. Rinse the coil completely with water. Use a hard spray but be careful not to bend or damage the fins. A spray that is too hard will bend the fins. Spray from the fan side of the coil.
2. 2. Spray and rinse the coil from the face.

CAUTION

Use pressurized clean water, with pressure not to exceed 689.5 kpa (100 psi). Nozzle must be 15.25 centimeters (6 in.) and perpendicular to the coil face. Failure to do so could result in coil damage.

Application Examples

The two procedures can be used to clean microchannel coils. They will fit with the application depending on the area. In some areas where the spring/summer has a large cottonwood bloom #2 might work fine if the unit is installed on an office building and no other environmental factors apply.

Generally the best and broadest based procedure is #1. The grease cutting effect of the Simple Green is good for restaurant applications.

Other Coil Cleaners

There are many cleaners on the market for condenser coils. Before using any cleaner that is not covered in this section you must get written approval from the AAON warranty and service department. Use of unapproved chemicals will void the warranty.

AAON testing has determined that unless a chemical has a neutral pH (6-8) it must not be used.

Beware of any product that claims to be a foaming cleaner. The foam that is generated is caused by a chemical reaction to the aluminum fin material on tube and fin coils and with the fin, tube, and coating material on microchannel coils.

Microchannel coils are robust in many ways, but like any component they must be treated correctly. This includes cleaning the coils correctly to give optimal performance over many years.

Roofing

The cleaning procedures outlined here use relatively benign ingredients. When working with a rooftop unit care must be taken to make sure the chemicals will not adversely affect the roof coating. Checking with the roofing supplier/manufacturer is the best way to proceed. If the roofing supplier/manufacturer is not available testing of the chemicals on the roof coating is recommended.

Commercial roofing material manufacturers using PVC and EPDM have been contacted and indicate that there should be no problem with any of the procedures outlined above.

REFRIGERANT REMOVAL AND EVACUATION

If removal of refrigerant is required for any maintenance or servicing, conventional procedures must be used and removal of refrigerant must be in accordance with local and national regulations.

WARNING

Prior to performing work that can result in release of a flammable refrigerant, inspect area to ensure it is free of any potential ignition sources. "No Smoking" signs are to be displayed while performing work.

Safety precautions must be taken prior to beginning work to ensure that the risk of fire due to flammable refrigerants is minimized. Work is to be undertaken under a controlled procedure to reduce the amount of refrigerant vapor present while work is being performed. All maintenance staff and others working in the area are to be instructed on the nature of work being performed.

Care should be taken to ensure that working in a confined space is avoided. Do not use any sources of ignition in a manner that can lead to fire or explosion when working near exposed refrigerant piping.

Check area with a refrigerant detector suitable for use with the refrigerant prior to and during work in order to be aware of potential flammable environment. Keep a dry powder or CO₂ fire extinguisher nearby if any hot work is being performed.

Ensure that work area is sufficiently ventilated before breaking into the system. Ventilation must continue throughout all of the work. Ensure that ventilation safely removes flammable refrigerant to an area that will adequately disperse refrigerant to avoid concentration above flammable levels.

Refrigerant must be recovered into the correct recovery cylinders in accordance with local and national regulations. Recovery cylinders must be labeled properly. Ensure that the correct number of cylinders are available for holding the entire charge of the system. Cylinders must have pressure relief and shut-off valves that are in proper working order. Fully evacuate a recovery cylinder before use.

The recovery equipment must be in good working order with a set of instructions concerning the equipment that is at hand. Ensure that equipment is suitable for the recovery of flammable refrigerant used. If in doubt, the manufacturer should be consulted. In addition, a set of calibrated weighing scales must be available and in good working order. Ensure hoses are complete with leak-free disconnect couplings and in good condition.

When removing refrigerant to open the system, evacuate the system and flush or purge the system continuously with an inert gas when using a flame to open the circuit.

The system must be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerant. Compressed air or oxygen must not be used. When pulling a vacuum, ensure that the outlet of the vacuum pump is not near any potential ignition source and in a well ventilated area.

The recovered refrigerant is to be processed according to local legislation in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. Do not heat the compressor body by using an open flame or other ignition sources to accelerate this process. Remove any drained oil safely.

Options

(See back of the manual for maintenance log)

HEATING COILS

One, two, or 4 row hot water coils and one or two row steam heating and preheating coils can be factory installed. All valve controls for heating operation are field supplied and field installed. Hot water and steam coil connections are spun copper tube.

Water coils must not be subjected to entering air temperatures below 3.3°C (38°F) to prevent coil freeze-up. If air temperature across the coil is going to be below this value, use a glycol solution to match the coldest air expected.

TABLE 27 — STEAM COIL CONNECTION SIZES

Model (RNA-)	Steam Coil Connection Size [mm (inches)]	Coil Connection Quantity*
006, 007, 008, 010	51 (2) MPT	1/1
011, 013, 016, 018, 020, 025, 030	54 (2 1/8)	1/1
026, 031, 040, 050, 060, 070	51 (2) MPT	1/1

*In/Out Connections

TABLE 28 — HOT WATER COIL CONNECTION SIZES

Model (RNA-)	Steam Coil Connection Size [mm (inches)]	Coil Connection Quantity*
006, 007, 008, 010	35 (1 3/8)	1/1
011, 013, 016, 018, 020, 025, 030	41 (1 5/8)	1/1
026, 031, 040, 050, 060, 070	51 (2) MPT	1/1

*In/Out Connections

WARNING

Piping, pressure limiting devices, backflow preventers and all other safety requirements shall be in accordance with national and local codes.

CAUTION

The unit shall have proper sealing of the water piping entries into the unit. Failure to seal the entries may result in damage to the unit and property.

CHILLED WATER COIL

Four or six row chilled water cooling coils can be factory installed. All valve controls for cooling operation are field supplied and field installed. Chilled water coil connections are spun copper tube.

TABLE 29 — CHILLED WATER COIL CONNECTION SIZES

Model (RNA-)	Steam Coil Connection Size [mm (inches)]	Coil Connection Quantity*
006, 007, 008, 009, 010, 011, 013, 015	41 (1 5/8)	1/1
011, 013	41 (1 5/8)	1/1
016, 018, 020, 025, 030	54 (2 1/8)	1/1
026, 031, 040	67 (2 5/8)	1/1
050, 060, 070	54 (2 1/8)	2/2

*In/Out Connections

TABLE 30 — MIN AND MAX WATER PRESSURE AND TEMPERATURES

	Chilled Water	Hot Water
Min. Entering Air	15.6°C (60°F)	4.4 °C (40°F)
Max Entering Air	37.8°C (100°F)	26.7°C (80°F)
Min. Entering Water	1.7°C (35°F)	60°C (140°F)
Max Entering Water	18.3°C (65°F)	93.3°C (200°F)
Min. Water Pressure	0 kpa (15 psig)	
Max Water Pressure	2068kpa (300 psig)	

PACKAGED DIRECT EXPANSION (DX) UNITS



WARNING

COMPRESSOR CYCLING

3 MINUTE MINIMUM OFF TIME

To prevent motor overheating compressors must cycle off for a minimum of 3 minutes.

5 MINUTE MINIMUM ON TIME

To maintain the proper oil level compressors must cycle on for a minimum of 5 minutes.

The cycle rate must not exceed 7 starts per hour.

All DX refrigeration systems are factory assembled, leak tested, charged with refrigerant, and run tested.

All refrigerant systems include an evaporator, condenser, liquid line filter driers, expansion valves and scroll compressors.



CAUTION

CRANKCASE HEATER OPERATION

Some units are equipped with compressor crankcase heaters, which must be energized at least 24 hours prior to cooling operation, to clear any liquid refrigerant from the compressors.

Never cut off the main power supply to the unit, except for servicing, emergency, or complete shutdown of the unit. When power is cut off from the unit crankcase heaters cannot prevent refrigerant migration into the compressors. This means the compressor will cool down and liquid refrigerant may accumulate in the compressor. The compressor is designed to pump refrigerant gas and damage may occur when power is restored.

If power to the unit must be off for more than an hour, turn the thermostat system switch to "OFF", or turn the unit off at the control panel, and leave the unit off until the main power switch has been turned on again for at least 24 hours for units with compressor crankcase heaters. This will give the crankcase heater time to clear any liquid accumulation out of the compressor before it is started.

Always control the unit from the thermostat, or control panel, never at the main power supply, except for servicing, emergency or complete shutdown of the unit.

During the cooling season, if the air flow is reduced due to dirty air filters or any other reason, the cooling coils can get too cold which will cause excessive liquid to return to the compressor. As the liquid concentration builds up, oil is washed out of the compressor, leaving it starved for lubrication.

The compressor life will be seriously shortened by reduced lubrication and the pumping of excessive amounts of liquid oil and refrigerant.

Note: Low Ambient Operation

Air-cooled DX units without a low ambient option, such as condenser fan cycling or the -17.8°C (0°F) low ambient option, will not operate in the cooling mode of operation properly when the outdoor temperature is below 12.8°C (55°F). Low ambient and/or economizer options are recommended if cooling operation below 12.8°C (55°F) is expected.



CAUTION

Polyester (POE) and Polyvinyl ether (PVE) oils are two types of lubricants used in hydrofluorocarbon (HFC) refrigeration systems. Refer to the compressor label for the proper compressor lubricant type.

Note: Multiple Units with Multiple Thermostats

When several heating and cooling units are used to condition a space all unit thermostat switches must be set in either heating mode, cooling mode or off. Do not leave part of the units switched to the opposite mode. Cooling only units must be switched off at the thermostat during the heating season.

Variable Capacity Compressor Controller

Units with variable capacity scroll compressors may include the following compressor controller. The following is an explanation of the terminals and troubleshooting alert flash codes of the controller. For more information on the compressor controller, see Emerson Climate Bulletin AE8-1328.

Note: When using field controls any variable capacity compressors must run at 100% for 1 minute when starting.



Figure 47 — Variable Capacity Compressor Controller



WARNING

To avoid damaging the Compressor Controller do not connect wires to terminals C3, C4, T3, T4, T5, or T6.

Low Voltage Terminals

24COM: Module Common
 24VAC: Module Power
 C1 & C2: Demand Input – & +
 P1: Pressure Common
 P2: Pressure Input
 P3: Pressure Power 5VDC
 P4: Pressure Shield
 P5 & P6: Pressure Output – & +
 T1 & T2: Discharge Temperature Sensor

High Voltage Terminals

A1 & A2: Alarm Relay Out
 M1 & M2: Contactor
 L1: Control Voltage N
 L2: Control Voltage L
 U1 & U2: Digital Unloader Solenoid
 V1 & V2: Vapor Injection Solenoid

The compressor controller modulates the compressor unloader solenoid in an on/off pattern according to the capacity demand signal of the system. The following table shows the linear relationship between the demand signal and compressor capacity modulation. The compressor controller protects the compressor against high discharge temperature. Refer to Appendix B for the relationship between thermistor temperature readings and resistance values.

TABLE 31 — DEMAND SIGNAL VS COMPRESSOR CAPACITY MODULATION

Demand Signal (VDC)	Loaded %	Unloaded %	Time Loaded	Time Unloaded	% Compressor Capacity
1.00	Off	Off	Off	Off	0%
1.44	10%	90%	1.5 sec	13.5 sec	10%
3.00	50%	50%	7.5 sec	7.5 sec	50%
4.20	80%	20%	12 sec	3 sec	80%
5.00	100%	0%	15 sec	0 sec	100%

TABLE 32 — COMPRESSOR CONTROLLER LED DESCRIPTIONS

LED	Description
Green LED Steady	24VAC power
Yellow LED Steady	Unloader solenoid ON
Red LED Flashing	ALERT Flash Code
Green LED Flashing	Anti-short cycle timer active
ALL LED Flashing	24VAC supply too low for operation
ALL LED Steady	Controller failure

- Reset ALERT code or lockout by removed 24VAC supply to module
- All ALERTS close alarm relay contacts
- All ALERTS energize contactor and solenoids except Code 6
- Compressor always unloads for 0.1 seconds at startup
- Compressor only starts when Demand signal input is above 1.45 VDC and no ALERTS are present

TABLE 33 — COMPRESSOR CONTROLLER ALERT FLASH CODES

Code (Red LED flashing pattern)	Description
1	Reserved for future use
2	High Discharge Temperature Discharge thermistor above trip set point or thermistor short circuited. Resets after 30 minutes and motor cools down. If five events occur within four hours, the compressor is locked out.
3	Compressor Protector Trip No compressor current is detected when compressor should be running. Resets when compressor current is detected.
4	Locked Rotor Locked rotor condition is detected. Compressor is locked out.
5	Demand Signal Loss Demand input signal is below 0.5VDC. Resets after demand input signal rises above 1.0VDC
6	Discharge Thermistor Fault Thermistor is not connected. Reset by reconnecting thermistor.
7	Reserved for future use.
8	Compressor Contactor Fault Compressor current is detected when compressor should be off. Resets when current is no longer detected.
9	Low 24VAC Supply Supply voltage to module has dropped below 18.5VAC. Resets after voltage rise above 19.5VAC.

EVAPORATOR COIL (6-25 AND 30 TON)

Removal

Evacuate refrigerant from the systems.

Remove the expansion valve bulbs from the suction lines. Disconnect the suction and liquid line copper connections to the evaporator coil.

Remove the screws attaching the filter rack to the evaporator coil blank-off panels at the door opening and along the top of the coil.

Remove the screws attaching the filter rack to the back wall. Angle filter rack away from coil so it fits through the door opening. It may be necessary to remove economizer damper assembly.

Remove screws attaching access side, back, and top blank-off panels to the evaporator coil and the unit.

Angle the coil so that it fits through the door opening.

Remove the evaporator coil.

WARNING

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

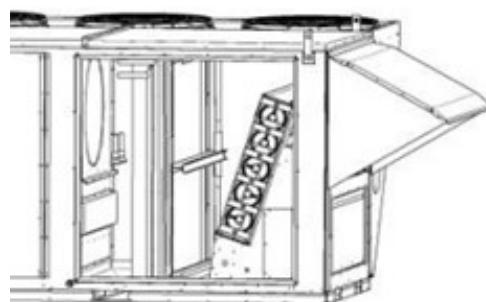


Figure 48 — Evaporator Coil Access

Reinstallation

Install the coil in the unit drain pan. There should be about a 0.7 centimeter (1/4 in.) gap between the upstream side of the coil and the back of the drain pan.

Secure the coil to the back wall of the unit with the blank-off panel. Attach the top and access side blank-off panels to the coil.

Attach the filter rack to the back, top, and access side coil blank-off panels upstream of the coil. Reinstall economizer damper assembly if necessary.

Connect the suction and liquid copper connections to the evaporator coil. Reinstall the expansion valve bulbs on the suction lines.

Evacuate the refrigerant systems. Weigh in the nameplate refrigerant charge.

See Adjusting Refrigerant Charge section to check for proper sub-cooling and superheat of the refrigerant systems.

CONDENSER FANS (6-25 AND 30 TON)

Condenser fans and motors can be removed and reinstalled as individual assemblies.



WARNING

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.



WARNING

Improper installation, adjustment, alteration, service, or maintenance can cause property damage, personal injury, or loss of life. Startup and service must be performed by a Factory Trained Service Technician.

Removal

Take off the fan grill by removing the screws that attach it to the orifice.

The condenser fan motor wires can then be accessed and disconnected.

Remove the screws that attach the orifice to the condenser assembly. The screws are located on the



Figure 49 — Removal of a Condenser Fan Assembly

top of the orifice around the perimeter, and in some cases, through the side of the condenser assembly into the orifice.

With the wires disconnected and the screws removed, the fan, motor and orifice assembly can be lifted off the unit.

Reinstallation

Set the condenser fan, motor and orifice assembly back into the condenser assembly with the motor wires on the side closest to the control panel.

Attach the orifice to the condenser assembly using all of the points where screws were removed.

Reconnect the fan motor wires.

Attach the fan grill at all of the points where screws were removed.

SUCTION FILTER (55, 65 AND 75-140 TON)

In an effort to help protect the compressors from contaminants during testing and startup, AAON is now factory installing pleated replaceable core suction line filters on the RNE Series products (55, 65, and 75-140 tons)



Figure 50 — RPE-48-BD Filter Element

One month after startup, remove the RPE-48-BD filter element for the lowest possible pressure drop. Removing the suction line filter will improve the efficiency and capacity of the unit. AAON installs isolation ball valves on both sides of the suction line filter so the complete system will not have to be reclaimed/evacuated.

Suction Filter Removal Instructions

1. Shut down operation of the unit
2. Close both shut-off valves to isolate the suction filter
3. Reclaim the refrigerant from the suction filter section



Figure 51 — Remove bolts from suction filter

4. Remove the bolts from the suction filter end plate

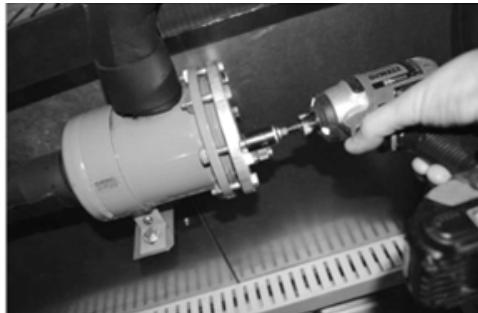


Figure 52 — Remove Pleated Filter

5. Remove the pleated filter assembly

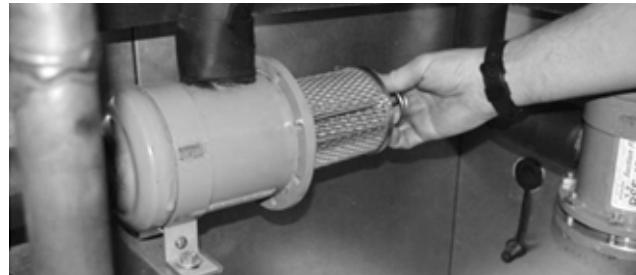


Figure 53 — Replace Suction Filter

6. Replace the suction filter end plate and bolts
7. Evacuate the suction filter assembly to 300 microns
8. Open both shut-off valves

REFRIGERANT-TO-WATER HEAT EXCHANGER

Condenser water pump, condenser water piping, cooling tower or geothermal loop, pressure gauges, strainers, piping insulation and all components of the waterside piping must be field installed.

Water-Source Heat Pump Applications

Water-source heat pump units using 100% outside air must have electric preheat if the application has a potential for operation with air entering the indoor coil below 6.1°C (43°F) with a water loop temperature of 21.1°C (70°F).

CAUTION

WATER-SOURCE HEAT PUMP APPLICATIONS

Water-source heat pump units using 100% outside air must have electric preheat if the application has a potential for heat pump heating operation with air entering the indoor coil below 6.1°C (43°F) with an entering water loop temperature of 21.1°C (70°F).

Open Loop Applications

This product contains one or more refrigerant-to-water heat exchangers made of 316 Stainless Steel. 316 Stainless Steel is subject to severe corrosion and failure when exposed to chlorides.



WARNING

OPEN LOOP APPLICATIONS

Failure of the condenser as a result of chemical corrosion is excluded from coverage under AAON Inc. warranties and the heat exchanger manufacturer's warranties.

Do not allow water containing any form of chlorides to enter this heat exchanger.

Common forms of chlorides include:

1. Sea water mist entering an open cooling tower system.
2. Contaminated makeup water containing salt water.
3. Disinfecting the water loop with solutions containing sodium hypochlorite.

Chlorides will result in a premature failure of the condenser.

Failure of the condenser as a result of chemical corrosion is excluded from coverage under AAON warranties and the heat exchanger manufacturer warranties.

Failure of the condenser will allow water to enter the refrigerant circuit and will cause extensive damage to the refrigerant circuit components. Any damage to the equipment as a result of condenser failure from chemical corrosion due to the fluid in the condenser is excluded from coverage under AAON warranties and the heat exchanger manufacturer warranties.



WARNING

OPEN LOOP APPLICATIONS

Coated brazed plated refrigerant-to-water heat exchangers are recommended with all open loop applications. Failure to use a coated heat exchanger may result in premature failure of your system and possible voiding of the warranty.



CAUTION

Cleaning the cooling tower or condenser water loop with harsh chemicals such as hydrochloric acid (muriatic acid), chlorine or other chlorides, can damage the refrigerant-to-water heat exchanger. Care must be taken to avoid allowing chemicals to enter the refrigerant-to-water heat exchanger. See Appendix A - Heat Exchanger Corrosion Resistance for more information.

Freezing Water in the Heat Exchanger

This product contains one or more refrigerant-to-water heat exchangers. A refrigerant-to-water heat exchanger contains refrigerant in one passage and water in another passage. Water is subject to freezing at 0°C (32°F). When water freezes in a heat exchanger significant forces are exerted on the components of the heat exchanger where the water is confined.

Failure of the condenser due to freezing will allow water to enter the refrigerant circuit and will cause extensive damage to the refrigerant circuit components. Any damage to the equipment as a result of water freezing in the condenser is excluded from coverage under AAON warranties and the heat exchanger manufacturer warranties.

Unit is capable of operating with Entering Water Temperatures (EWT) as low as 13.9°C (57°F), during the cooling mode, without the need for head pressure control. If the EWT is expected to be lower than 13.9°C (57°F) or a more stable operation is desired, a factory provided head pressure control water valve option is available.

Glycol solution must be used if ambient temperatures are expected to fall below freezing or if the loop entering water temperature to the unit is below 10°C (50°F) while operating in the heating mode (heat pump units only). Adding glycol to condenser water causes an increase in pressure drop and also results in a decrease in unit performance. A minimum concentration of 20% glycol solution is recommended.

TABLE 34 — GLYCOL FREEZING POINTS

% Glycol	Ethylene Glycol °C (°F)	Propylene Glycol °C (°F)
20	-7.8 (18)	-7.2 (19)
30	-13.9 (7)	-12.8 (9)
40	-21.7 (-7)	-21.1 (-6)
50	-33.3 (-28)	-32.8 (-27)

Water loop piping runs through unheated areas or outside the building must be insulated.

Water Piping

Water flow switch is installed between the condenser water supply and return connections. This sensor provides a signal to the unit controller that water flow is present in the refrigerant-to-water heat exchanger and the unit can operate without damaging unit components.



WARNING

WATER PRESSURE

Prior to connection of condensing water supply, verify water pressure is less than maximum pressure shown on unit nameplate. To prevent injury or death due to instantaneous release of high pressure water, relief valves must be field supplied on water piping. Supply water connection may require a backflow preventer to prevent supply makeup water from backing up into the public water system.

TABLE 35 — STANDARD BRAZED PLATE HEAT EXCHANGER WATER CONNECTIONS

Model (RNA-)	Supply and Return Connection Size [mm (inch)]
006, 007	25 (1) NPT
008, 010, 009, 011, 013, 015, 016, 018, 020	38 (1 ½) NPT
025, 030	51 (2) NPT
026, 031, 040	63.5 (2 ½)
Grooved Pipe	
050, 060, 070	76 (3) Grooved Pipe

Only use approved water pipe material. Avoid using galvanized material for water lines/fittings as the material is corrosive and may cause fouling of the water system.

Condenser water pump must be field sized and installed between the cooling tower/geothermal loop and self-contained unit. Size the system in accordance with the ASHRAE Handbook. Use engineering guidelines to maintain equal distances for supply and return piping and limit bend radii to maintain balance in the system. Balancing valves, permanent thermometers and gauges may be required.

Before connection to the unit the condenser water system must be flushed to remove foreign material that could cause condenser fouling. A screen strainer with a minimum of 20 Mesh is provided ahead of the condenser inlet to prevent condenser fouling and internal tube damage.

Mineral content of the condenser water must be controlled. All makeup water has minerals in it and as the water is evaporated in the cooling tower, these minerals remain. As the mineral content of the water increases, the conductivity of the water increases.



WARNING

WATER PIPING

Follow national and local codes when installing water piping. Connections to the unit must incorporate vibration eliminators to reduce noise and vibration and shutoff valves to facilitate servicing. Supply and return water piping must be at least as large as the unit connections and larger depending on length of runs, rise and bends.

Field provided and installed water treatment program must be compatible with stainless steel, copper, aluminum, ABS plastic, and PVC. Batch feed processes must never be used as concentrated chemicals can cause corrosion. Never use hydrochloric acid (muriatic acid) or chlorine as it will corrode stainless steel.



CAUTION

PVC (Polyvinyl Chloride) and CPVC (Chlorinated Polyvinyl Chloride) are vulnerable to attack by certain chemicals. Polyolester (POE) oils used with R-454B and other refrigerants, even in trace amounts, in a PVC or CPVC piping system will result in stress cracking of the piping and fittings and complete piping system failure.

CAUTION

Each heat exchanger may be equipped with a refrigerant pressure relief device to relieve pressure should excessive condensing pressures (4.65 Mpa [>675 psig]) occur. Codes may require a qualified technician to connect and route relief piping outdoors. The relief valve has a 16 mm (5/8 in.) male flare outlet connection.

NOTE: Ball valves must be installed in the condenser water supply and return lines for unit isolation and water flow balancing. All manual flow valves must be of the ball valve design. Globe or gate valves must not be used due to high pressure drops and poor throttling characteristics.

Pressure and temperature ports are recommended in condenser water supply and return lines for system balancing. These openings must be 5 to 10 pipe diameters from the unit water connections. To allow for mixing and temperature stabilization, wells in the water piping must extend at least $\frac{1}{2}$ pipe diameter into the pipe.

CAUTION

A qualified technician is responsible for properly sizing and installing water system components. Improper fluid flow due to valves, piping, or improper pump operation may result in unacceptable unit operation and void warranty.

Piping systems must not exceed 3 m/sec (10 ft/sec) fluid velocity to ensure tube wall integrity and reduce noise.

ENERGY RECOVERY UNITS

Some RN units have been equipped with an energy recovery wheel. AAON provides options for either an aluminum energy recovery wheel or a polymer energy recovery wheel. Follow the instructions for the specific type of energy recovery wheel in your installed equipment.

WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Startup and service must be performed by a Factory Trained Service Technician.

INITIAL MECHANICAL CHECK AND SETUP

Outdoor units equipped with outside air intake will have an outside air hood. The outside air hood must be opened prior to unit operation.

Outdoor air intake adjustments must be made according to building ventilation, or local code requirements.

After the unit installation is complete, open the cassette access door and determine that the energy wheel rotates freely when turned by hand. Apply power and observe that the wheel rotates. If the wheel does not rotate when power is applied, it may be necessary to readjust the "diameter air seals".

AIRFLOW BALANCING AND CHECKING

High performance systems commonly have complex air distribution and fan systems. Unqualified personnel must not attempt to adjust fan operation, or air circulation, as all systems have unique operations characteristics. Professional air balance specialists must be employed to establish actual operating conditions, and to configure the air delivery system for optimal performance.

CONTROLS

A variety of controls and electrical accessories may be provided with the equipment. Identify the controls on each unit by consulting appropriate submittal, or order documents, and operate according to the control manufacturer's instructions. If you cannot locate installation, operation, or maintenance information for the specific controls, then contact your sales representative, or the control manufacturer for assistance.

WARNING

Do not alter factory wiring. Deviation from the supplied wiring diagram will void all warranties, and may result in equipment damage or personal injury. Contact the factory with wiring discrepancies.

Aluminum Energy Recovery Wheel

This section is provided to assure the energy recovery feature will be properly setup to perform in accordance with the job specifications for your particular application.

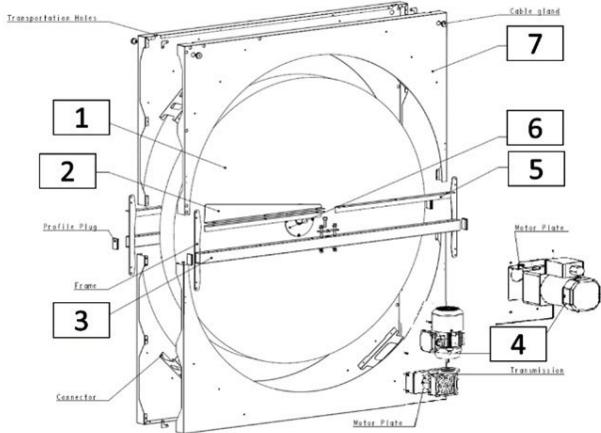


Figure 54 — Aluminum Energy Recovery Wheel

1. Monolith energy recovery wheel
2. Purge Sector
3. Profile
4. Motor
5. Brush Plate
6. Rotor Hub
7. Casing

ALUMINUM WHEEL CHECK

PURGE LOCATION

The purge sector is an optional element so it may not be installed on some units. Ensure the purge sector is mounted in the correct location. Purge sector must be located on the fresh supply air side. Based on the airflow and the wheel rotation in the following illustrations, notice the correct locations for the purge sector.

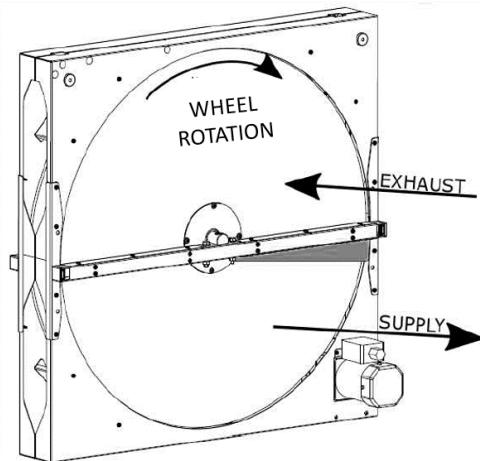


Figure 55 — Aluminum ERW Purge Sector Location

ALUMINUM WHEEL AIR SEALS

Both non-contact sealing on wheel peripheries and brush sealing middle beam are maintenance-free but their condition must be checked every year. During the inspection, check their tightness and overall visual condition. Non-contact seals must not be flipped, rolled or pierced at any place

If seals are damaged, please contact our technical support immediately. A damaged seal may cause efficiency deterioration, mixing of air flows and unwanted leakages in the system, especially in environments with hygienic requirements.

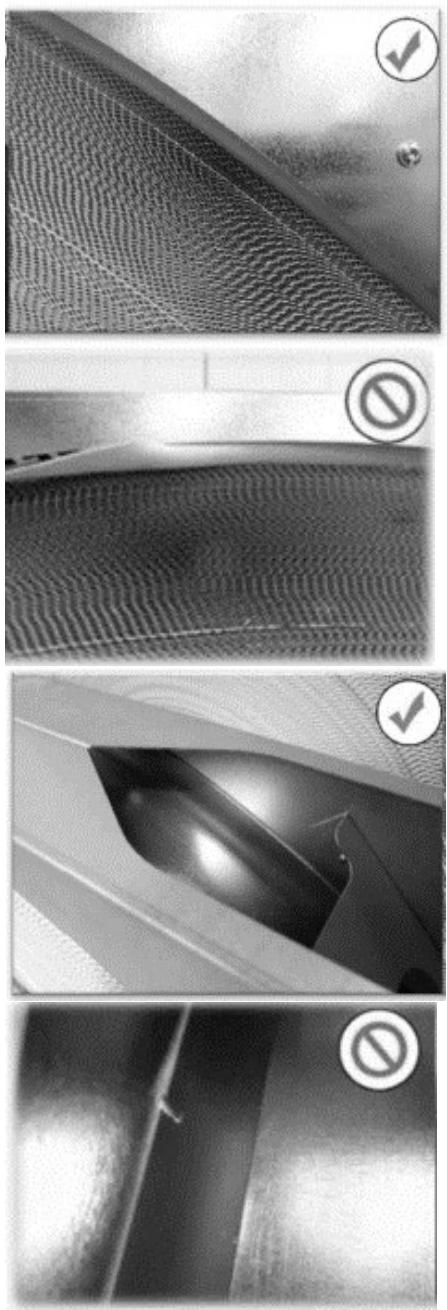


Figure 56 — Aluminum Wheel Air Seals

ALUMINUM WHEEL BRUSH PLATE

Brushes are located on both upper sides of the profiles. Inspect their condition and whether they adhere to the surface of the wheel matrix. Over time, the brushes may lose their cleaning properties and it will be necessary to replace them or simply change their position on the profile. In order to adjust their position unscrew them and place properly.

ALUMINUM WHEEL PURGE SECTOR

Purge sectors are maintenance-free but their condition, rigidness and cleanliness must be checked every year. Pay attention to the distance of the sector against the recovery wheel matrix. Use compressed air to clean, if required.

ALUMINUM WHEEL DRIVE COMPONENTS

Drive belt requires periodic inspections. Due to material property, belt may stretch, therefore it may require user to increase the tension, upon inspection.

Belt tension must be checked after the first 24 hours of operation and at least once per year.

If segmented drive belt becomes too loose it is necessary to pull out few segment modules ([Figure 72 — Defrost Timer on page 73](#)) of the belt and shorten the overall length to desired amount in order to achieve

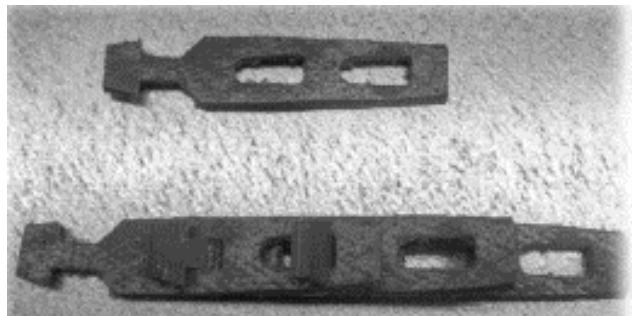


Figure 57 — Aluminum Wheel Purge Sector

optimal tension.

Correct tension should prevent ability to insert anything underneath the belt on the entire length between the belt and the wheel. Belt must not slip.

Annually inspect the visual condition of the belt all along the wheel. Be sure that belt does not show signs of mechanical damage. Check the convergence on the wheel pulley. The belt must pass freely without encountering any obstacles inside the housing. Due to the segmented design of the belt, replacing individual segments is enough to restore functionality. Please follow the instructions below, presenting proper way of replacing segments or increasing belt tension.

1. Unclip the belt using pliers. Grab the protruding tongue of the segment to remove and twist it to release the segment from the chain. Disconnect the belt in that place.

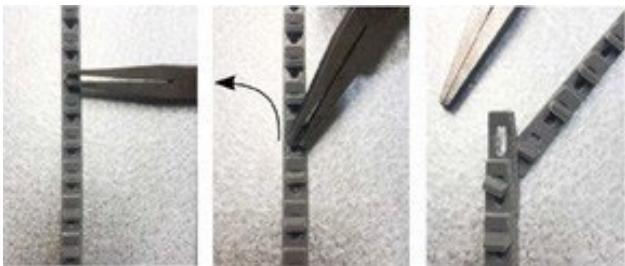


Figure 58 — Unclip the belt

2. Remove the necessary amount of segments to increase the belt tension.
3. Connect the shortened belt ends by inserting the protruding tongue through the hole of the other half of the belt.
4. Grab the second tongue and similarly insert it through the second hole – this time use the pliers to drag the segment tongue easier and twist it back to the starting position.
5. Your belt is now shortened and the tension of the belt is increased.

Polymer Energy Recovery Wheel

This section is provided to assure the polymer energy recovery feature will be properly setup to perform in accordance with the job specifications for your

particular application.

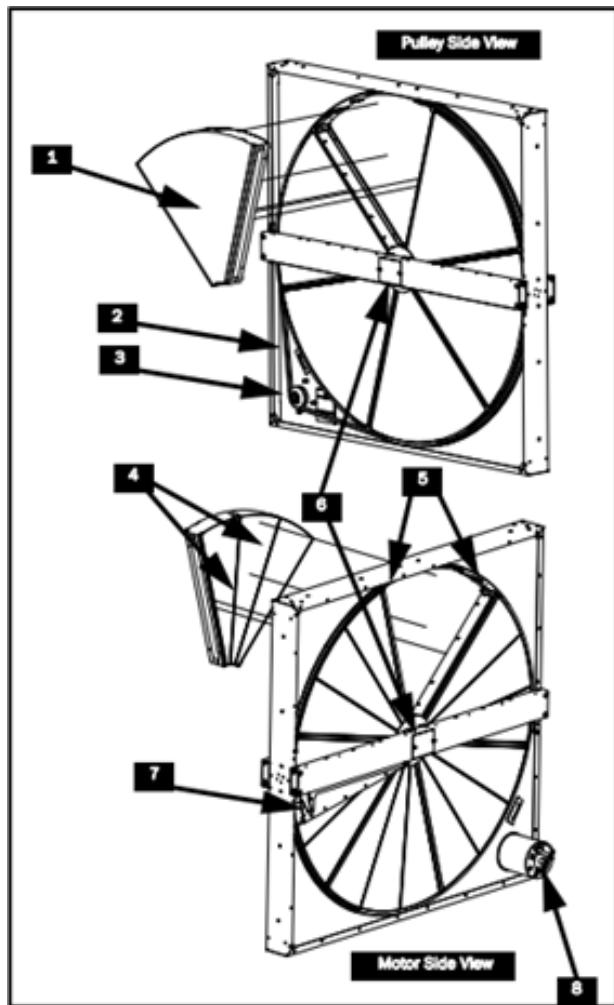


Figure 59 — Polymer Energy Recovery Wheel

1. Removable Segment
2. Permanent Tension Belt
3. Pulley
4. Embedded Segment Stiffeners
5. Segment Retaining Latches
6. Bearing Beam and Bearing Access Cover Plate (Diameter Seals are behind Bearing Beam on both sides)
7. Adjustable Purge
8. Motor

The Energy Recovery Cassette consists of a frame wheel, wheel drive system, and energy transfer segments. Segments are removable for cleaning or replacement. The segments rotate through counter flowing exhaust and outdoor air supply streams where they transfer heat and/or water vapor from the warm, moist air stream to the cooler and/or drier air stream.

The initial setup and servicing of the energy recovery wheel is very important to maintain proper operation efficiency and building occupant comfort.

Normal maintenance requires periodic inspection of filters, the cassette wheel, drive belts, air seals, wheel drive motor, and its electrical connections.

Wiring diagrams are provided with each motor. When wired according to wiring diagram, motor rotates clockwise when viewed from the shaft/pulley side.

By carefully reviewing the information within this section and following the instructions, the risk of improper operation and/or component damage will be minimized.

It is important that periodic maintenance be performed to help assure trouble free operation.

POLYMER WHEEL SET PURGE ANGLE

When installed, the purge angle is factory set to 5 degrees. If a different angle is required, complete the following steps to adjust the purge:

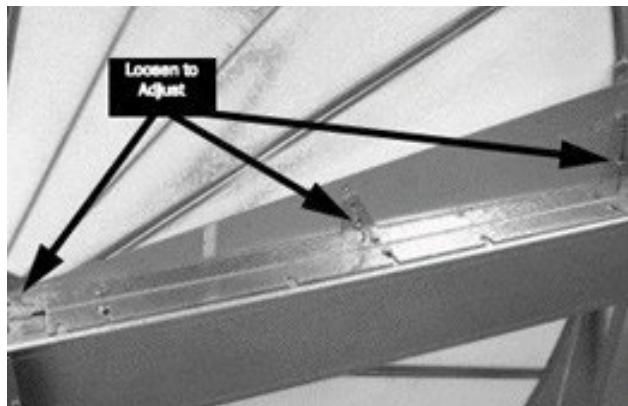


Figure 60 — Loosen Purge Adjusting Screws

1. Loosen the three purge adjusting screws.
2. Adjust purge sector to the specified angle.

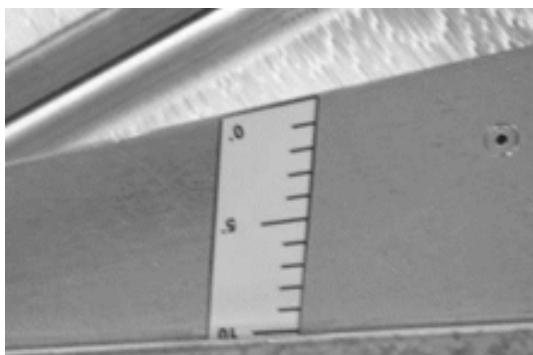


Figure 61 — Adjust Purge Sector Angle

3. Tighten the purge adjusting screws.
4. Turn the wheel by hand clockwise (when viewed from pulley side) to check for interference.

POLYMER WHEEL CHECK PURGE SEAL

If a purge is installed, check for a slight interference fit between the seal and the face of the wheel by sliding a piece of paper ("feeler gauge") between the seal and the media a multiple locations along the purge seal as you rotate the wheel slowly by hand (clockwise when viewed from the pulley side). Verify that the media slightly grabs the paper during rotation.

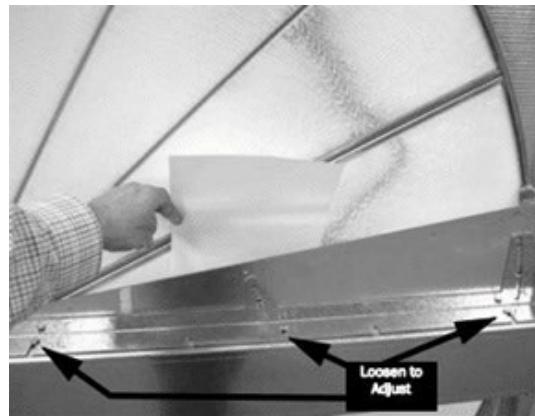


Figure 62 — Loosen Purge Adjusting Screws

If it is necessary to adjust a purge seal to the face of the wheel, loosen the two or three screws along the bearing beam and adjust to the proper distance from the media surface. Tighten the screws and retest the seal.

POLYMER WHEEL AIR SEAL ADJUSTMENTS

Pile type air seals across both sides of the energy wheel diameter are factory adjusted to provide close clearance between the air seal and wheel. Racking of the unit or cassette during installation, and/or mounting of the unit on a non-level support or in other than the factory orientation can change seal clearances. Tight seals will prevent rotation.

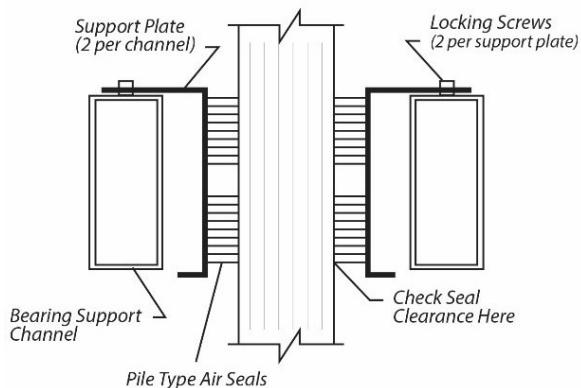


Figure 63 — Cross Section of Air Seal Structure

POLYMER WHEEL TO AIR SEAL CLEARANCE

To check wheel to seal clearance; first disconnect power to the unit, in some units the energy recovery wheel assembly can be pulled out from the cabinet to view the air seals. On larger units, the energy recovery wheel may be accessible inside the walk-in cabinet.

A business card or two pieces of paper can be used as a feller gauge, (typically each .1 mm [.004 in.] thick) by placing it between the face of the wheel and pile seal.

Using the paper, determine if a loose slip fit exist between the pile seal and wheel when the wheel is rotated by hand.

To adjust air seal clearance, loosen all seal plate retaining screws holding the separate seal retaining plates to the bearing support channels and slide the seals plates away from the wheel. Using the paper feeler gauge, readjust and retighten one seal plate at a time to provide slip fit clearance when the wheel is rotated by hand.

Confirm that the wheel rotates freely. Apply power to the unit and confirm rotation. Visually inspect the belt and ensure the belt is tracking near the center of the rim. Verify the wheel speed is approximately 45-50 RPM. Confirm there is no excessive noise such as scraping, brushing, or banging.

POLYMER WHEEL INSTALLATION

Energy recovery cassettes are incorporated within the design of packaged units, packaged air handlers and energy recovery ventilators. In each case, it is recommended that the following considerations be addressed:

POLYMER WHEEL ACCESSIBILITY

The cassette and all its operative parts; i.e.: motor, belt, pulley, bearings, seals and energy transfer segments must be accessible for service and maintenance. This design requires that adequate clearance be provided outside the enclosure. Where cassettes are permanently installed in a cabinet, access to both sides of the cassette must be provided.

POLYMER WHEEL ORIENTATION & SUPPORT

The Energy Recovery Cassette may be mounted in any orientation. However, Care must be taken to make

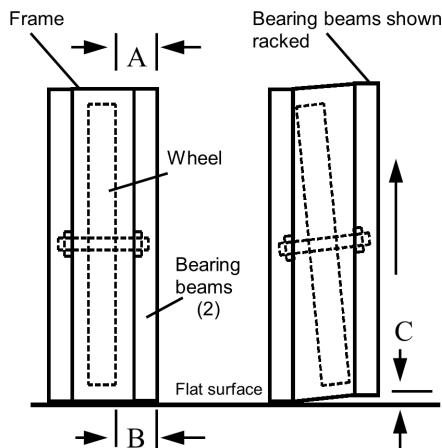


Figure 64 — Avoid Racking of Cassette Frame

certain that the cassette frame remains flat and the bearing beams are not racked.

To verify, make certain that the distance between wheel rim and bearing beam is the same at each end of the bearing beam, to within .64 centimeters (1/4 of an inch) (dimension A & B). This amount of racking can be compensated for by adjusting the diameter seals.

If greater than .64 centimeters (1/4 of an inch) (dimension C), racking must be corrected to ensure that drive belt will not disengage from wheel.

POLYMER WHEEL STARTUP PROCEDURE

⚠ CAUTION

Keep hands away from rotating wheel! Contact with rotating wheel can cause physical injury.

1. By hand, turn wheel clockwise (as viewed from the pulley side), to verify wheel turns freely through 360° rotation.
2. Before applying power to drive motor, confirm wheel segments are fully engaged in wheel frame and segment retainers are completely fastened. (See Segment Installation Diagram).
3. With hands and objects away from moving parts, activate unit and confirm wheel rotation. Wheel rotates clockwise (as viewed from the pulley side).
4. If wheel has difficulty starting, turn power off and inspect for excessive interference between the wheel surface and each of the four (4) diameter seals. To correct, loosen diameter seal adjusting screws and back adjustable diameter seals away from surface of wheel, apply power to confirm wheel is free to rotate, then re-adjust and tighten hub and diameter seals, as shown in hub seal adjustment diagram.
5. Start and stop wheel several times to confirm seal adjustment and to confirm belt is tracking properly on wheel rim (approximately .64 centimeters [1/4 of an inch] from outer edge of rim).

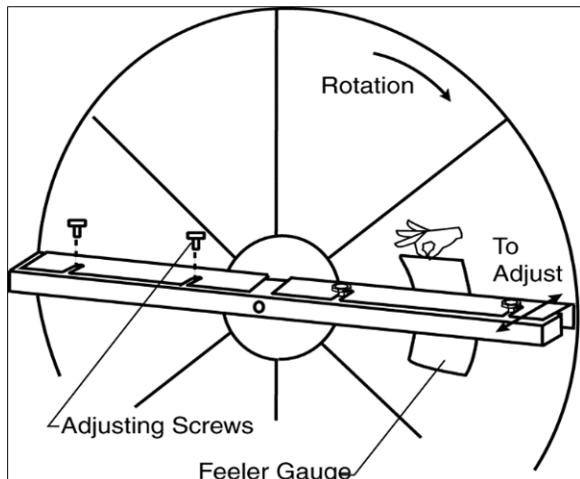


Figure 65 — Diameter Seal Adjustment

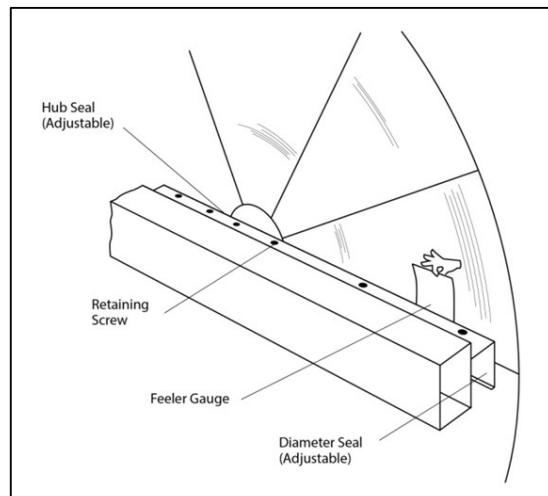


Figure 66 — Hub Seal Adjustment

POLYMER WHEEL ROUTINE MAINTENANCE AND HANDLING

Handle cassettes with care. Lift all cassettes by the bearing support beam. Holes are provided on both sides of the bearing support beams to facilitate rigging as shown in the following illustration.

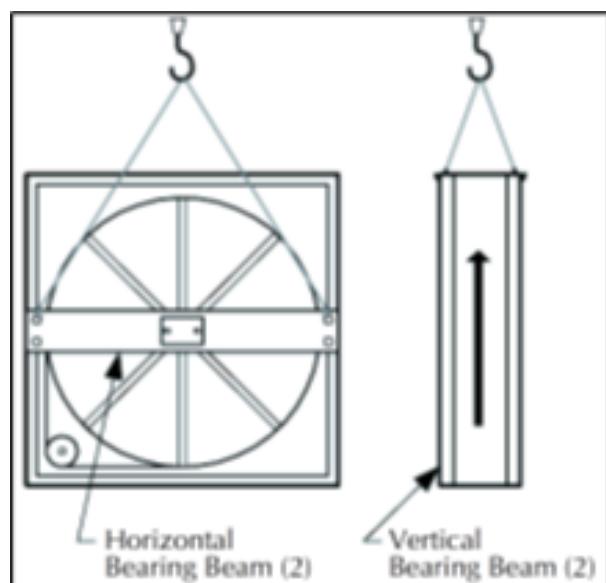


Figure 67 — Lifting Hole Locations

Routine maintenance of the Energy Recovery Cassettes includes periodic cleaning of the Energy Recovery Wheel as well as inspection of the Air Seals and Wheel Drive Components as follows:

POLYMER WHEEL AIR SEALS

Four adjustable diameter seals are provided on each cassette to minimize transfer of air between the counter flowing airstreams.

To adjust diameter seals, loosen diameter seal adjusting screws and back seals away from wheel surface. Rotate wheel clockwise until two opposing spokes are hidden behind the bearing support beam. Using a folded piece of paper as a feeler gauge, position paper between the wheel surface and diameter seals.

Adjust seals towards wheel surface until a slight friction on the feeler gauge (paper) is detected when gauge is moved along the length of the spoke. Retighten adjusting screws and recheck clearance with "feeler" gauge.

POLYMER WHEEL DRIVE COMPONENTS

The wheel drive motor bearings are pre-lubricated and no further lubrication is necessary.

The wheel drive pulley is secured to the drive motor shaft by a combination of either a key or D slot and set screw.

The set screw is secured with removable locktite to prevent loosening. Annually confirm set screw is secure. The wheel drive belt is a urethane stretch belt designed to provide constant tension through the life of the belt. No adjustment is required. Inspect the drive belt annually for proper tracking and tension. A properly tensioned belt will turn the wheel immediately after power is applied with no visible slippage during start-up.

POLYMER WHEEL SERVICE

CAUTION

Disconnect electrical power before servicing energy recovery cassette. Always keep hands away from bearing support beam when installing or removing segments. Failure to do so could result in severe injury to fingers or hand.

POLYMER WHEEL SEGMENT INSTALLATION & REPLACEMENT

An uneven number of segments in the wheel will cause the wheel to accelerate in rotation. Minimize wheel imbalance and unwanted rotation during service by installing or removing opposing segments for even weight distribution. Failure to maintain control of the wheel rotation while removing or installing all segments could cause severe injury to fingers or hands. Always close and secure segment retaining latches before rotating wheel.

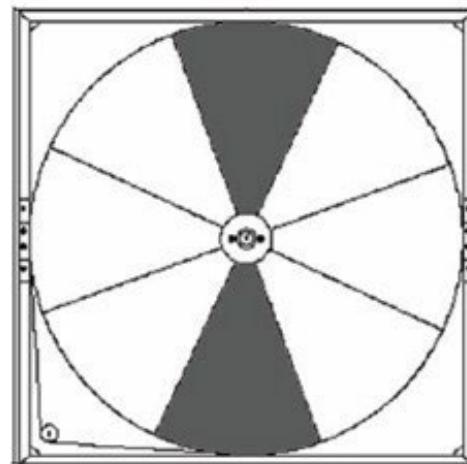


Figure 68 — Wheel Segment Removal Pattern

Wheel segments are secured to the wheel frame by a Segment Retainer which pivots on the wheel rim and is held in place by a Segment Retaining Latches.

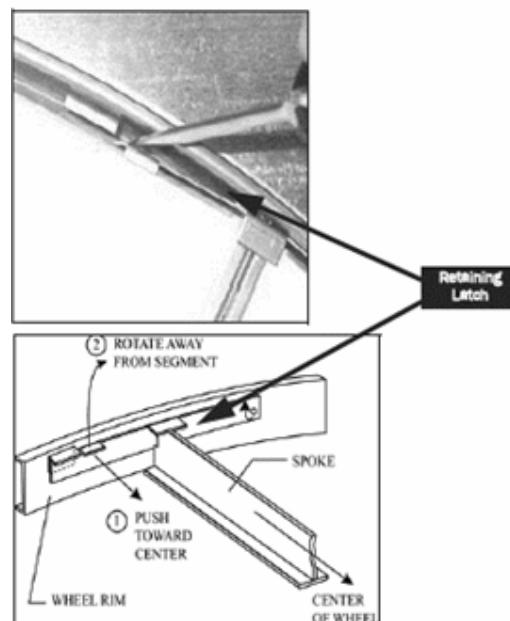


Figure 69 — Segment Retainer

To install wheel segments follow the steps below.
Reverse procedure for segment removal.

Disconnect power from the wheel. Gain access to the wheel and slide wheel frame out of cabinet.

1. Unlock two segment retainers (one on each side of the selected segment opening).
2. With the embedded stiffener facing the motor side, insert the nose of the segment between the hub plates.

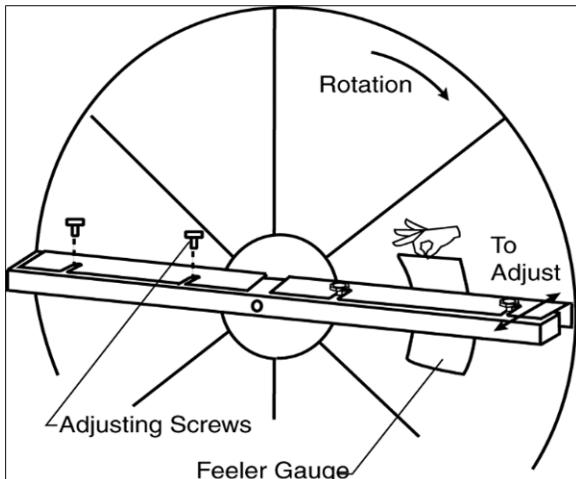


Figure 70 — Segment Installation

3. Holding segment by the two outer corners, press the segment towards the center of the wheel and inwards against the spoke flanges. If hand pressure does not fully seat the segment, insert the flat tip of a screw driver between the wheel rim and outer corners of the segment and apply downward force while guiding the segment into place.
4. Close and latch each Segment Retainer under Segment Retaining Catch.
5. Slowly rotate the wheel 180°. Install the second segment opposite the first for counterbalance. Rotate the two installed segments 90° to balance the wheel while the third segment is installed. Rotate the wheel 180° again to install the fourth segment opposite the third. Repeat this sequence with the remaining four segments.

POLYMER WHEEL DRIVE MOTOR AND PULLEY REPLACEMENT

1. Disconnect power to wheel drive motor.
2. Remove belt from pulley and position temporarily around wheel rim.

3. Loosen set screw in wheel drive pulley using a hex head wrench and remove pulley from motor drive shaft.
4. While supporting weight of drive motor in one hand, loosen and remove (4) mounting bolts.
5. Install replacement motor with hardware kit supplied.
6. Install pulley to dimension as shown and secure set screw to drive shaft.
7. Stretch belt over pulley and engage in groove.
8. Follow start-up procedure.

POLYMER WHEEL BELT REPLACEMENT

1. Obtain access to the pulley side bearing access plate if bearing access plates are provided. Remove two bearing access plate retaining screws and the access plate.
2. Using hexagonal wrench, loosen set screw in bearing locking collar. Using light hammer and drift (in drift pin hole) tap collar in the direction of wheel rotation to unlock collar. Remove collar.
3. Using socket wrench with extension, remove two nuts which secure bearing housing to the bearing support beam. Slide bearing from shaft. If not removable by hand, use bearing puller.
4. Form a small loop of belt and pass it through the hole in the bearing support beam. Grasp the belt at the wheel hub and pull the entire belt down.

Note: Slight hand pressure against wheel rim will lift weight of wheel from inner race of bearing to assist bearing removal and installation.

CAUTION

Protect hands and belt from possible sharp edges of hole in Bearing Support Beam.

5. Loop the trailing end of the belt over the shaft (belt is partially through the opening).
6. Reinstall the bearing onto the wheel shaft, being careful to engage the two locating pins into the holes in the bearing support beam. Secure the bearing with two self-locking nuts.
7. Install the belts around the wheel and pulley according to the instructions provided with the belt.

8. Reinstall diameter seals or hub seal and tighten retaining screws. Rotate wheel in clockwise direction to determine that wheel rotates freely with slight drag on seals.
9. Reinstall bearing locking collar. Rotate collar by hand in the direction the wheel rotates (see label provided on each cassette for wheel rotation).
10. Lock in position by tapping drift pin hole with hammer and drift. Secure in position by tightening set screw.
11. Reinstall Bearing Access Cover.
12. Apply power to wheel and ensure that the wheel rotates freely without interference.

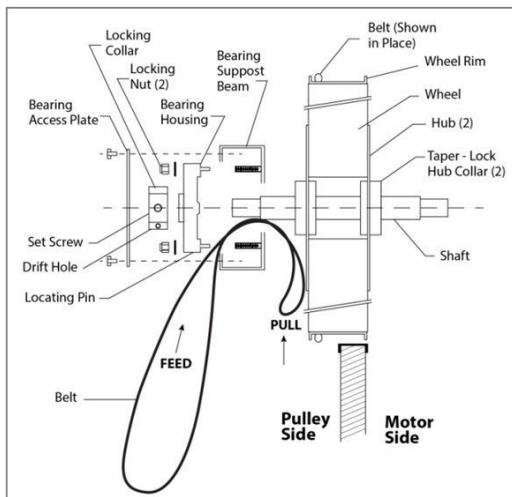


Figure 71 — Belt Replacement

Energy Recovery Wheel General Cleaning

Routine maintenance of the Energy Recovery Wheel includes periodic cleaning of the Energy Recovery Wheel as well as inspection of the Air Seals and Wheel Drive Components.

Cleaning the energy transfer media will help maintain optimal performance. The frequency of cleaning is largely dependent on the application and air quality. Use ASHRAE's Classes of Air categories, to create a routine cleaning schedule.

Class 1 air has low contaminant concentration with inoffensive odor and sensory irritation intensity.

Class 2 air has moderate contaminant concentration, with mildly offensive odors or sensory-irritation intensity.

Class 3 air has significant contaminant concentration and significant offensive odor or sensory-irritation intensity.

Class 4 air has highly objectionable fumes or gases and potentially contains dangerous particles, bio-aerosols, or gases at a concentration high enough to be considered harmful, not suitable for recirculation or transfer to any other space.

TABLE 36 — ENERGY RECOVERY WHEEL CLEANING FREQUENCY

Class of Air	Examples	Cleaning Frequency
Clean 1 Clean Air	<ul style="list-style-type: none"> • Offices • Classrooms • Assembly Rooms • Churches 	Every 8-10 years
Class 2 Moderately Clean Air	<ul style="list-style-type: none"> • Restrooms • Swimming Pools • Dining Rooms • Locker Rooms • Warehouse • Dorms 	Every 4-6 years
Class 3 Dirty Air	<ul style="list-style-type: none"> • Kitchens • Dry Cleaners • Beauty Salons • Laboratories • Pet Shops 	Every 1-2 years
Class 4 Contaminated Air	<ul style="list-style-type: none"> • Paint Spray Booths • Laboratory Fume Exhaust • Kitchen Grease Exhaust 	Do not use in this applications

CAUTION

Disconnect electrical power before servicing energy recovery cassette. Always keep hands away from bearing support beam when installing or removing segments. Failure to do so could result in severe injury to fingers or hand.

The need for periodic cleaning of the energy recovery wheel will be a function of operating schedule, climate and contaminants in the indoor air being exhausted and the outdoor air being supplied to the building.

The energy recovery wheel is “self-cleaning” with respect to dry particles due to its laminar flow characteristics. Smaller particles pass through; larger particles land on the surface and are blown clear as the flow direction is reversed. Any material that builds up on the face of the wheel can be removed with a brush or vacuum. The primary need for cleaning is to remove oil based aerosols that have condensed on energy transfer surfaces.

A characteristic of all dry desiccants, such films can close off micron sized pores at the surface of the desiccant material, reducing the efficiency by which the desiccant can adsorb and desorb moisture and also build up so as to reduce airflow.

In a reasonably clean indoor environment such as a school or office building, measurable reductions of airflow or loss of sensible (temperature) effectiveness may not occur for several years. Measurable changes in latent energy (water vapor) transfer can occur in shorter periods of time in applications such as moderate occupant smoking or cooking facilities. In applications experiencing unusually high levels of occupant smoking or oil based aerosols such as industrial applications involving the ventilation of machine shop areas for example, annual washing of energy transfer may be necessary to maintain latent transfer efficiency. Proper cleaning of the energy recovery wheel will restore latent effectiveness to near original performance.

ALUMINUM WHEEL CLEANING

See general energy recovering cleaning section for how often to clean.

To clean, gain access to the aluminum energy recovery wheel then use the following methods:

- Use a brush or vacuum cleaner to remove small foreign materials.
- Use compressed air at a distance of at least .08 m (2 ft) from the wheel. Too much pressure can easily damage the aluminum media.
- First remove the energy recovery wheel from the unit. Then use water at a distance of at least .08 m (2 ft) from the wheel. Do not use detergents. Keep temperature below 25°C (77°F). Tightly cover all electric parts and bearings while used pressurized water. Remove excess water before reinstalling the wheel.

POLYMER WHEEL CLEANING

To clean, gain access to the energy recovery wheel and remove segments. Brush foreign material from the face of the wheel. Wash the segments or small wheels in a 5% solution of non-acid based coil cleaner or alkaline detergent and warm water.

CAUTION

Do not use acid based cleaners, aromatic solvents, steam or temperatures in excess of 76.7°C (170°F); damage to the wheel may occur!

Soak in the solution until grease and tar deposits are loosened (Note: some staining of the desiccant may remain and is not harmful to performance). Before removing, rapidly run finger across surface of segment to separate polymer strips for better cleaning action. Rinse dirty solution from segment and remove excess water before reinstalling in wheel.

Energy Recovery Wheel Defrost Timer Setting

Set Mode to D

T1 is the on time

- Set T1 range to 10m (10 minutes)
- The scale should show 0-6 on the dial
- Set T1 dial to 3 which equals 30 minutes of run time

T2 is the off time

- Set T2 range to 1m (1 minute)
- The scale should show 0-6 on the dial
- Set T2 dial to 2 which equals 2 minutes of off time

Adjust temperature dial to set the point at which any temperature below will activate the defrost timer. Recommended setting is 1.7°C (35°F).

Once the OA Temperature goes below the setpoint, the wheel timer will stop for 2 minutes and run for 30 minutes and will continue to cycle at this rate as long as OA Temperature is below setpoint. If more off time is required to defrost the wheel, increase the T2 Knob time to a greater off time than 2 minutes.

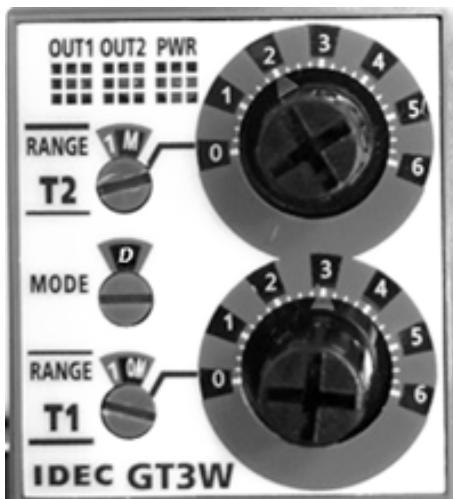


Figure 72 — Defrost Timer



Figure 73 — Temperature Dial

GAS OR ELECTRIC HEATING

The unit is designed to heat a given amount of air while operating. If this amount of air is greatly reduced, approximately 1/3 during the heating season, the gas heat exchanger or electric heating coil may overheat, and may cut the burner or heater off entirely by action of the safety high temperature limit devices which are factory mounted at the heat exchanger and supply fan areas.

Adjust airflow after installation to obtain an air temperature rise within the range specified on the unit rating plate at the required external static pressure.

Should overheating occur with a gas heat exchanger, or the gas supply fail to shut off, shut off the manual gas valve to the furnace before shutting off the electrical supply.

Prolonged overheating of the heat exchanger will shorten its life.

If unit has not been selected as a 100% outside air unit (makeup air unit) the return air duct must be sealed to the unit and the return air temperature must be maintained 12.8°C (55°F) and 26.7°C (80°F).

TABLE 37 — ELECTRIC AND GAS HEATING CAPACITIES

RN Unit Size	Model Option B3	Gas Heat Input Capacity	Gas Heat Output Capacity	Electric Heat Capacity	
		MBH	MBH	kW (208V)	kW (230V, 380V, 460V, 575V)
Horizontal C Series (11-25 & 30 tons)	1 = Heat 1	270.0	218.7	15.0	20.0
	2 = Heat 2	405.0	328.1	30.0	40.0
	3 = Heat 3	540.0	432.0	45.1	60.0
	4 = Heat 4			60.1	80.0
16-25 & 30 tons	5 = Heat 5			75.1	100.0
	6 = Heat 6			90.1	120.0
D Series (26, 31, 40, 50, 60, 70 tons)	1 = Heat 1			30.0	40.0
	2 = Heat 2	600.0	480.0	60.1	80.0
	3 = Heat 3	900.0	720.0	90.1	120.0
	4 = Heat 4	1200.0	960.0	120.1	160.0
31, 40, 50, 60, 70 tons	5 = Heat 5			150.2	200.0
	6 = Heat 6			180.2	240.0

ELECTRIC PREHEAT

The electric preheat controller is factory installed within the preheat cabinet.

GAS HEATING

Verify the unit nameplate agrees with the proper gas supply type and amount.

Gas piping shall be installed in accordance with local codes, or in the absence of local codes, installation shall conform to the current (United States) National Fuel Gas Code ANSI-Z223.1/NFPA 54 or the current (Canada) National Fuel & Propane Installation Code CSA B149.1 or B149.2.

WARNING

FOR YOUR SAFETY

Read the entire gas heating installation section of this manual before beginning installation of the gas heating section.

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury, or loss of life.

TABLE 38 — ELECTRIC AND GAS HEATING CAPACITIES

Cabinet Size	Staging	Capacity (MBH)	Gas Valve QTY	Valve 1 Size	Valve 2 Size	Valve 3 Size	Valve 4 Size	Valve 5 Size	Valve 6 Size
RNA	1, 2, MOD	90	1	1/2 in.	-	-	-	-	-
	4, HITD		2	1/2 in.	1/2 in.	-	-	-	-
	1, 2, MOD	150	1	1/2 in.	-	-	-	-	-
	4, HITD		2	1/2 in.	1/2 in.	-	-	-	-
	1, 2, MOD	210	1	1/2 in.	-	-	-	-	-
	4, HITD		2	1/2 in.	1/2 in.	-	-	-	-
RNB	1, 2, MOD	195	1	3/4 in.	-	-	-	-	-
	4, HITD		2	3/4 in.	3/4 in.	-	-	-	-
	1, 2, MOD	292.5	1	3/4 in.	-	-	-	-	-
	4, HITD		2	3/4 in.	3/4 in.	-	-	-	-
	1, 2, MOD	390	1	3/4 in.	-	-	-	-	-
	4, HITD		2	3/4 in.	3/4 in.	-	-	-	-
RNC	2, MOD	270	1	3/4 in.					
	4, HITD		2	1/2 in.	3/4 in.	-	-	-	-
	2, 4, MOD	405	2	3/4 in.	3/4 in.	-	-	-	-
	HITD		3	1/2 in.	3/4 in.	3/4 in.	-	-	-
	2, 4 MOD	540	2	3/4 in.	3/4 in.	-	-	-	-
	HITD		3	1/2 in.	3/4 in.	3/4 in.	-	-	-
RND	2, MOD	600	2	3/4 in.	3/4 in.	-	-	-	-
	4, HITD		4	1/2 in.	3/4 in.	1/2 in.	3/4 in.	-	-
	2, 4 MOD	900	3	3/4 in.	3/4 in.	3/4 in.	-	-	-
	HITD		5	1/2 in.	3/4 in.	1/2 in.	3/4 in.	3/4 in.	-
	2, 4 MOD	1200	4	3/4 in.	3/4 in.	3/4 in.	3/4 in.	-	-
	HITD		6	1/2 in.	3/4 in.	1/2 in.	3/4 in.	3/4 in.	3/4 in.

MOD = Modulating, HITD = High Turndown

After verifying gas inlet pressure and manifold pressure the service technician shall time the gas flow rate through the gas meter with a stopwatch to verify the gas input rate.

The unit's nameplate input rate value is calculated based on the altitude where the unit was shipped. Units installed at an elevation less than 610 meters (2000 feet) above sea level require no derating. At 610 meters (2000 feet) above sea level, a 4% derate adjustment must be applied to the standard input rate. For every additional 305 meters (1000 feet), there is an additional 4% derate adjustment. For example, at 914 meters (3000 feet) above sea level, the derate adjustment for elevation would be 8%, resulting in a new heat exchanger rate of 92% of the standard input rate listed.

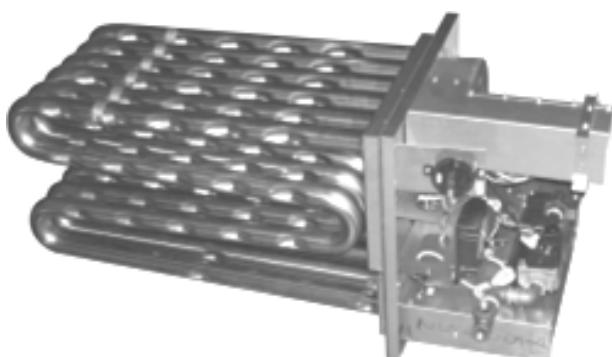


Figure 74 — RN Series Gas Heat Exchanger

TABLE 39 — NATURAL GAS MAXIMUM PIPING CAPACITIES (m³/hr) [METRIC]

Pipe Size (mm)	Length of Pipe				
	6.1 m	15.2 m	30.4 m	45.6 m	60.8 m
12.70	3.4	2	1.4	1.1	1
19.00	7	4.2	2.9	2.4	2
25.4	13	8	5.5	4.5	3.8
31.75	26.9	16.4	11.3	9.2	7.9
38.10	41.3	25.5	17.6	14.2	12.2
50.80	77.9	47.6	32.6	26.9	22.7
63.50	123.2	75.0	52.4	42.5	36.2

Special Gravity = 0.6, Supply Pressure ≤ 3.5 kpa, Pressure Drop = 0.93 mmHg

TABLE 40 — NATURAL GAS MAXIMUM PIPING CAPACITIES (ft³/hr) [IMPERIAL]

Pipe Size (in)	Length of Pipe				
	20 ft	50 ft	100 ft	150 ft	200 ft
1/2 in.	120	73	50	40	35
3/4 in.	250	151	103	84	72
1 in.	465	285	195	160	135
1-1/4 in.	950	580	400	325	280
1-1/2 in.	1460	900	620	500	430
2 in.	2750	1680	1150	950	800
2-1/2 in.	4350	2650	1850	1500	1280

Special Gravity = 0.6, Supply Pressure ≤ 0.5 psi, Pressure Drop = 0.5" w.c.

TABLE 41 — PROPANE (KW) MAXIMUM PIPING CAPACITIES [METRIC]

Pipe Size (mm)	Length of Pipe				
	6.1 m	15.2 m	30.4 m	45.6 m	60.8 m
12.7	0.6	0.4	0.3	0.2	0.2
19	1.3	0.8	0.6	0.5	0.4
25.4	2.5	1.5	1.0	0.9	0.7
31.75	438.1	266.7	184.6	149.5	127.5
38.10	672.6	414.7	285.7	230.1	194.9
50.80	1269.0	775.2	530.5	438.1	375.1
63.50	123.2	75.0	52.4	42.5	36.2

Special Gravity = 1.52, Supply Pressure ≤ 2.34 kpa, Pressure Drop = 0.93 mmHg

TABLE 42 — PROPANE (BTU/HR) MAXIMUM PIPING CAPACITIES [IMPERIAL]

Pipe Size (in)	Length of Pipe				
	20 ft	50 ft	100 ft	150 ft	200 ft
1/2 in.	189	114	78	63	55
3/4 in.	393	237	162	132	112
1 in.	732	448	307	252	213
1-1/4 in.	1496	913	630	511	440
1-1/2 in.	2299	1417	976	787	675
2 in.	4331	2646	1811	1496	1260

Special Gravity = 1.52, Supply Pressure = 11 in. w.c., Pressure Drop = 0.5 in. w.c.

Do not use gas piping smaller than unit gas connections. Natural gas pipe that runs longer than 6.1 meters (20 feet) and propane gas pipe that runs longer than 15.2 meters

(50 feet) may require a larger supply pipe than the unit connection size. Some utility companies may also require pipe sizes larger than the minimum sizes listed.

Piping Sizing Examples

A 100 ft pipe run is needed for a 1080 MBH natural gas heater. The natural gas has a rating of 1000 Btu/ft³ and a specific gravity of 0.6 (Obtain these values from the local gas supplier.)

$$1080 \text{ MBH} \times \frac{\text{ft}^3}{1000 \text{ Btu}} = 1080 \text{ ft}^3/\text{hr}$$

From the natural gas maximum capacities table, at 100 ft and 1080 ft³/hr the required minimum pipe size is 2 in.

A 100 ft pipe run is needed for a 270 MBH propane gas heater.

$$270 \text{ MBH} = 270 \text{ kBtu/hr}$$

From the propane gas maximum capacities table, at 100 ft and 270 kBtu/hr the required minimum pipe size is 1 in.

For natural gas units, the minimum inlet gas pressure to the unit is 11.2 mmHg (6 in. w.c.) and maximum inlet gas pressure to the unit is 19.6 mmHg (10.5 in. w.c.). For propane units, the minimum inlet gas pressure to the unit is 20.6 mmHg (11 in. w.c.) and the maximum inlet gas pressure to the unit is 24.3 mmHg (13 in. w.c.). A field provided 3.2 mm (1/8 in.) NPT pressure tap is required to be installed in the piping just upstream of the shutoff valve for test gage connection to allow checking of the gas supply pressure at the unit.

A factory installed pressure tap on the outlet end of the gas valve can be used to verify a manifold pressure of 6.5 mmHg (3.5 in. w.c.) for natural gas, or 19.6 mmHg (10.5 in. w.c.) for propane.

CAUTION

Heater must be disconnected from the gas supply piping during pressure testing of the supply piping system with pressures in excess of 3.45 kpa (1/2 psi). Gas valves can be damaged if subjected to more than 3.45 kpa (1/2 psi).

Gas Pressure Regulator & Overpressure Protection Device

A gas pressure regulator shall be installed if natural gas supply pressure to the unit is greater than 19.6 mmHg (10.5 in. w.c.) and less than 13.8 kpa (2 psi) (103.5 mmHg [55.4 in. w.c.]) and if propane gas supply pressure is greater than 24.3 mmHg (13 in. w.c.) and less than 13.8 kpa (2 psi) (103.5 mmHg [55.4 in. w.c.]). Regulators shall comply with the latest edition of the Standard for Line Pressure Regulators, ANSI Z21.80/CSA 6.22.

Both a gas pressure regulator and overpressure protection device (OPD) shall be installed if gas supply pressure to the unit is greater than 2 psi (55.4 in. w.c.) and less than 5 psi (138.4 in. w.c.), in compliance with ANSI Z21.80/CSA 6.22. For proper heater operation, pressure to the regulator SHALL NOT be greater than 5 psi (138.4 in. w.c.).

Piping Supports

Gas supply piping shall be supported directly at the connection to the unit and at intervals listed in the following table with metal straps, blocks, or hooks. Piping shall not be strained or bent.

TABLE 43 — GAS PIPING SUPPORTS (METRIC)

Pipe Size (mm)	Support Intervals
12.7 to 19.1	Every 1.8 m
19.1 to 25.4	Every 2.4 m
44.5 or Larger (Horizontal)	Every 3 m
31.8 or Larger (Vertical)	Every Floor

TABLE 44 — GAS PIPING SUPPORTS (IMPERIAL)

Pipe Size (inch)	Support Intervals
1/2 in. to 3.4 in.	Every 6 ft
3/4 in. to 1 in.	Every 8 ft
1-3/4 in. or Larger (Horizontal)	Every 10 ft
1-1/4 in. or Larger (Vertical)	Every Floor

Additional Gas Piping Considerations

Local codes will usually require a field provided and installed manual main shutoff valve and union external to the unit. Main shutoff valve shall be labeled. Install a drip leg near the unit connection to trap sediment and condensate. Pipe joint compounds used on all gas piping connections shall be resistant to liquid petroleum gases. If flexible gas piping to the unit, or in the unit, shall be replaced connectors cannot be reused, only new connectors may be used.

Heat exchanger comes equipped with a condensate drain which shall be plumbed to the appropriate drain according to the (United States) National Fuel Gas Code ANSI-Z223.1/NFPA 54 or the current (Canada) National Fuel & Propane Installation Code CSA B149.1 or B149.2, the International Building Code, and any applicable local and regional codes and regulations.

The condensate drain connection is located next to the gas entry location. For 11-50, 60 and 70 ton units, the heat exchanger condensate drain connection from the unit is a 16mm (5/8 in.) barbed nylon elbow connection.

AAON gas fired heat exchangers are designed to be non-condensing. These heat exchangers are mounted downstream of the cooling coils. During the cooling season the ambient air inside the heat exchanger tubes can condense due to cold air being blown over the outside of the tubes. The amount of condensation will vary depending on the ambient air temperature and humidity as well as air temperature over the tubes. This condensation can be drained onto the roof or into any waste drain.

Typically during the heating season the heat exchanger will not make any condensation. However, short-cycling of the heater can prevent the flue gases from reaching temperatures above dew point (about 54.4°C [130°F]) which can cause condensation in the heat exchanger.

Staged or modulated heat exchangers may produce condensate depending on the firing rate, ambient air temperature and humidity as well as the percentage and temperature of outside air being introduced to the unit. This condensate is generally between a 2.9 and 4 pH level.

Condensation made in the heat exchanger during the heating mode may need to be managed and not just drained onto the roof depending on national and local code requirements and the application of the final user. This condensate can stain the roof and it can cause rust in some cases on metal roofs. It must be determined by a qualified technician if the condensate will damage the roofing material before unit startup.

Below freezing ambient air temperatures during the heating mode can freeze any condensation made in the drain lines. Smaller amounts of condensation may not cause any issues but for larger amounts of condensate and low ambient air temperatures (below freezing for multiple consecutive days) the internal and external drain lines for the unit will need to be heat traced to prevent freezing. Heat traced internal drain lines are required and a factory provided standard feature on the condensate drain with the high turndown modulating gas option.

A condensate neutralizer vessel and connecting tubing can be added to the equipment if required. For below freezing ambient temperature applications the neutralizer, connecting tubing and drain lines will require heat tracing to prevent condensate freezing. It must be determined by a qualified technician if these components are necessary before unit startup.

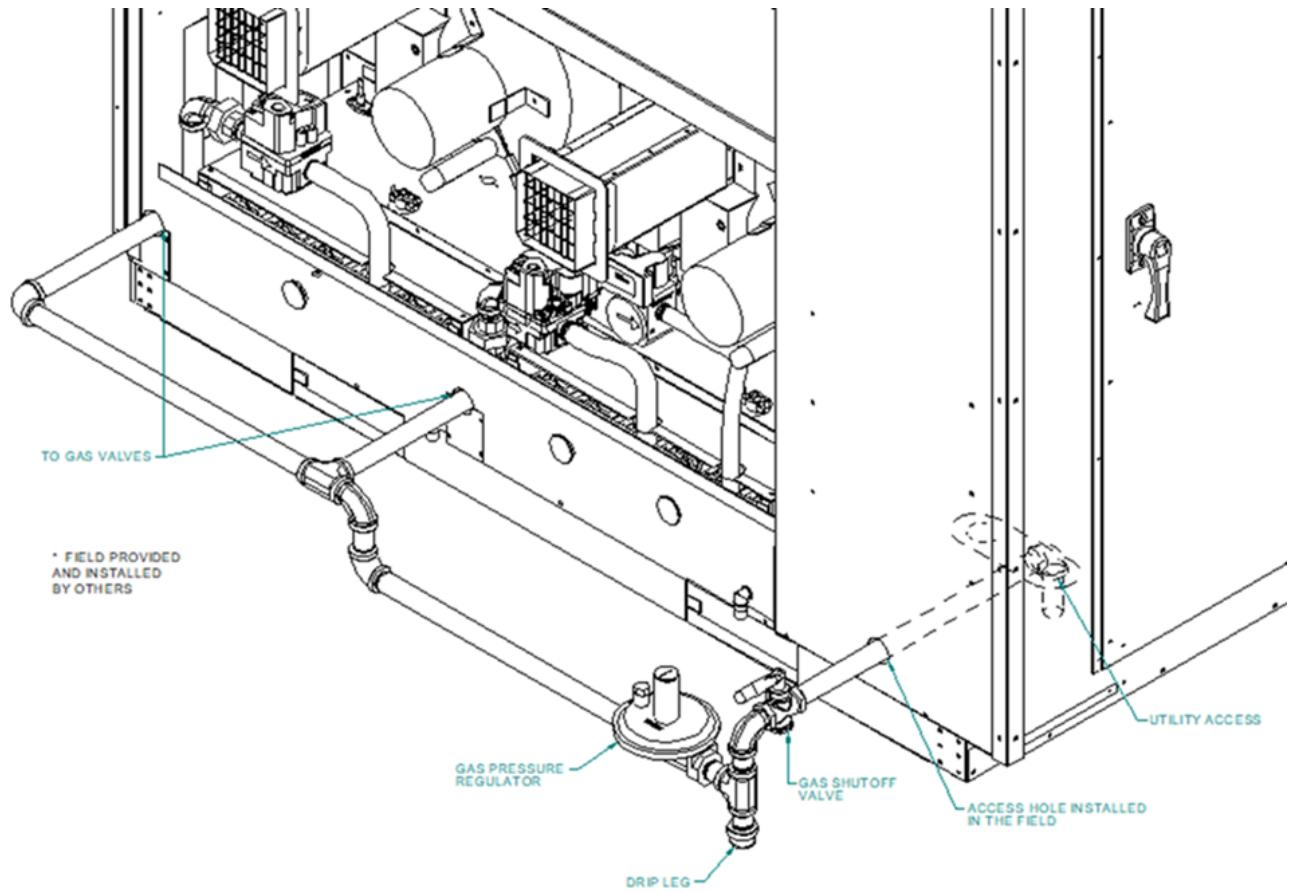


Figure 75 — Example 6-50, 60, & 70 ton through the Base Gas Piping

Note: 6-15 ton A and B cabinet size will only contain one heat exchanger

LEAK TESTING

All components of gas supply system, including manual shut off valves and the piping in the interior of the unit, must be leak tested. At a minimum, the "Bubble Leak Test" must be performed before operating the appliance, as well as, on an annual basis thereafter, if not more frequently. All leak testing must be performed in accordance with this instruction manual as well as in accordance to the National Fuel Gas Code NFPA 54/ ANSI-Z223.1, CSA B149.1 (Canada) and local codes as applicable.

Bubble Leak Test

Test is performed using a soap solution leak detector solution. With electrical power to the unit terminated and the gas supply to the unit within the specified pressures provided in this IOM, the solution is sprayed at each threaded connection of the gas supply piping to the unit and internal gas train of the unit. Each connection is observed for bubbles, which indicates leaks in the connection. Joints with bubbles appearing during the check must be inspected for thread engagement and/or damage and tightened as needed.

All gas fired heat exchangers are completely tested at the factory before shipment. This will remove nearly all of the oils that have been used in the manufacturing process. However, trace amounts may remain. When performing the initial startup at the jobsite, it is highly recommended that people or any other living animals, which may be sensitive to the residual odors or gases, NOT be present in the conditioned space during the startup. In all cases, including the initial factory firing and testing, any of the gases will be under the acceptable level of concentration for human occupancy.



WARNING

Those sensitive to odors or gases from trace amounts of residual oils must NOT be present in the conditioned space during the startup of a gas fired installation.



WARNING

LEAK CHANGE GAS PIPE

The gas pipe in the unit shall be checked for leaks before operation and startup. Unit must not be placed in operation until a leak check has been conducted for all gas piping connections. All connections shall be checked for leaks annually after installation. Gas leaks could result in fire, explosion, or other hazardous situations.



WARNING

Do not use open flame or other source of ignition for leak testing. Fire or explosion could result causing property damage, personal injury, or death.



CAUTION

Some soaps used for leak detection can be corrosive to certain metals. Rinse piping thoroughly after leak test has been completed.

GAS HEATER OPERATING INSTRUCTIONS

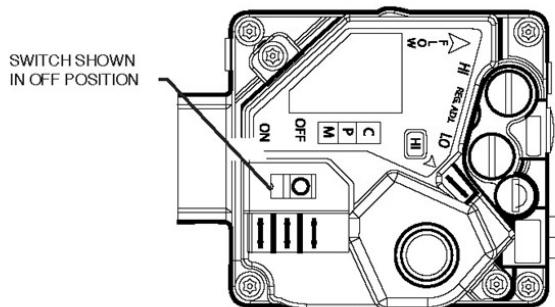
FOR YOUR SAFETY READ BEFORE OPERATING

WARNING: IF YOU DO NOT FOLLOW THESE INSTRUCTIONS EXACTLY, A FIRE OR EXPLOSION MAY RESULT CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR LOSS OF LIFE.

- A. This appliance does not have a pilot. It is equipped with a ignition device which automatically lights the burner. Do not try to light the burner by hand.
- B. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
- WHAT TO DO IF YOU SMELL GAS
 - Do not try to light any appliance.
 - Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to move the on/off switch.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

1. STOP! Read the safety information above this label.
2. Set the thermostat to lowest setting.
3. Turn off all electric power to the appliance.
4. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
5. Remove control access panel.
6. Move the on/off switch to the "OFF" position.
7. WAIT five (5) minutes to clear out any gas. If you then smell gas, STOP! Follow "B" in the safety information above on this label. If you don't smell gas, go to the next step.
8. Move the on/off switch to the "ON" position.
9. Replace control access panel.
10. Turn on all electric power to the appliance.
11. Set thermostat to desired setting.
12. If the appliance will not operate, follow the instructions "To Turn Off Gas to Appliance" and call your service technician or gas supplier.



TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to lowest setting.
2. Turn off all electric power to the appliance if service is to be preformed.
3. Remove control access panel.
4. Move the on/off switch to the "OFF" position.
5. Replace control access panel.

Direct Ignition • P72570

Figure 76 — Gas Heater Instructions

GAS HEATING MAINTENANCE



WARNING

Once a year, before the unit is in operation for the heating season, a qualified service technician must inspect all flue product carrying areas of the furnace and main burners for continued safe operation.



WARNING

LEAK CHECK GAS PIPE

The gas pipe in the unit shall be checked for leaks before operation and startup. Unit must not be placed in operation until a leak check has been conducted for all gas piping connections. All connections shall be checked for leaks annually after installation. Gas leaks could result in fire, explosion, or other hazardous situations.

Make sure all gas supply lines have been purged of air before turning on the electrical power switch. Turn the gas valve to the on position (see startup instructions). Turn the main electrical power on and set the controls to the heating mode of operation.

The combustion ventilation motor will enable. The control will automatically supply energy to the igniter and the gas valve after the heating call is made.

The flame sensing probe detects the presence of the flame. Should no flame be detected in 10 seconds, the ignition system will recycle. If no flame is detected after 3 tries, ignition system will lockout.

Remove the call for heating. The main gas valves shall be extinguished.

The supply fans are controlled by the ignition system. In the fan "Auto" mode the fan comes on 45 seconds after the flame is proved and goes off 120 seconds after the heating call is removed.

Furnace combustion ventilation air and flue openings shall be checked annually for debris and obstructions. If vent extensions are used they shall meet category III requirements.

This appliance contains a wire screen at the vent outlet. Each heating season, prior to placing the appliance in heat mode maintenance check that no debris or foreign matter has accumulated in the vent outlet. A good practice is to check for debris each time the air filters are changed.

In the event the vent outlet becomes blocked do not attempt to start the appliance in heat mode until the entire vent opening is cleared.

In the event the unit shut down because the vent was blocked a qualified technician or service agency shall monitor the unit prior to re-starting.

The gas burner and heat exchanger should never require cleaning. If cleaning is necessary, this indicates faulty operation of the unit. Cleaning shall only be done by a qualified service agency and only after consultation with an AAON service representative.

If induced draft blower/motor assembly has to be replaced, care shall be taken to provide an airtight seal between the blower housing and the burner box.

GAS HEAT EXCHANGER REMOVAL



WARNING

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

Removal

Verify that the unit power has been switched off.

Disconnect all wiring on the heat exchanger.

Remove screws on plate below the door covering the pipes exiting the heat exchanger.

Remove screws around the perimeter of the heat exchanger face plate that connect it to the unit. Remove only the outermost screws.

Pull the heat exchanger straight back and out of the unit. It may be necessary to remove some of the control door jambs.

Reinstallation

Ensure that the neoprene isolator is installed around the perimeter of the heat exchanger.

Insert heat exchanger into opening so that the back of the main plate is against the unit bulkhead.

Attach the heat exchanger to the bulkhead using the holes around the perimeter.

Attach bottom plate back over the pipe(s) exiting the heat exchanger.

Connect wiring per the wiring diagram on the controls compartment door.

Purge gas lines to the gas valves at the unit.



WARNING

LEAK CHECK GAS PIPE

The gas pipe in the unit shall be checked for leaks before operation and startup. Unit must not be placed in operation until a leak check has been conducted for all gas piping connections. All connections shall be checked for leaks annually after installation. Gas leaks could result in fire, explosion, or other hazardous situations.

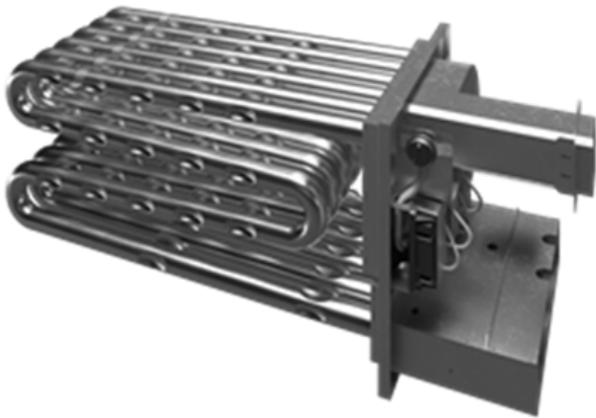


Figure 77 — Gas Heat Exchanger

PHASE AND BROWNOUT PROTECTION MODULE



Figure 78 — Digital Phase Monitor

The DPM is a Digital Phase Monitor that monitors line voltages from 200VAC to 240VAC 1Ø and 200VAC to 600VAC 3Ø. The DPM is 50/60 Hz self-sensing. DPM must be wired according to unit specific wiring diagram include in the control compartment.

When the DPM is connected to the line voltage, it will monitor the line and if everything is within the setup parameters, the output contacts will be activated. If the line voltages fall outside the setup parameters, the output relay will be de-energized after the trip delay.

Once the line voltages recover, the DPM will re-energize the output relay after the restart time delay. All settings and the last 4 faults are retained, even if there is a complete loss of power.

DPM SETUP PROCEDURE

With the supply voltage active to the module, you can setup all of the DPM's settings without the line voltage connected.

To change the setpoint parameters use the right arrow key to advance forward through the setpoint parameters and the left arrow to backup if needed. When each parameter is displayed use the up/down keys to change and set the parameter.

After adjustments are made or if no adjustments are made it will take 2 to 4 minutes before the DPM energizes the output relay unless there is an out of tolerance issue with the incoming line voltage.

Recommended Default Set-up

- Line Voltage: 460VAC, 3Ø
- Over & Undervoltage: $\pm 10\%$
- Trip Time Delay: 5 Seconds
- Re-Start Time Delay: 2 Minutes
- Phase Imbalance: 5%

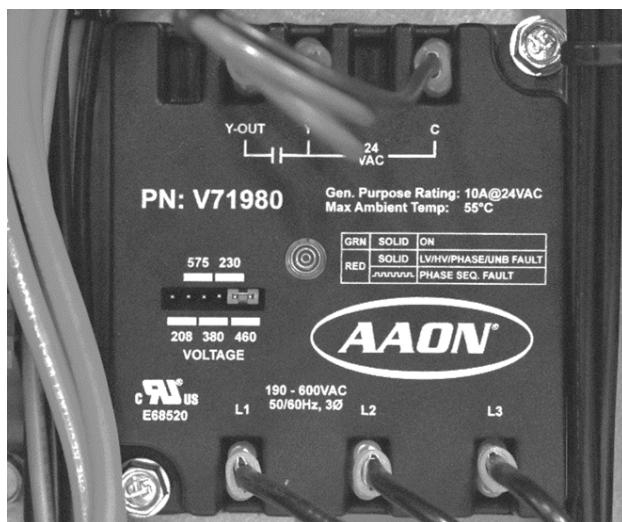


Figure 79 — Phase and Brownout Protection Module

Phase and brownout module may be this type on some products (as seen in the above picture). No setup is needed with this module version, other than checking that the voltage jumper voltage matches the unit voltage.

MANUFACTURER'S SCREEN

R-K Electronics

DPM v0.0.00

Default - the default screen shows the real time voltage detected in each of the following phases:

A-B	B-C	C-A	
460	459	461	ON

Average Voltage Screen

VAvg	Imb	Hz	
460	0	60	off

Voltage Selection Screen (Vertical Format) - Default = 460V, 3Ø

200, 1Ø	208, 1Ø	220, 1Ø	230, 1Ø	240, 1Ø			
200, 3Ø	208, 3Ø	220, 1Ø	230, 1Ø	240, 1Ø	380, 3Ø	415, 3Ø	440, 3Ø
460, 3Ø	480, 3Ø	575, 3Ø	600, 3Ø				

Over/under voltage percentage screen (vertical format) - Default = 10%

7%	8%	9%	10%	11%	12%	13%	14%	15%
----	----	----	-----	-----	-----	-----	-----	-----

Trip Time Delay Screen (Vertical Format) - Default = 5 sec

2 Sec	3 Sec	4 Sec	5 Sec	6 Sec	7 sec	8 Sec	9 Sec	10 Sec
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Re-Start Time Delay Screen (Vertical Format) - Default = 2 Sec

Manual	2 Sec	3 Sec	4 Sec	5 Sec	6 Sec	7 Sec	8 Sec	9 Sec	10 Sec	30 Sec	1 Min	2 Min	3 Min	4 Min
--------	-------	-------	-------	-------	-------	-------	-------	-------	--------	--------	-------	-------	-------	-------

Phase Imbalance Percentage Screen (Vertical Format) - Default = 5%

3%	4%	5%	6%	7%	8%	9%	10%
----	----	----	----	----	----	----	-----

Fault Screen (Vertical Format)

"0" most recent faults, "1" previous fault, "2" third oldest fault, & "3" fourth oldest fault.

Fault Words:

Fault Words	Descriptions
"Phase a Loss"	There is no voltage sensed on 3-L1/S
"Voltage Low"	Average line voltage is less than selected Undervoltage Percentage
"Voltage High"	Average line voltage is more than selected Overvoltage Percentage
"Imbalance"	One phase is lower than the average voltage by more than the Imbalance percentage
"Phase Loss"	One phase is more than 30% below the Line Voltage selection
"Bad Rotation"	The phase rotation sequence is reversed
"Bad Freq"	Line frequency out of allowable range of 45 to 65 Hz

Filter Replacement

Monthly air filter inspection is required to maintain optimum unit efficiency.



WARNING

Electric shock hazard. Shut off all electrical power to the unit to avoid shock hazard or injury from rotating parts.

It is strongly recommended that filter media be replaced monthly. Filters are located upstream of the evaporator coil in the filter and economizer section. Open access door and pull filters straight out to inspect all of the filters. Replace filters with the size indicated on each filter or as shown in the tables below. Arrow on the replacement filters must point towards the blower.

Note:

RAB = Return Air Bypass,

PE = Power Exhaust and

PR = Power Return

TABLE 45 — 6-8 AND 10 TON PRE FILTERS

Feature 9A	Quantity Size [inches]	Type
0	No Pre Filters	
A, E, F, H	(4) 16 x 20 x 2]	Pleated, MERV 8
B, E, G, H	(2) 16 x 20 x 1	Metal Mesh, Outside Air
C	(2) 40 x 16 x 5/16	Lint Screen
	with RAB, Feature A2 = Q, R (2) 40 x 16 x 5/16	

TABLE 46 — 9 AND 11-15 TON PRE FILTERS

Feature 9A	Quantity Size [inches]	Type
0	No Pre Filters	
A, E, F, H	(4) 20 x 25 x 2	Pleated, MERV 8
B, E, G, H	(2) 20 x 25 x 1	Metal Mesh, Outside Air
C	(2) 49 x 20 x 5/16	Lint Screen
	with RAB, Feature A2 = Q, R (3) 47 x 12 x 5/16	

TABLE 47 — RN SERIES C HORIZONTAL 11, 13, 16-25, AND 30 TON PRE FILTERS

Feature 9A	Quantity/Size	Type
0,A	No Pre Filters	
B,C,D	6 / 20 in. x 25 in. x 2 in.	Pleated, MERV 8
Feature 9B	Quantity / Size	Type
M	6 / 20 in. x 25 in. x 5/16 in.	Lint Screen
Feature 19	Quantity / Size	Type
C	(2) 49 x 20 x 5/16	Lint Screen
	with RAB, Feature A2 = Q, R (3) 47 x 12 x 5/16	

TABLE 48 — 6-8 AND 10 TON UNIT FILTERS

Feature 9B	Quantity/Size	Type
0	4 / 16 in. x 20 in. x 2 in.	Pleated, MERV 8
	with RAB, Feature A2 = Q, R 2 / 20 in. x 20 in. x 2 in. and 1/12 in. x 24 in. x 2 in.	
B	4 / 16 in. x 20 in. x 4 in.	Pleated, MERV 8
	with RAB, Feature A2 = Q, R 2 / 20 in. x 20 in. x 4 in. and 1/12 in. x 24 in. x 4 in.	
C	4 / 16 in. x 20 in. x 2 in.	Permanent Filter Frame - Replaceable Media
	with RAB, Feature A2 = Q, R 2 / 20 in. x 20 in. x 2 in. and 1/12 in. x 24 in. x 2 in.	
F	4 / 16 in. x 20 in. x 4 in.	Pleated, MERV 11
G		Pleated, MERV 13
H		Pleated, MERV 14

TABLE 49 — 9 AND 11 TON UNIT FILTERS

Feature 6B	Quantity/Size	Type
0	4 / 20 in. x 25 in. x 2 in.	Pleated, MERV 8
	with RAB, Feature A2 = Q, R 6 / 12 in. x 24 in. x 2 in.	
B	4 / 20 in. x 25 in. x 4 in.	Pleated, MERV 8
	with RAB, Feature A2 = Q, R 6 / 12 in. x 24 in. x 4 in.	
C	4 / 20 in. x 25 in. x 2 in.	Permanent Filter Frame - Replaceable Media
	with RAB, Feature A2 = Q, R 6 / 12 in. x 24 in. x 2 in.	
F	4 / 20 in. x 25 in. x 4 in.	Pleated, MERV 11
G		Pleated, MERV 13
H		Pleated, MERV 14

TABLE 50 — RN SERIES C HORIZONTAL 11, 13, 16-25, AND 30 TON UNIT FILTERS

Feature 9A	Quantity/Size	Type
0	6 / 20 in. x 25 in. x 2 in.	Pleated, MERV 8
	with RAB, Feature 8 = G,J,L 9 / 16 in. x 20 in. x 2 in.	
A	6 / 20 in. x 25 in. x 4 in.	Pleated, MERV 11
	with RAB, Feature 8 = G,J,L 9 / 16 in. x 20 in. x 4 in.	
B	6 / 20 in. x 25 in. x 4 in.	Pleated, MERV 13
C		Pleated, MERV 14
D		Pleated, MERV 14

TABLE 51 — 6-8 AND 10 TON ENERGY RECOVERY WHEEL FILTERS

Feature 1A	Quantity/Size	Type
F, G, H, J, Q, R, S, T	(Prior to August 2014) 1 / 25 in. x 16 in. x 4 in.	Pleated, MERV 8
	(Prior to August 2014) With Energy Recovery Wheel	
	Exhaust Air Filters, Feature 6A - D, F, G, H OA - 1 / 25 in. x 16 in. x 2 in. EA - 1 / 25 in. x 16 in. x 2 in.	
	(After August 2014) With V-Bank Outside Air Filters OA - 2 / 25 in. x 14 in. x 2 in.	
	(After August 2014) With Energy Recovery Wheel Exhaust Air Filters, Feature 6A - D, F, G, H OA - 2 / 25 in. x 14 in. x 2 in. EA - 1 / 25 in. x 16 in. x 2 in.	

TABLE 52 — 9 AND 11-15 TON ENERGY RECOVERY WHEEL FILTERS

Feature 1A	Quantity/Size	Type
F, G, H, J, Q, R, S, T, U, V, W, Y, Z, 1, 2, 3	(Prior to August 2014) 2 / 16 in. x 20 in. x 4 in.	Pleated, MERV 8
	(Prior to August 2014) With Energy Recovery Wheel	
	Exhaust Air Filters, Feature 6A - D, F, G, H OA - 2 / 16 in. x 20 in. x 2 in. EA - 2 / 16 in. x 20 in. x 2 in.	
	(After August 2014) With V-Bank Outside Air Filters OA - 4 / 20 in. x 12 in. x 2 in.	
	(After August 2014) With Energy Recovery Wheel Exhaust Air Filters, Feature 6A - D, F, G, H OA - 4 / 20 in. x 12 in. x 2 in. EA - 2 / 16 in. x 20 in. x 2 in.	

TABLE 53 — RN SERIES C HORIZONTAL 11, 13, 16-25, AND 30 TON ENERGY RECOVERY WHEEL FILTERS

Feature 1A	Quantity/Size	Type
J, K, N, P	With Energy Recovery Wheel Exhaust Air Filters OA - 6 / 20 in. x 16 in. x 2 in. EA - 4 / 14 in. x 25 in. x 2 in.	Pleated, MERV 8
	With V-Bank Outside Air Filters OA - 6 / 20 in. x 16 in. x 2 in.	

TABLE 54 — RN SERIES C HORIZONTAL 11, 13, 16-25 AND 30 TON FINAL FILTERS

Feature 1A	Quantity/Size	Type
0	No Final Filters	
A	6 / 24 in. x 20 in. x 2 in.	Pleated, MERV 13
D	6 / 24 in. x 20 in. x 2 in.	Pleated, MERV 14
U	6 / 24 in. x 20 in. x 4 in.	Pleated, MERV 13
Y	6 / 24 in. x 20 in. x 4 in.	Pleated, MERV 14

TABLE 55 — RN SERIES D CABINET 26, 31, AND 40 TON PRE FILTERS

Feature 9A	Quantity/Size	Type
0, A	No Final Filters	Pleated, MERV 8
B, C, D	8 / 24 in. x 24 in. x 2 in.	
	with RAB, Feature 8 = G,J,L 16 / 12 in. x 24 in. x 2 in.	
Feature 9B	Quantity/Size	Type
M	8 / 24 in. x 24 in. x 5/16 in.	Lint Screen
Feature 19	Quantity/Size	Type
B,G,H,J,K	Feature 4A = 0,A,B,C,E,K,Q 6 / 16 in. x 25 in. x 1 in.	Metal Mesh, Outside Air
	With PE or PR, Feature 4A = F,G,H 4 / 16 in. x 25 in. x 1 in.	

TABLE 56 — RN SERIES D CABINET 50, 60, AND 70 TON PRE FILTERS

Feature 1A	Quantity/Size	Type
0, A	No Pre Filters	
B, C, D	24 / 12 in. x 24 in. x 2 in.	Pleated, MERV 8
	with RAB, Feature 8 = G,J,L 16 / 12 in. x 24 in. x 2 in.	
Feature 9B	Quantity/Size	Type
M	12 / 47 in. x 12 in. x 5/16 in.	Lint Screen
Feature 19	Quantity/Size	Type
B, G, H, J, K	Feature 4A = 0,A,B,C,E,K,Q 6 / 16 in. x 25 in. x 1 in.	Metal Mesh, Outside Air
	With PE or PR, Feature 4A = F,G,H 4 / 16 in. x 25 in. x 1 in.	

TABLE 57 — RN SERIES D CABINET 26, 31, AND 40 TON UNIT FILTERS

Feature 1A	Quantity/Size	Type
0	8 / 24 in. x 24 in. x 2 in.	Pleated, MERV 8
	with RAB, Feature 8 = G,J,L 16 / 12 in. x 24 in. x 2 in.	
	8 / 24 in. x 24 in. x 4 in.	
A	8 / 24 in. x 24 in. x 4 in.	Pleated, MERV 11
	with RAB, Feature 8 = G,J,L 16 / 12 in. x 24 in. x 4 in.	
	8 / 24 in. x 24 in. x 4 in.	
B	8 / 24 in. x 24 in. x 4 in.	Pleated, MERV 13
	with RAB, Feature 8 = G,J,L 16 / 12 in. x 24 in. x 4 in.	
	8 / 24 in. x 24 in. x 4 in.	
C	8 / 24 in. x 24 in. x 4 in.	Pleated, MERV 14
	with RAB, Feature 8 = G,J,L 16 / 12 in. x 24 in. x 4 in.	
	8 / 24 in. x 24 in. x 4 in.	
D	8 / 24 in. x 24 in. x 4 in.	Pleated, MERV 14
	with RAB, Feature 8 = G,J,L 16 / 12 in. x 24 in. x 4 in.	
	8 / 24 in. x 24 in. x 4 in.	

TABLE 58 — RN SERIES D CABINET 50, 60, AND 70 TON UNIT FILTERS

Feature 1A	Quantity/Size	Type
0	24 / 12 in. x 24 in. x 2 in.	Pleated, MERV 8
	with RAB, Feature 8 = G,J,L 28 / 12 in. x 24 in. x 2 in.	
	24 / 12 in. x 24 in. x 4 in.	
A	24 / 12 in. x 24 in. x 4 in.	Pleated, MERV 11
	with RAB, Feature 8 = G,J,L 28 / 12 in. x 24 in. x 4 in.	
	24 / 12 in. x 24 in. x 4 in.	
B	24 / 12 in. x 24 in. x 4 in.	Pleated, MERV 13
C		Pleated, MERV 14
D		Pleated, MERV 14

TABLE 59 — 75 TON UNIT FILTERS

Feature 9A	Quantity/Size	Type
0	25 / 18 in. x 20 in. x 2 in.	Pleated, MERV 8
B	15 / 20 in. x 24 in. x 4 in. & 5 / 16 in. x 20 in. x 4 in.	
C	25 / 18 in. x 20 in. x 2 in.	Permanent Filter Frame - Replaceable Media
F	15 / 20 in. x 24 in. x 4 in. & 5 / 16 in. x 20 in. x 4 in.	Pleated, MERV 11
G		Pleated, MERV 13
H		Pleated, MERV 14

TABLE 60 — RN SERIES D CABINET 26, 31-50, 60, AND 70 TON ENERGY RECOVERY WHEEL FILTERS

Feature 4C	Quantity/Size	Type
J, K, N, P	With Energy Recovery Wheel Exhaust Air Filters OA - 8 / 24 in. x 18 in. x 2 in. EA - 8 / 16 in. x 20 in. x 2 in.	Pleated, MERV 8
A, B, E, F	With V-Bank Outside Air Filters OA - 8 / 24 in. x 18 in. x 2 in.	
L	With Energy Recovery Wheel Exhaust Air Filters OA - 6 / 18 in. x 24 in. x 2 in. EA - 6 / 16 in. x 20 in. x 2 in.	
C	With V-Bank Outside Air Filters OA - 6 / 18 in. x 24 in. x 2 in.	

FILTER CONVERSIONS

Inches	Centimeters
[12 x 24 x 2]	[30.5 x 61 x 5.1]
[12 x 24 x 4]	[30.5 x 61 x 10.2]
[14 x 25 x 2]	[35.6 x 63.5 x 5.1]
[16 x 20 x 2]	[40.6 x 50.8 x 5.1]
[16 x 20 x 4]	[40.6 x 50.8 x 10.2]
[16 x 25 x 1]	[40.6 x 63.5 x 2.5]
[18 x 20 x 2]	[45.7 x 50.8 x 5.1]
[18 x 25 x 1]	[45.7 x 63.5 x 2.5]
[20 x 16 x 2]	[50.8 x 40.6 x 5.1]
[20 x 24 x 4]	[50.8 x 61 x 10.2]
[20 x 25 x 1]	[50.8 x 63.5 x 2.5]

Inches	Centimeters
[20 x 25 x 5/16]	[50.8 x 63.5 x 0.8]
[20 x 25 x 2]	[50.8 x 63.5 x 5.1]
[20 x 25 x 4]	[50.8 x 63.5 x 10.2]
[24 x 20 x 2]	[61 x 50.8 x 5.1]
[24 x 20 x 4]	[61 x 50.8 x 10.2]
[24 x 24 x 5/16]	[61 x 61 x 0.8]
[24 x 24 x 2]	[61 x 61 x 5.1]
[24 x 24 x 4]	[61 x 61 x 10.2]
[25 x 16 x 2]	[63.5 x 40.6 x 5.1]

REPLACEMENT PARTS

Parts for AAON equipment may be obtained from your local AAON representative. Reference the unit serial number and part number when ordering parts.

Contact Information

AAON
Warranty, Service and Parts Department
2425 S. Yukon Ave.
Tulsa, OK 74107

Ph: 918-382-6450
techsupport@AAON.com
www.AAON.com

Note: Before calling, technician must have model and serial number of the unit available for the service department to help answer questions regarding the unit.

DECOMMISSIONING

Before decommissioning unit, ensure you are familiar with the unit and its operation. Only individuals qualified for handling refrigerant may remove charge from the unit. Unit must be isolated electrically before beginning any decommissioning work. Proper PPE is required

Ensure any equipment that may be needed for handling refrigerant cylinders safely is available. Equipment and cylinders used for recovery must be in good working order and comply with appropriate standards.

Operate recovery machine in accordance with the instructions. Remove refrigerant from all parts of the refrigeration system. On heat pumps, refrigerant must be recovered from discharge, suction and common liquid lines.

Weigh out refrigerant when removing to ensure that all refrigerant is removed and cylinders are not overfilled. Place refrigerant cylinder on scales before beginning recovery process. Do not exceed maximum pressure of cylinder.

When recovery is completed, remove all cylinders containing recovered refrigerant from the site. Ensure all isolation valves on equipment are closed and all warning decals are still visible on unit. Label the unit as having been decommissioned and data and sign label.

UV LIGHTS

Some units include UV lights for airstream disinfection. The UV fixture is installed directly downstream of cooling coil. Door interlock switches are provided with this option. In addition to door interlock switch(es), the UV light safety circuit contains a latching-logic relay with a push-button reset located on controls panel.

In the event that a door opens, exposing the user to the UV bulbs, the door interlock switch will break the UV light safety circuit, killing power to the UV bulbs, and the latching relay will keep the circuit open until the door interlock switch has returned to the closed position, and the push-button reset has been pressed. UV lamps ship loose in the vestibule and require installation during startup.

Useful lamp life shall be 9000 hours (minimum) with no more than a 15% output loss at the end of the lamps life. Use AAON Part # R68860 for lamp replacement.

WARNING

UV LIGHTS

Never expose eyes or skin to UVC light from any source, as personal injury may result. Wear gloves, face shield/glasses (per ANSI Z87.1) and cover all exposed skin.

WARRANTY

Refer to the Limited Warranty Certificate for the unit warranty details. Contact your AAON representative for a unit specific copy of the certificate for your serial number.

<p>Limited Warranty Certificate</p> <p>GENERAL CONDITIONS AAON, Inc. (hereinafter referred to as "AAON"), warrants this AAON equipment to the original purchaser, to be free of defects in material and workmanship under normal use, service, and maintenance. Our obligation under this warranty must be limited to repairing or replacing the defective part, or parts, when in our judgment the existence of such defect. AAON is not responsible for any damage resulting from the use, handling, shipping, handling or transporting defective part, or parts, or for shipping, handling, transporting, or installing repaired or replacement part, or parts.</p> <p>The limited warranty is effective one (1) year from date of original installation, or eighteen (18) months from date of original shipment from the factory, whichever occurs first and covers all parts and components in this AAON equipment excluding air filters, belt, refrigerant manifolds, dress and insulation. AAON will not be responsible for the cost of removal, shipping, handling or transporting defective part, or parts, or for shipping, handling, transporting, or installing repaired or replacement part, or parts.</p> <p>The limited warranty is effective one (1) year from date of original installation, or eighteen (18) months from date of original shipment from the factory, whichever occurs first and covers all parts and components in this AAON equipment excluding air filters, belt, refrigerant manifolds, dress and insulation. AAON will not be responsible for the cost of removal, shipping, handling or transporting defective part, or parts, or for shipping, handling, transporting, or installing repaired or replacement part, or parts.</p> <p>The limited warranty is effective for products manufactured at the Tulsa, Oklahoma or Longview, Texas facility.</p> <p>THIS LIMITED WARRANTY ONLY APPLIES WHEN THE ORIGINAL MODEL NUMBER AND SERIAL NUMBER OF THE AAON UNIT ARE GIVEN AT TIME OF REQUEST FOR REPLACEMENT PART, OR PARTS. DEFECTIVE PART, OR PARTS, MUST BE RETURNED PREPAID WITH ITS ADDRESS TO RETURN ADDRESS TAILED, WITHIN ONE QUARTER (90) DAYS OF RECEIPT OF THE REPLACEMENT PART, OR PARTS.</p> <p>EXTENDED LIMITED WARRANTY ON COMPRESSORS INCLUDED IN AAON EQUIPMENT EXCLUDING CHILLERS OR HEAT EXCHANGERS, OPTIONAL ON OTHER EQUIPMENT For the second through the fifth year from date of shipment, we further agree to repair or replace the full hermetic compressor at our option, for the original purchaser-user only, and to repair or replace the full hermetic compressor if agreed to by the factory freight prepaid and by providing the defective full hermetic compressor is returned prepaid by the customer, and is proven to be responsible due to defects in material or workmanship. This extended limited warranty does not include any labor charges, or any other charges incurred for removing, shipping, handling, transporting, or replacing the defective full hermetic compressor. It also does not include any material costs incurred for repairing, handling, or transporting of electric components, heat exchangers, pressure controls, or fan motor assemblies, compressors, receivers, etc., which carry the standard one-year limited warranty.</p> <p>EXTENDED LIMITED WARRANTY OF HEAT EXCHANGERS The AAON limited warranty is effective five (5) years from date of original installation. If installable date cannot be verified, limited warranty is effective five (5) years from date of acquisition manufacture at the factory, factory, or at any service center, distributor, or authorized service, in the AAON equipment except those excluded in the general conditions.</p> <p>EXTENDED LIMITED WARRANTY OF RHWY PRODUCTS The RHWY limited warranty is effective five (5) years from date of original installation. If installable date cannot be verified, limited warranty is effective five (5) years from date of acquisition manufacture at the factory, factory, or at any service center, distributor, or authorized service, in the AAON equipment except those excluded in the general conditions.</p> <p>FOR OPTIONAL TWO YEAR EXTENDED LIMITED WARRANTY OF RN PRODUCTS The limited warranty is effective two (2) years from date of original shipment from the factory and covers all parts and components in this AAON equipment except those excluded in the general conditions.</p> <p>FOR OPTIONAL FIVE YEAR EXTENDED LIMITED WARRANTY OF RN OR RD PRODUCTS The limited warranty is effective five (5) years from date of original shipment from the factory and covers all parts and components in this AAON equipment except those excluded in the general conditions.</p> <p>FOR OPTIONAL TEN YEAR EXTENDED LIMITED WARRANTY OF RN OR RD PRODUCTS The limited warranty is effective ten (10) years from date of original shipment from the factory and covers all parts and components in this AAON equipment except those excluded in the general conditions.</p> <p>FOR OPTIONAL FIVE YEAR EXTENDED LIMITED WARRANTY OF RN OR RD ECONOMIZER WITH FAULT DETECTION AND DIAGNOSTICS The limited warranty is effective five (5) years from date of original shipment from the factory and covers all parts and components in this AAON equipment except those excluded in the general conditions.</p> <p>EXTENDED LIMITED WARRANTY OF GAB FIRED HEAT EXCHANGERS</p> <p>FOR RD OR RHWY ALUMINIZED STEEL HEAT EXCHANGERS For the second through the twentieth year from date of shipment, we further warrant the steel heat exchanger against failure due to defects in materials and workmanship for the original purchaser-user only.</p> <p>FOR RQ, RQ, OR RZ STAINLESS STEEL HEAT EXCHANGERS For the second through the twentieth year from date of shipment, we further warrant the stainless steel heat exchanger against failure due to defects in materials and workmanship for the original purchaser-user only.</p> <p>FOR HL BIKERS HEAT EXCHANGERS For the second through the tenth year from date of original installation, we further warrant the heat exchanger against failure due to defects in materials and workmanship for the original purchaser-user only, in accordance with the following. For the first five (5) years from date of shipment, we agree to repair or replace the heat exchanger, at our option, by the original purchaser-user, during the first year, we will charge 100% of the original factory price for the repair or replacement of the heat exchanger, as the case may be, during the seventh year, 60%, during the eighth year, 70% during the ninth year, 30% and during the tenth year, 20%.</p> <p>In all cases, the repaired or replacement heat exchanger will be supplied F.O.B. our factory, freight prepaid, providing the defective heat exchanger is returned prepaid, and if it is proven to be responsible due to defects in material or workmanship. This extended limited warranty does not include any labor charges, or any other charges incurred for removing, shipping, handling, transporting, or replacing the defective heat exchanger. This extended limited warranty does not apply where the furnace has been operated in an atmosphere containing acids, caustics, or any other damaging chemical compounds.</p> <p>FOR OPTIONAL FIVE YEAR EXTENDED LIMITED WARRANTY OF COOL COATINGS For the second through fifth year from date of shipment, we further warrant the coating of e-coated coils on the equipment against failure due to defects in materials and workmanship for the original purchaser-user only. Call for maintenance, and repair testing must be followed according to the unit Installation, Operation and Maintenance Manual to maintain warranty.</p> <p>Limited Warranty Certificate</p> <p>THIS LIMITED WARRANTY DOES NOT COVER ANY AAON UNIT OR PART THEREOF WHICH HAS BEEN NEGLECTED, DAMAGES IN TRANSPORT, MISUSE OR ABUSE, IS TAMPERED WITH OR ALTERED IN ANY WAY, OR WHICH HAS OPERATED SERVICED AND MAINTAINED IN ACCORDANCE WITH AAON'S INSTRUCTIONS, OR WHICH IS USED IN AN ENVIRONMENT WHICH IS CONTRARY TO THE INSTRUCTIONS, OR ON WHICH THE SERIAL NUMBER OR IDENTIFICATION IS ALREADY DESTROYED, OR REMOVED. AAON WILL NOT BE LIABLE FOR THE COST OF REPAIRS OR REPLACEMENT OF THE UNIT DUE TO DAMAGE, WHETHER DIRECT OR INDIRECT, ARISING OUT OF THE USE OF THE UNIT IN AN ENVIRONMENT WHICH IS CONTRARY TO THE INSTRUCTIONS, OR WHICH IS DESTROYED, OR REMOVED.</p> <p>EXCLUSIONS OF WARRANTY</p> <p>THIS WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ANY WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHER WARRANTY OF QUALITY, WHETHER EXPRESS OR IMPLIED, EXCEPT FOR TITLE AND AGAINST PATENT INFRINGEMENT. CORRECTION OF NON-COMPLIANCE ARE LIMITED TO REPAIR OR REPLACEMENT OF THE DEFECTIVE PART OR PARTS, AT SELLER'S OPTION, WHICH MUST CONSTITUTE FULFILLMENT OF ALL TORT OR OTHERWISE. IT IS EXPRESSLY UNDERSTOOD THAT AAON MUST NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES, OR DAMAGES WHICH MUST BE PROVEN TO BE A NECESSARY RESULT FOR THE INJURY, INCLUDING, OR CONSEQUENTIAL DAMAGES, SUCH AS, BUT NOT LIMITED TO, DAMAGES OR LOSS OF OTHER PROPERTY, EQUIPMENT, LOSS OF PROFITS OR REVENUE, COST OF CAPITAL, COST OF PURCHASED OR REPLACEMENT GOODS, OR CLAIMS OF BUYER OR USER FOR SERVICE INTERRUPTIONS. THE REMEDIES OF THE BUYER SET FORTH HEREIN ARE EXCLUSIVE, AND THE LIABILITY OF AAON WITH RESPECT TO THE CONTRACT, WHETHER ARISING OUT OF CONTRACT, NEGLIGENCE, STRICT TORT, OR UNDER ANY WARRANTY, OR OTHERWISE, MUST NOT EXCEED AS EXPRESSLY PROVIDED HEREIN. EXCEEDS THE PRICE OF THE GOODS UPON WHICH SUCH LIABILITY IS BASED.</p> <p>WITH RESPECT TO THE GOODS SOLD, THE BUYER HEREBY WAIVES ALL LIABILITY ARISING FROM STATUTE, LAW, STRICT LIABILITY IN TORT, OR OTHERWISE, INCLUDING WITHOUT LIMITATION ANY CLAIMS OF ANY KIND FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES AND WHETHER OR NOT DECAYED BY AAON NEGLIGENCE. TIME LIMIT ON COMMENCING A LEGAL ACTION, AN ACTION FOR BREACH OF THE CONTRACT FOR GOODS SOLD OR ANY OTHER ACTION OTHERWISE ARISING OUT OF THIS CONTRACT, MUST BE COMMENCED WITHIN ONE (1) YEAR FROM THE DATE THE RIGHT CLAIM DEMAND OR CAUSE OF ACTION MUST FIRST OCCUR, OR BE BARRED FOREVER.</p> <p>SEVERABILITY</p> <p>IF ANY PROVISION OR CAUSE OF THIS CONTRACT OR APPLICATION THEREOF TO ANY PERSON OR CIRCUMSTANCES IS HELD INVALID OR UNCONSCIONABLE, SUCH INVALIDITY OR UNCONSCIONABILITY MUST NOT AFFECT OTHER PROVISIONS OR APPLICATIONS OF THE CONTRACT WHICH CAN BE GIVEN EFFECT WITHOUT THE INVALID OR UNCONSCIONABLE PROVISIONS OF THE CONTRACT BEING DECLARED AS SEVERABLE.</p> <p>EQUIPMENT INFORMATION (REQUIRED)</p> <table border="1"><tr><td>AAON Name: <input type="text"/></td><td>Click or tap here to enter text.</td><td>Serial Number: <input type="text"/></td><td>Click or tap here to enter text.</td><td>Date of Order Number: <input type="text"/></td><td>Click or tap here to enter text.</td><td>Unit Model: <input type="text"/></td><td>Click or tap here to enter text.</td><td>UWT: <input type="text"/></td><td>Click or tap here to enter text.</td><td>Date of Shipment: <input type="text"/></td><td>Click or tap here to enter text.</td></tr></table>		AAON Name: <input type="text"/>	Click or tap here to enter text.	Serial Number: <input type="text"/>	Click or tap here to enter text.	Date of Order Number: <input type="text"/>	Click or tap here to enter text.	Unit Model: <input type="text"/>	Click or tap here to enter text.	UWT: <input type="text"/>	Click or tap here to enter text.	Date of Shipment: <input type="text"/>	Click or tap here to enter text.
AAON Name: <input type="text"/>	Click or tap here to enter text.	Serial Number: <input type="text"/>	Click or tap here to enter text.	Date of Order Number: <input type="text"/>	Click or tap here to enter text.	Unit Model: <input type="text"/>	Click or tap here to enter text.	UWT: <input type="text"/>	Click or tap here to enter text.	Date of Shipment: <input type="text"/>	Click or tap here to enter text.		
2 of 2													

Appendix A - Heat Exchanger Corrosion Resistance

Corrosion Resistance of Copper and Stainless Steel in Brazed Plate Heat Exchangers - Points to Measure and Check in a Water Analysis

The resistance guide provides the corrosion resistance of stainless steel type AISI 316 and pure Copper (99.9%) in water, to a number of important chemical factors. The actual corrosion is a very complex process influenced by many different factors in combination.

Explanations:

- [+] Good resistance under normal conditions
- [0] Corrosion problems may occur especially when more factors are valued 0
- [−] Use is not recommended

Water Containing	Concentration (mg/L or ppm)	Time Limits - Analyze Before	AISI 316	SMO 254	Copper Alloy	Nickel Alloy
Alkalinity (HCO ₃ ⁻)	< 70	Within 24 Hours	+	+	0	+
	70-300		+	+	+	+
	> 300		+	+	0/+	+
Sulfate (SO ₄ ²⁻)	< 70	No Limit	+	+	+	+
	70-300		+	+	0/-	+
	> 300		0	0	-	+
HCO ₃ ⁻ / SO ₄ ²⁻	> 1.0	No Limit	+	+	+	+
	< 1.0		+	+	0/-	+
Electrical Conductivity	< 10 µS/cm	No Limit	+	+	0	+
	10-500 µS/cm		+	+	+	+
	> 500 µS/cm		+	+	0	+
pH	< 6.0	Within 24 Hours	0	0	0	+
	6.0-7.5		0/+	+	0	+
	7.5-9.0		+	+	+	+
	> 9.0		+	+	0	+
Ammonium (NH ₄ ⁺)	< 2	Within 24 Hours	+	+	+	+
	2-20		+	+	0	+
	> 20		+	+	-	+
Chlorides (Cl ⁻)*	< 300	No Limit	+	+	+	+
	> 300		0	+	0/+	+
Free Chlorine (Cl ₂)	< 1	Within 5 Hours	+	+	+	+
	1-5		+	+	0	+
	> 5		0/+	+	0/-	+

* See Chloride Content Table

Water Containing	Concentration (mg/L or ppm)	Time Limits - Analyze Before	AISI 316	SMO 254	Copper Alloy	Nickel Alloy
Total Hardness (°dH)	4.0-8.5	No Limit	+	+	+	+
Nitrate (NO ₃)	< 100	No Limit	+	+	+	+
	> 100		+	+	0	+
Iron (Fe)	< 0.2	No Limit	+	+	+	+
	> 0.2		+	+	0	+
Aluminum (Al)	< 0.2	No Limit	+	+	+	+
	> 0.2		+	+	0	+
Manganese (Mn)	< 0.1	No Limit	+	+	+	+
	> 0.1		+	+	0	+

TABLE 62 — CHLORIDE CONTENT

Chloride Content	Maximum Temperature			
	60°C (140°F)	80°C (176°F)	120°C (248°F)	130°C (266°F)
= 10 ppm	SS 304	SS 304	SS 304	SS 316
= 25 ppm	SS 304	SS 304	SS 316	SS 316
= 50 ppm	SS 304	SS 316	SS 316	Ti / SMO 254
= 80 ppm	SS 316	SS 316	SS 316	Ti / SMO 254
= 150 ppm	SS 316	SS 316	Ti / SMO 254	Ti / SMO 254
= 300 ppm	SS 316	Ti / SMO 254	Ti / SMO 254	Ti / SMO 254
> 300 ppm	Ti / SMO 254	Ti / SMO 254	Ti / SMO 254	Ti / SMO 254

Appendix B - Thermistor Temperature vs. Resistance Values

°C	°F	Resistance (kOhms)
-40	-40	2889.6
-35	-31	2087.22
-30	-22	1522.20
-25	-13	1121.44
-20	-4	834.72
-15	5	627.28
-10	14	475.74
-5	23	363.99
0	32	280.82
5	41	218.41
10	50	171.17
15	59	135.14
20	68	107.44
25	77	86.00
30	86	69.28
35	95	56.16
40	104	45.81
45	113	37.58
50	122	30.99
55	131	25.68
60	140	21.40
65	149	17.91
70	158	15.07

°C	°F	Resistance (kOhms)
75	167	12.73
80	176	10.79
85	185	9.20
90	194	7.87
95	203	6.77
100	212	5.85
105	221	5.09
110	230	4.45
115	239	3.87
120	248	3.35
125	257	2.92
130	266	2.58
135	275	2.28
140	284	2.02
145	293	1.80
150	302	1.59
155	311	1.39
160	320	1.25
165	329	1.12
170	338	1.01
175	347	0.92
180	356	0.83

Appendix C - Unit Safety Hierarchy

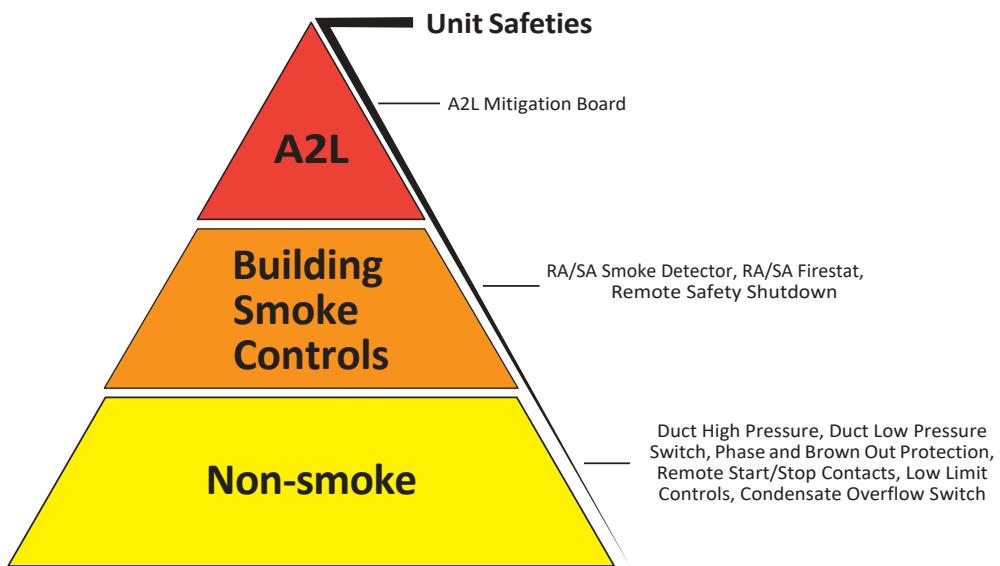


Figure 80 — Unit Safety Hierarchy

DEFAULT (A2L PRIORITY)

Units will ship with A2L sequences at the highest priority. This may activate the indoor blower in the event of an A2L leak even if Building Smoke Controls or Non-smoke safeties interrupt the 24V/120V safety circuit. The terminal block labeled 'Hierarchy Control' will control the priority.

The jumper will connect 'Com' and 'A2L' for A2L priority.

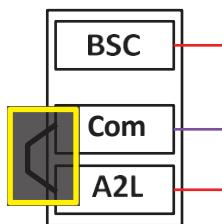


Figure 81 — A2L Priority Jumper

BUILDING SMOKE CONTROL PRIORITY

Units will have the option to shift the Unit Safety Hierarchy in the field. To shift the priority, turn power off to the unit and move the jumper to 'Com' and 'BSC' on the 'Hierarchy Control' terminals.

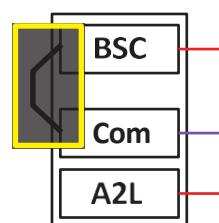


Figure 82 — Building Smoke Control Priority Jumper

WARNING

Using this alternative wiring method will shift the unit safety priority toward building smoke control. Only move this jumper if required by local codes. Once the jumper is moved, building smoke control may override A2L.

Example Scenario

If priority is given to Building Smoke Controls, and simultaneously both A2L and any of the Building Smoke Controls goes into alarm, the 24V/120V safety circuit will shut down the unit and A2L mitigation will not take place.

Locating the "Hierarchy Control" LVTB

1. Locate the low voltage control section
2. Identify the 'Hierarchy Control' label by the (3) terminals labeled "BSC", "COM", "A2L"

Note: The information in Appendix C does not apply to Stratus. For Stratus specific configuration information, please refer to the Stratus Technical Guide.

RN Series Startup Form

Job Name: _____ Date: _____

Address: _____

Model Number: _____

Serial Number: _____ Tag: _____

Startup Contractor: _____

Address: _____

Phone: _____

PRE STARTUP CHECKLIST

Installing contractor must verify the following items.

1. Is there any visible shipping damage?	Yes
2. Is the unit level?	Yes
3. Are the unit clearances adequate for service and operation?	Yes
4. Do all access doors open freely and are the handles operational?	Yes
5. Have all shipping braces been removed?	Yes
6. Have all electrical connections been tested for tightness?	Yes
7. Has all gas heat piping been checked for leaks?	Yes
8. Does the electrical service correspond to the unit nameplate?	Yes
9. On 208/230V units, has transformer tap been checked?	Yes
10. Has overcurrent protection been installed to match the unit nameplate requirement?	Yes
11. Have all set screws on the fans been tightened?	Yes
12. Do all fans rotate freely?	Yes
13. Does the field water piping to the unit appear to be correct per design parameters?	Yes
14. Is all copper tubing isolated so that it does not rub?	Yes
15. Have the damper assemblies been inspected?	Yes
16. Are air filters installed with proper orientation?	Yes
17. Have condensate drain and p-trap been connected?	Yes
18. Is the actual refrigerant charge of the largest circuit in accordance with the required conditioned floor area according to Table 16?	Yes
19. Are ventilation and exhaust openings unobstructed?	Yes
20. Are markings, decals, and warnings on unit clearly visible?	Yes
21. Are all damaged or illegible markings and warnings replaced?	Yes

A2L REFRIGERANT DETECTION SYSTEM (RDS) PRE-START CHECKLIST

1. Does each port (sensor 1-3) have a male connector plugged into both Cabinet and Airstream connection on mitigation board?	Yes	No
2. Do compressor and gas heat operation shut off when the cabinet board sensor trips.	Yes	No
3. Normal unit operation commences except the compressor and gas heater after the cabinet board sensor trips?	Yes	No
4. Does compressor shut off and fan stay on when the Airstream board sensor trips?	Yes	No
5. Non-compressor or gas heating/cooling stay on when both boards trip? (electric heater stays on)	Yes	No
6. When A2L airstream alarm is activated do supply fans start, VAV boxes open, and compressors stop?	Yes	No

Supply Fan Assembly					
Alignment		Check Rotation		Nameplate Amps _____	
Number	hp	L1	L2	L3	
1					
2					
Band Size _____			VAV Control _____		
VFD Frequency _____					

Energy Recovery Wheel Assembly					
Wheel(s) Spins Freely		Check Rotation		FLA _____	
Number	hp	L1	L2	L3	
1					
2					

Power Exhaust Fan Assembly					
Alignment		Check Rotation		Nameplate Amps _____	
Number	hp	L1	L2	L3	
1					
2					

Outside Air/Economizer Dampers					
Operation Check			Damper Wiring Check		
Damper Actuator Type:	SR	0-10	Floating		
Economizer Changeover Type and Operation _____					

Ambient Temperature					
Ambient Dry Bulb Temperature _____ °C/°F			Ambient Wet Bulb Temperature _____ °C/°F		

Unit Configuration					
Water-Cooled Condenser			Air-Cooled Condenser		

Compressor/DX Cooling						
Number	L1	L2	L3	Head Pressure KPA/PSIG	Suction Pressure KPA/PSIG	Crankcase Heater Amps
1						
2						
3						
4						

Refrigeration System 1 - Cooling Mode					
	Pressure	Saturated Temperature	Line Temperature	Sub-Cooling	Superheat
Discharge				N/A	N/A
Suction				N/A	
Liquid					N/A

Refrigeration System 2 - Cooling Mode					
	Pressure	Saturated Temperature	Line Temperature	Sub-Cooling	Superheat
Discharge				N/A	N/A
Suction				N/A	
Liquid					N/A

Refrigeration System 3 - Cooling Mode					
	Pressure	Saturated Temperature	Line Temperature	Sub-Cooling	Superheat
Discharge				N/A	N/A
Suction				N/A	
Liquid					N/A

Refrigeration System 4 - Cooling Mode					
	Pressure	Saturated Temperature	Line Temperature	Sub-Cooling	Superheat
Discharge				N/A	N/A
Suction				N/A	
Liquid					N/A

Refrigeration System 1 - Heating Mode (Heat Pump only)					
	Pressure	Saturated Temperature	Line Temperature	Sub-Cooling	Superheat
Discharge				N/A	N/A
Suction				N/A	
Liquid					N/A

Refrigeration System 2 - Heating Mode (Heat Pump only)					
	Pressure	Saturated Temperature	Line Temperature	Sub-Cooling	Superheat
Discharge				N/A	N/A
Suction				N/A	
Liquid					N/A

Refrigeration System 3 - Heating Mode (Heat Pump only)					
	Pressure	Saturated Temperature	Line Temperature	Sub-Cooling	Superheat
Discharge				N/A	N/A
Suction				N/A	
Liquid					N/A

Refrigeration System 4 - Heating Mode (Heat Pump only)					
	Pressure	Saturated Temperature	Line Temperature	Sub-Cooling	Superheat
Discharge				N/A	N/A
Suction				N/A	
Liquid					N/A

Air-Cooled Condenser Fans					
VFD X			EC X		
Alignment		Check Rotation		Nameplate Amps _____	
Number	hp	L1	L2	L3	
1					
2					
3					
4					
5					
6					

WATER/GLYCOL SYSTEM

1. Has the entire system been flushed and pressure checked?	Yes	No
2. Has the entire system been filled with fluid?	Yes	No
3. Has air been bled from the heat exchangers and piping?	Yes	No
4. Is the glycol the proper type and concentration (N/A if water)?	Yes	No
5. Is there a minimum load of 50% of the design load?	Yes	No
6. Has the water piping been insulated?	Yes	No
7. What is the freeze point of the glycol (N/A if water)? _____		
8. What is the glycol concentration? _____		
No Water Leaks		Condenser Safety Check
Water Flow _____ GPM		
Water Inlet Temperature _____ °C/°F	Water Outlet Temperature _____ °C/°F	

Gas Heating

Verify there are no leaks in the gas piping.

Natural Gas		Propane	Purge Air from Lines	Verify Pilot Spark
Stage	Manifold Pressure (w.c.) inlet	Manifold Pressure (w.c.) inlet		
1				
2				
3				
4				

Electric Heating

Stages _____		Limit Lockout	Aux. Limit Lockout
Stage	Amps		
1			
2			
3			
4			
5			
6			
7			
8			

Electric Preheating

Limit Lockout		Aux. Limit Lockout
Outside Air Temperature Setpoint _____ °C/°F		
Preheat Leaving Air Temperature Setpoint _____ °C/°F		
Stage	Amps	
1		
2		
3		
4		

ADDITIONAL FINDINGS

SIGNATURE

By signing this form, you verify all of the contained information is correct and filled out to the best of your ability.

Name:

Title:

Rep/Contractor:

Signature

Date/Time

Maintenance Log

This log must be kept with the unit. It is the responsibility of the owner and/or maintenance/service contractor to document any service, repair or adjustments. AAON Service and Warranty Departments are available to advise and provide phone help for proper operation and replacement parts. The responsibility for proper start-up, maintenance and servicing of the equipment falls to the owner and qualified licensed technician.

Maintenance Log (E-Coated Coil)

AAON E-COATED COIL MAINTENANCE RECORD

Installation Site	Unit Model #	Unit Serial #	Installation Date	Unit Location	Customer			
Year 20____	Ambient Temp (°F)	Surface Debris Removed	Coil Cleaned	Approved Cleaner Used	Potable Water Backwash Rinse	Potable Water Frontwash Rinse	Chlorides Removed	Comments
Jan								
Feb								
Mar								
Apr								
May								
Jun								
Jul								
Aug								
Sep								
Oct								
Nov								
Dec								

The following cleaning agents have been approved for use on AAON E-Coated Coils to remove mold, mildew, dust, soot, greasy residue, lint and similar particulate without harming the coated surfaces.

CLEANING AGENT	RESELLER	PART NUMBER	RECOMMENDED CHLORIDE REMOVER
GulfClean™ Coil Cleaner or Enviro-Coil Cleaner	Rectorseal 2601 Spennwick Drive, Houston, Texas 77055 (P): 713-263-8001 " " "	G074480 / 80406 or V82540	Rectorseal 2601 Spennwick Drive, Houston, Texas 77055 (P): 713-263-8001
GulfClean Salt Reducer™		G074490 / 80408	

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Literature Change History

January 2022

New Manual for RN Series

June 2022

Updated the descriptions in Model Option A1 and added option E = 4-circuit variable capacity scroll compressor. Added Model Option A2 option J = Air-Source Heat Pump and L=Water-Source Heat Pump. Updated the descriptions in Model Option A5 and added option Q = DX Air Handling Unit with 4 Refrigerant Circuits. Added MHGR notes to Feature 11A. Added options H, J, K, L to Feature 12 for two circuit 0°F Low Ambient. Added options G, H, J to Feature 16A for heat pump unit controllers. Removed the Seismic Curb section.

September 2023

New manual for UL-60335. Added UL-60335 information to text, warnings, and table. Provide metric conversions for Imperial units in the document. Updated feature string to include tonnages up to 140.

October 2023

Added Dual-Point Power table to Electrical Section. Added dual point power options to Feature 13.

November 2023

Changed MBH values for the D cabinet section of the Gas Heat Valves Chart. Values changed as follow:
540 → 600, 810 → 900, and 1080 → 1200.

December 2023

Added Marine Lights to option C for Feature 22.

March 2024

Additional warnings added. Text added to installation section about proper ventilation requirements. Minimum Floor Area for charge table added. Added “Refrigerant Detection System” for new mitigation board for A2L refrigerant. Additional checklist items added to Startup form. Sentence added to storage section in regards to ASHRAE 15 requirements. Added section about proper Refrigerant removal and Evacuation.

June 2024

Added UV Light text and replacement lamp part number. Added text about UV circuit reset button. Added A and B cabinet information. Removed 75-145 ton information since it is covered in the RNE IOM.

August 2024

Added text to the gas heat section about gas input derate adjustments. Added statement about Decommissioning the unit. Added text to General Information stating the maximum installation elevation is 11,500 ft.

Literature Change History, Cont.

September 2024

Added text about installing the motorized exhaust and rain hood to a unit, including the sealing, in the Installation section. Updated the text in the RDS mitigation board section with more details on the board operation. Updated board operation text in the gas heat section.

Added charge text in the Adjusting Refrigerant Charge section to state writing the total charge on the unit if it is selected as a DX air handler for a split system application.

December 2024

Updated Features 2B and 4C. Updated Decommissioning section. Removed Preheat Controller section. Added RDS step in startup checklist. Added A2L Mitigation Board checklist.

January 2025

Updated RDS text. Updated Decommissioning section. Added A2L Mitigation Board pre start checklist. Added statements to Pre Start checklist.

May 2025

Second Edition.

July 2025

Corrected Feature 10A options, added Appendix C.

August 2025

Minor Template Update

December 2025

Removed all "Next Gen" references. Updated Cover Page and added disclaimer. Added Note to Appendix C.



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RN Series
Installation, Operation, & Maintenance
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